

PRODUCT CATALOGUE **2024**













NEW INNOVATIONS WITH HEALTH AND SAFETY IN MIND

Bona's commitment to sustainability goes beyond innovative products. We strive to create solutions that not only enhance the beauty of wood floors, but also prioritise the health and safety of both flooring contractors and building occupants. This approach is rooted in a deep respect for the environment, a belief in responsible manufacturing, and a commitment to sustaining the well-being of those who use our products.

Now Bona continues to lead the way in more sustainable flooring solutions with our latest innovation Bona Traffic GO. This groundbreaking lacquer is a shining example of Bona's dedication to pushing the boundaries of innovation, sustainability, and performance in the industry.

The groundbreaking new 2K technology used in Bona Traffic GO sets new standards for the wood floor lacquer industry. Thanks to its built-in hardener, top performance is achieved without the addition of an external isocyanate hardener. In addition, PFAS is actively phased out and replaced with more sustainable components. Moreover, with less than 3 percent volatile organic compounds (VOC), Bona Traffic GO promotes a safer application process with a very low impact on the indoor air climate as verified by EC1^{PLUS} certification.

Bona's commitment to sustainability and high performance doesn't stop at floor lacquers. We are also the pioneer in dust-free sanding with the Bona Dust Containment System (DCS) which removes up to 99.996% of airborne dust. This provides a complete dust-free environment for both the flooring contractor and homeowner thanks to the advanced dust separation technology.

Bona DCS ensures a dust-free workspace, promoting healthier working conditions, thereby making life easier and safer for both contractors and building occupants. The latest addition to this line, Bona DCS 50, enhances the range with its low weight, versatility, and effective dust containment.

With products like Bona Traffic GO and Bona DCS 50, Bona continues to lead the way in developing sustainable, high-performance products for the flooring industry. These innovations represent significant strides forward, offering simpler, safer, and more durable solutions for wood floor treatments.







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Index - Article Numbers

HIGHLIGHTS FOR 2024

BONA TRAFFIC GO

The next generation lacquer for wood floors with heavy traffic. Thanks to a new generation of curing technology, Bona Traffic GO combines simplicity and efficiency with the durability and performance of a true 2K product, meeting the safety and health requirements of tomorrow.





BONA SUPERSPORT LINE PAINT

The new Bona SuperSport Line Paint is a waterborne 1K line-marking paint for use on both wood and resilient flooring. With greatly improved hiding abilities, fantastic application properties and much easier removal of masking tape, it will create great lines on any indoor sports floor.

BONA NET CERAMIC & NET ALOX

Bona Net Alox and Net Ceramic abrasives are specially designed for medium and fine sanding. Their unique net structure, enables dust-free sanding with minimal risk of clogging while preserving the highest abrasive performance. This results in very long-lasting products.

PRODUCT HIGHLIGHTS



BONA MEGA EVO

Bona introduces Bona Mega EVO, the next generation lacquer with a new state-of-the-art crosslinking technology that activates when applied. The unique, non-yellowing formula delivers faster curing with excellent resistance to scratches, wear, and chemicals.

CLEAN AIR SANDING

The Bona Dust Containment System ensures a dust-free workspace, thereby making life easier and safer for both contractors and building occupants. The latest addition to the line, Bona DCS 50, enhances the range with its light weight, versatility, and effective dust containment.





PCR PACKAGING

As Bona continues its journey for a more sustainable future, one focus area is increasing our use of recycled, renewable, and other non-virgin plastic solutions for our packaging. All our cans and bottles will gradually be converted to contain more than 50% post-consumer recycled HDPE plastic.







- 1. Screed Repair
- 2. Moisture Barrier
- 3. Primers
- 4. Levelling Compounds
- 5. Underlayments
- 6. PU Adhesives Reactive
- 7. Dispersion based adhesives
- 8. Silane Adhesives Reactive
- 9. Application Tools
- 10. Fillers & Repair
- 11. Other Products



FASTENING



Pcs/transport Package/ **Screed Repair** Packaging **Article Number** package

Bona R440



Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emissions (EC1^{Plus}). It is fast acting and ideal for the filling and sealing of cracks and joints in screeds, it can also be used to bond metal profiles and nail strips. Both components can be mixed quickly and easily by shaking. Bona R440 is ready to use within a few seconds.

Key Benefits:

- Very low emissions EC1^{Plus}
- No tools required for mixing
- Odour-free
- Fast drying

Base: Sodium Silicate (water glass) and

Isocyanates (Hardener) Colour: Yellow/beige Viscosity: Fluid

Technical Data:

Density: 1.3 g/cm³ (immediately after mixing)

BR44006600DEBO

2 x 300 ml

5 sets

Wave Bonders

Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R440.



100 AX34040000 100 pieces

Bona RenoForce



Bona RenoForce is a fibreglass weave to be used for the reinforcement of existing cracks and construction joints up to 5 mm in width, for screeds, concrete substrates, or between different type of subfloors. The installation of Bona RenoForce is easy and fast. It should be used in combination with either one of our Bona polyurethane adhesives or with the levelling compound Bona H610. One roll contains 36 m².

Key Benefits:

- Non hazardous product
- Safe in use, promises a lasting result
- The usage of liquid resins is no longer necessarv

Technical Data:

Product type: Sodium-silicate glass fibres Colour: White

Tensile strength on filament (fibre): 3,500 N/mm²

BH500033 0.8 x 45 m

A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives,

levelling compounds and as a light reinforcement of weak subfloors.

Moisture Barriers

Article Number

Packaging

Pcs/transport package

Package/

Bona R410



Key Benefits:

- Excellent damp proofing
- Excellent adhesion to most substrates
- Subfloor strengthening properties

Technical Data:

Base: 2-comp epoxy resin Pot life: Approx. 20 min

Consumption: Approx. 150-500 g/m² Application: Brush, roller, mohair roller

BR41002000GBBO 5 kg



| Moisture Barriers | Article Number | Packaging | Pcs/transport package | Package pallet |
|-------------------|----------------|-----------|-----------------------|-------------------|
| | | | package | pallet |

Bona R540



subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 95% RH) in humidity. Compatible with Bona's silane and PU adhesives.

Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent

Key Benefits:

- Moisture inhibiting
- Excellent penetration properties
- 1-component and ready to use

Technical Data:

Base: 1-comp PU

Drying time: 1-24 h, depending on type

Application: Stainless steel trowel, mohair

roller, brush

BR54002200M1BO 6 kg 60

Bona R590



Liquid moisture barrier giving added strength to the floor. Suitable for sealing against residual moisture in cement or concrete screeds (with up to 5% CM / 90%RH) prior to installation of wood floors or levelling compounds. Contains no liquid extenders or components that can migrate after curing.

Key Benefits:

- Reinforcing effect
- Suitable for all Bona silane or polyurethane
- Fast drying
- Free from liquid extenders and plasticisers

Technical Data:

Base: 1-comp silane modified

Drying time: 4-6 h Tools of application: Bona 500F notched

trowel or flat trowel

Consumption: 150-500 g/m²

BR59002300M1BO 60 8 kg

| Other Products | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------|----------------|-----------|-----------------------|--------------------|
| | | | | |

Quartz Sand



Fine guartz sand for distribution onto wet R410 and R590. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0,3 – 0,8 mm.

| AX36500000 | 25 kg | 1 | 40 |
|------------|-------|---|----|

Bona Product Catalogue 2024 Bona Product Catalogue 2024 For adhesive guidelines see pages 108 and 109 For adhesive guidelines see pages 108 and 109

FASTENING



Pcs/transport Package/ **Primers** Packaging **Article Number** package

Bona D501





Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane or polyurethane-based adhesives. Binds dust effectively. Use undiluted.

Multi-purpose primer concentrate for preparation of absorbent and non-absorbent

Key Benefits:

- Vapour permeable
- Solvent-free Very quick drying

Technical Data:

Base: 1-comp acrylate Drying time: 1-2 h Application: Brush, roller Consumption: Approx. 150 g/m²

| BD50102000MLBO | 5 L | 3 | 132 |
|----------------|-----|---|-----|
| | | | |

Bona D515



Key Benefits:

Multifunctional use

substrates.

- Adhesion promoter on smooth and dense substrates
- Good adhesion to many substrates

Technical Data:

Product type: Synthetic dispersion Drying time: 0.5-3 h (depending on the subfloor)

Application: Brush, roller Consumption: Approx. 40–150 g/m²

| BD51502400MLBO | 10 Kg | 1 | 60 |
|----------------|-------|---|----|

Levelling Compounds

Article Number

Packaging

Pcs/transport Package/ package

Bona H600





A cementitious, self-smoothing levelling compound specially designed for the tough strains that wood floors place on the subfloor. Also suitable for use prior to the installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5-10 mm thickness.

Key Benefits:

- Self-smoothing
- Rapid hardening
- High strength

Technical Data:

Base: Cement, synthetic resins Colour: Light grey

Consumption: 1.4 kg/m²/mm Layer thickness: 1 - 20 mm Diltuion: ca. 6.5 litre of water Slack time*: ca. 5 min (re-stir)

Pot life*: ca. 30 min Walkable*: after approx. 1.5 to 2 hrs.

| BH60042060DE 25 | kg 1 | 40 |
|-----------------|------|----|
|-----------------|------|----|



Pcs/transport Package/ **Levelling Compounds Article Number Packaging** package

BH60542054M1

Bona H605





Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.

Key Benefits:

- Rapid hardening
- Low tension
- Self-levelling

Technical Data:

Base: Alphahemihydrate

Colour: Beige

Consumption: 1.4 kg/m²/mm Layer thickness: 1 - 20 mm Diltuion: ca. 5.6 litre of water

Pot life*: ca. 30 min

Walkable*: after approx. 1 to 2 hrs., depending on the layer thickness

25 ka

Bona H610





Bona H610 is a rapid setting and drying, slump free repair mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.

Key Benefits:

- Slump free
- Rapid hardening and drying can be covered after 60 minutes.
- Low tension

Technical Data:

Base: Cement, synthetic resins Colour: Grey

Consumption: 1.6 kg/m²/mm

Layer thickness: no limitation Diltuion: ca. 5 litre of water Pot life*: ca. 15-20 min Walkable*: after approx. 30 min

BH61042003M1 25 kg

Bona H660





Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parguet in commercial sectors.

- **Key Benefits:** Self levelling
- Self-smoothing
- Quickly walkable
- Applicable in a thickness layer from 1 to 10 mm (with Quartz sand up to 20 mm)

Technical Data:

Base: Cement, synthetic resins Colour: Grey

Consumption: 1.4 kg/m²/mm

Layer thickness: 1 - 20 mm Diltuion: ca. 6.5 - 7 litre of water

Pot life*: ca. 30 min

Walkable*: after approx. 1.5 to 2 hrs.

BH66042001M1 25 kg

Bona Product Catalogue 2024 Bona Product Catalogue 2024 For adhesive guidelines see pages 108 and 109 For adhesive guidelines see pages 108 and 109

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Levelling Compounds

Article Number

Packaging

Pcs/transport

Package/

Bona Fibres



Bona Fibres are alkali-resistant reinforcement glass fibres designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibres do not change the handling properties of the Bona levelling compound. The use of Bona Fibres is recommended on flexible subfloors, for example nailed/screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

Key Benefits:

- Easy to add and mix
- Levelling behaviour is unaffected.
- Bona Fibres will remain evenly distributed and will not 'float' to the surface.
- Increases the flexural and structural strength of the Bona levelling compounds

| | | D . |
|-----|--------|-------|
| Lec | nnical | Data: |
| | | |

Base: Alkali-resistant fibreglass Colour: White

Tensile strength: 1700 N/mm²

| BH500031 | 0.25 kg | 50 | 27 boxes |
|----------|---------|----|----------|

Bona Expansion Strips



Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.

Key Benefits:

- Ideal for use with levelling compound and thin screeds
- Self-adhesive, easy and quick to install
- Very good grip
- Remains straight on the wall

Technical Data:

Product type: PE-Foam with fleece backing and fleece socket (self-bonding) Dimensions: 20 m x 50 mm, rolls Material thickness: 5 mm

| H500032 | 20 m | 5 | 90 |
|---------|------|---|----|
| | | | |

| Underlayments | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

Bona U300





Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

Key Benefits:

- Easy to install
- Suitable for use with various
- Bona adhesives

Technical Data:

Base: Fine recycled PUR granules and cork Colour: Brown/black-grey-beige-brown Fire protection class: Efl (EN 13501) Impact sound reduction: Up to 19 dB

For adhesive guidelines see pages 108 and 109

| 2 mm | AX36225002 | 30 m ² | 1 | 11 |
|------|------------|-------------------|---|----|
| 3 mm | AX36225003 | 20 m ² | 1 | 11 |
| 5 mm | AX36225005 | 16 m ² | 1 | 8 |



| Underlayments Type | Article Number | Packaging | Pcs/transport package | Package, pallet |
|--------------------|----------------|-----------|-----------------------|--------------------|
|--------------------|----------------|-----------|-----------------------|--------------------|

Bona U310





Key Benefits:

- Easy to cut
- Stress relieving
- Suitable for use with most Bona adhesives
- DIBt approval

Key Benefits:

when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

Technical Data:

Base: Polyester spunbond Colour: Light green

Weight: 160 g/m² Thickness: 0.8 mm

| 1 mm | AX36310003 | 50 m ² | 1 | |
|------|------------|-------------------|---|--|

Bona U340 is a polyester fibreboard underlay that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wood flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to

5.0 kN/m²). It is suitable for use in domestic and commercial premises. Additionally, acoustic

dampening for all floor types is significantly improved. It is easy to cut, shape and install and

Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor

Bona U340





Technical Data:

- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor

is unaffected by dampness and fungal decay.

• Traffic load up to 5 kN/m² • DIBt approval

Product/material: Polyester bonded

Fibreboard **Dimensions:** 1000 x 600 x 4, 9 and 12 mm

Weight: $4 \text{ mm} = 3.1 \text{ kg/m}^2$

Compressive strength: (DIN 53456) 10 N/mm²

Bending strength: (DIN 53453) 2 N/mm²

Tensile strength: (DIN 53457) 6.0 N/mm² Floor-load capacity: 5.0 kN/m²

| 4 mm | AX36340004 | 0.6 m ² | 1 | 200 |
|-------|------------|--------------------|---|-----|
| 9 mm | AX36340009 | 0.6 m ² | 1 | 100 |
| 12 mm | AX36340012 | 0.6 m ² | 1 | 80 |

Bona U350





For adhesive guidelines see pages 108 and 109

Bona U350 is a permanently elastic underlay that can be used for decoupling and impact sound insulation under engineered parquet. The special structure consisting of a mineral middle layer and fleece lamination on both sides, ensures a reduction of shear and tensile force between the parquet and the subfloor.

Key Benefits:

- Decoupling and impact sound insulation in one
- Low installation height
- Bridges hairline cracks in the screed
- Easy to cut
- DIBt approval

Technical Data:

Base: Mineral fillers and PUR binder with fleece lamination on both sides

Dimension: 750 x 500 mm (+/- 0,15 mm) Board thickness: 3 mm (+/- 0,15 mm)

Basis weight: 3 Kg/m²

Thermal insulation resistance: 0.01 m²K/W (according to DIN EN 16354:2019-01) Compressive strength: Up to 8 t/m² (acc. to DIN EN 826 (250 Pa, 0,5 mm) Impact sound improvement: Up to 18 dB

| 3 mm | AX36350013 | 6 m ² | 16 | 480 |
|------|------------|------------------|----|-----|
| | | | | |

FASTENING

PU Adhesives - Reactive

Article Number

BR20005900M1BO

Packaging

Pcs/transport package

Package/

Dispersion based Adhesives

FASTENING

Article Number

Packaging

Pcs/transport package

Package/

Bona R200



hollow space. **Key Benefits:**

• Simple solution to a difficult problem

Excellent adhesion properties

• Contains no water or solvents

Technical Data:

Base: 1-comp PU Drying time: 4 h

530 g

Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose

elements and boards. Once injected the material expands and effectively fills up the

Bona R777





Bona R777 is a polyurethane parquet adhesive that hardens without shrinking, through a chemical reaction. It is especially suitable for timbers that are particularly sensitive to swelling/ moisture and for low/non-absorbent substrates.

Key Benefits:

- Water and solvent free No swelling of the wood
- Excellent adhesion to most substrates
- Firm texture, retains trowel pattern

Technical Data:

Base: 2-comp PU Colour: Component A: beige Component B: brown Application: Notched trowel Pot life: Approx. 50 min Open time: Approx. 120 min

Consumption: 850-1250 g/m²

| BR77705000M1BO | 7 kg | 1 | 60 |
|----------------|-------|---|----|
| BR77702700M1BO | 14 kg | 1 | 32 |

Bona R778





Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wood planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

Key Benefits:

- Good ridge stability
- Strong and stabilising
- Allows load after 24 h

Technical Data:

Base: 2-comp PU Colour: Component A: Beige Component B: brown Application: Notched trowel Pot life: Approx. 50 min Open time: Approx. 120 min Consumption: 850–1250 g/m²

| R77802400M1BO | 10 kg | 1 | 60 |
|---------------|-------|---|----|
| | _ | | |

Bona D750





Solvent-free, fibre-reinforced dispersion adhesive for the installation of PVC-category floors on absorbent sub-floors. It has excellent grab, and is ideal for use with PVC-category floors. Thanks to its high shear resistance, D750 helps in minimising joint formation (in e.g. PVC design tiles). For interior use only.

Key Benefits:

- High shear strength
- Quick and excellent grab
- No venting required, floor coverings can be placed directly

Technical Data:

Base: 1-comp PVAC, fibre-reinforced

Colour: Beige

Application: Notched trowel Venting time: ca. 5 min* Open time: ca. 30 min*

Consumption: ca. 200-300 g/m²

BD75002700M1BO 14 kg

| Silane Adhesives - Reactive | Article Number | Packaging | Pcs/transport package | Package/ pallet | |
|-----------------------------|----------------|-----------|-----------------------|--------------------|--|
| | | | | | |

Bona Quantum LVT





For adhesive guidelines see pages 108 and 109

Bona Quantum LVT is a silane-based LVT flooring adhesive for installation of LVT- or multilayered modular floorings according to EN 16511. The adhesive differs from conventional wet bed adhesives with its very high initial bonding strength. The floor covering is fixed immediately but can still be adjusted.

Key Benefits:

- Very high initial bonding strength
- Long open time
- Very low consumption

Technical Data:

Base: 1-comp silane modified

Colour: Beige

Application: Notched trowel Open time: approx. 45 min

Consumption: approx. 180-250 g/m²

BRQUA0230LVTBO

FASTENING



Silane Adhesives - Reactive

Article Number

Packaging

Pcs/transport

Package/

Silane Adhesives - Reactive

FASTENING

Article Number

Packaging

Pcs/transport package

Package/

Bona Titan





Key Benefits:

- Light traffic possible after 4 hrs.
- Ideal for extra wide planks
- Rapid strength build up

Technical Data:

Base: 1-comp silane modified prepolymer

Density: 1.7 g/cm³ Colour: Oak tone

Application: Notched trowel Open time: ca. 40 min

Consumption: ca. 850-1500 g/m²

| BRTIT02800M1BO | 15 kg | 1 | 44 |
|--------------------|-------|---|----|
| BRTIT06809M1BO | 9 kg | 2 | 30 |

Bona Quantum featuring Bona's revolutionary Titanium Technology. The formula delivers

outstanding strength that evolves over time - giving optimal strength once set. Its unique formula offers the advantages of both hard-elastic and hard adhesive in one effective product. Bona

Quantum is a great all-round product that delivers fantastic performance, whatever the job.

The new improved Bona Titan is a powerful and hard adhesive, containing revolutionary

Titanium Technology with extended open time and accelerated crosslinking. Suitable for use

on all types of wood floor installations, including extra wide planks. Quadruple crosslinking

system ensures fast, safe and complete hardening, even under unfavourable conditions.

Bona Quantum





Key Benefits:

- Titanium crosslinking technology
- Built-in moisture barrier
- Allround usage
- High shear strength

Technical Data:

Base: Silane modified pre-polymers

Colour: Oak tone

Application: Notched trowel Open time: ca. 40 min

Consumption: ca. 850-1500 g/m²

Consumption with Trowel Plus: ca. 2000-

2200 g/m²

15 kg BRQUA02800M1BO

Bona Quantum T





adhesive in one effective product. Key Benefits:

Bona Quantum T holds all the great benefits and performance of Quantum, but in a thicker formulation. The formula delivers outstanding strength that evolves over time - giving optimal strength once it sets. It offers the advantages of both a hard-elastic and a hard

• Titanium crosslinking technology

• Built-in moisture barrier

• Allround usage

• High shear strength

Technical Data:

Base: Silane modified pre-polymers

Colour: Oak tone Application: Notched trowel

Open time: ca. 40 min

Consumption: 850-1500 g/m²

Consumption with Trowel Plus: ca. 2000-

2200 g/m²

| BRQUAT2800M1BO | 15 kg | 1 | 44 |
|----------------|--------|----|----|
| BRQUAT5601M1BO | 1 kg | 20 | 36 |
| BRQUAT5703M1BO | 3 kg | 6 | 30 |
| BRQUAT5845M1BO | 4.5 kg | 4 | 21 |
| BRQUAT6809M1BO | 9 kg | 2 | 30 |

Bona R848





dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

Bona R848 is a hard-elastic, one-component, Silane-based adhesive, suitable for

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good rib stability

Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm³

Colour: Beige

Shelf life: Up to two years **Application:** Notched trowel

Open time: ca. 30 min

Consumption: ca. 850–1250 g/m²

| BR84802800M1BO | 15 kg | 1 | 44 |
|----------------|--------|----|----|
| BR8485601M1BO | 1 kg | 20 | 36 |
| BR8485845M1BO | 4.5 kg | 4 | 21 |
| BR8486809M1BO | 9 kg | 2 | 30 |

Bona R848T





silane-based adhesive. Best known for its improved rib stability and quick initial bonding strength, Bona R848T can be used for the installation of solid timber floors; including overlay, parquet, blocks and engineered floors.

Bona R848T is a higher viscosity version of Bona R848. It is a hard-elastic, one-component,

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- Perfect rib stability, no risk of hollow spots

Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm³ Colour: Beige

Application: Notched trowel

Open time: Approx. 30 min **Consumption:** ca. 850–1250 g/m²

| BR848T2800M1BO | 15 kg | 1 | 44 |
|----------------|-----------------------|----|----|
| BR848T5601M1BO | 1 kg | 20 | 36 |
| BR848T5703M1BO | 3 kg | 6 | 30 |
| BR848T5845M1BO | 4.5 kg | 4 | 30 |
| BR848T1645M1BO | 4.5 kg (Ø 97.5 mm) | 4 | 30 |
| BR848T6809M1BO | 9 kg | 2 | 30 |

Bona Vertical



Bona Vertical is a construction adhesive with extremely high initial bonding strength and fast setting speed for quick and easy installation. The construction adhesive can be applied to a variety of substrates and materials such as wood, stone, metal and concrete.

Key Benefits:

- Quick grab and hardening
- High strength
- Excellent adhesion properties

Technical Data:

Base: 1-comp silane modified

Colour: Beige

Application: Adhesive gun Open time: Approx. 10 min Application of load: 4-8 h

| BRVER00300M1BO 0.5 kg 12 | |
|--------------------------|--|
|--------------------------|--|

Bona Product Catalogue 2024 Bona Product Catalogue 2024 For adhesive guidelines see pages 108 and 109 For adhesive guidelines see pages 108 and 109



Pcs/transport Package/ **Application Tools** Type **Article Number Packaging** package

Adhesive gun

Applicator guns for 310 ml cartridges or 1 kg tubular bags (e.g. Bona R848T)



600 ml AT32042000

Bona OptiSpread



Bona OptiSpread UX



Bona OptiSpread 2.0

Bona OptiSpread System consists of the Bona OptiSpread 2.0 for the application of our 4.5 kg adhesive sausages, and the Bona OptiSpread UX for the application of our 9 kg adhesive sausages. Both applicators are equipped with a powerful 18.8 V lithium battery. Nozzles available in 250 mm and 500 mm widths are ideal for the fast and ergonomic installation of wood floors in both residential and commercial areas.

Key Benefits:

- Fast, ergonomic, and clean adhesive application
- Reduces adhesive waste
- · Low weigth
- Powerful 18.8 V battery for lasting adhesive application

| OptiSpread UX | AT32046061 | 9 kg | |
|----------------|------------|--------|--|
| OptiSpread 2.0 | AT32046051 | 4.5 kg | |

ACCESSORIES

| Nozzle Adapter | AT32046053 | 500 mm | |
|-----------------------------|------------|--------|--|
| Nozzle Adapter | AT32046054 | 250 mm | |
| Thread Cap for Nozzles | AT32046055 | | |
| Spare Nozzle 1250 F | AT32046056 | 250 mm | |
| Spare Nozzle 850 F | AT32046057 | 250 mm | |
| Spare Nozzle 1250 F | AT32046058 | 500 mm | |
| Spare Nozzle 1500 F/G | AT32046059 | 500 mm | |
| Plastic Caps for Nozzles | AT32046060 | | |

Bona Trowel 500F

Notched trowel appropriate for applying Bona R590, silane-based damp-proof membrane.



| 500F (A3) | AT31400280 | 180 x 150 mm | 10 | |
|-----------|------------|--------------|----|--|
| 500F (A3) | AT31400380 | 250 x 150 mm | 10 | |



| Application Tools | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-------------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

Notched trowels for adhesive application.

Bona Notched Trowel



| 200F (A2) | AT31413180 | 180 x 150 mm | 10 | |
|-------------|------------|--------------|----|--|
| 200F (A2) | AT31413250 | 250 x 150 mm | 10 | |
| 850F (B3) | AT31401180 | 180 x 150 mm | 10 | |
| 850G (B6) | AT31402180 | 180 x 150 mm | 10 | |
| 850G (B6) | AT31402250 | 250 x 150 mm | 10 | |
| 1000F (B8) | AT31403180 | 180 x 150 mm | 10 | |
| 1000G (B10) | AT31404180 | 180 x 150 mm | 10 | |
| 1000G (B10) | AT31304250 | 250 x 150 mm | 10 | |
| 1250F (B12) | AT31405180 | 180 x 150 mm | 10 | |
| 1250G (B13) | AT31406180 | 180 x 150 mm | 10 | |
| 1500F (B14) | AT31409180 | 180 x 150 mm | 10 | |
| 1500G (B16) | AT31410180 | 180 x 150 mm | 10 | |

Bona Trowel Plus



Custom trowel for gluing down wood floors while establishing a moisture barrier in the same stroke in combination with Bona Quantum/Quantum T.

| | AT31400170 | | | |
|--|------------|--|--|--|
|--|------------|--|--|--|

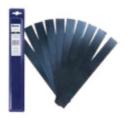
Bona Master Trowel 280 mm



A basic adhesive trowel for holding notched trowels in different sizes. Application width 280 mm. To be used with Bona Notched Trowel Box.

| | AT31413251 | 280 x 150 mm | |
|--|------------|--------------|--|
| | | | |

Bona Notched Trowel Box 280 mm



Plastic box with 10 trowel blades to be used with Bona Master Trowel 280 mm.

| TKB A2 | AT31413252 | 10 | |
|--------|------------|----|--|
| TKB A3 | AT31413253 | 10 | |
| TBK B1 | AT31413254 | 10 | |
| | | | |

FASTENING



 Application Tools
 Type
 Article Number
 Packaging package
 Pcs/transport package
 Package/pallet

Bona Master Trowel 180 mm



A basic adhesive trowel for holding notched trowels in different sizes. Application width 180 mm. To be used with Bona Notched Trowel Box.

| AT31413259 | 180 x 145 mm | |
|------------|--------------|--|
| A131413259 | 180 x 145 mm | |

Bona Notched Trowel Box 180 mm



Plastic box with 10 trowel blades to be used with Bona Master Trowel 180 mm.

| TKB B8 | AT31413255 | 10 | |
|---------|------------|----|--|
| TKB B10 | AT31413256 | 10 | |
| TKB B12 | AT31413257 | 10 | |
| TKB B13 | AT31413258 | 10 | |
| TKB B1 | AT31413261 | 10 | |
| TKB A2 | AT31413262 | 10 | |
| TKB A3 | AT31413263 | 10 | |
| TKB A4 | AT31413264 | 10 | |
| TKB A5 | AT31413265 | 10 | |



| Fillers & Repair | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|------------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

Bona Gap Master



Bona Gap Master is an acrylic-based mastic for sealing gaps between wood floors and skirting boards & thresholds. It can also be used to repair damages and to fill gaps and cracks in the floor.

Key Benefits:

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

Technical Data:

Material: Acrylate

Drying time: approx. 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap. Consumption: Depends on size of the gap.

| Stone Grey | AF4411312503 | 310 ml | 12 | 60 |
|-------------|--------------|--------|----|----|
| Dark Beech | AF4411311003 | 310 ml | 12 | 60 |
| Ash/Fir | AF4411311103 | 310 ml | 12 | 60 |
| Dark Oak | AF4411311203 | 310 ml | 12 | 60 |
| Medium Oak | AF4411311213 | 310 ml | 12 | 60 |
| White | AF4411311303 | 310 ml | 12 | 60 |
| Maple | AF4411311403 | 310 ml | 12 | 60 |
| Light Beech | AF4411311503 | 310 ml | 12 | 60 |
| Light Oak | AF4411311603 | 310 ml | 12 | 60 |
| Cherry | AF4411311703 | 310 ml | 12 | 60 |
| Bog Oak | AF4411311803 | 310 ml | 12 | 60 |
| Wenge | AF4411311903 | 310 ml | 12 | 60 |
| Black | AF4411312003 | 310 ml | 12 | 60 |
| Nut | AF4411312103 | 310 ml | 12 | 60 |
| Teak | AF4411312203 | 310 ml | 12 | 60 |







- 1. FlexiSand System
- 2. Dust Free Sanding
- 3. Edgers
- 4. Orbital Sanders
- 5. SupraFlex
- 6. Belt Sanders
- 7. Drum Sanders
- 8. Buffers
- 9. Other Machines
- 10. Service Kits
- 11. Abrasives





SANDING | MACHINES

Pcs/transport FlexiSand System Type **Article Number** Volts/Hertz **Effect**

Bona FlexiSand



A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona PowerDrive, a unique drive plate that allows powerful, direction-free sanding down to bare wood. Available with a 1.5 and 1.9 kW motor.

Key Benefits:

- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona PowerDrive ready

Technical Data:

Abrasive disc speed: 147 rpm Motor Power: 1.5 / 1.9 kW Total weight: 45 / 50 kg

Height/Width/Depth: 1170 mm / 490 mm

/ 640mm

| Ø 407 mm | AMO310002 | 230 V / 50 Hz | 1 | 1.9 kW |
|----------|-----------|---------------|---|--------|
| Ø 407 mm | AMO310001 | 230 V / 50 Hz | 1 | 1.5 kW |

FlexiS

| Sand System | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

Extra Weights

For increased power during coarse sanding with the Bona FlexiSand 1.9.



ASK3199940008 2 x 7 kg

Bona Power Drive



Use Bona Box XL for storage and transportation The innovative Bona Power Drive, to be used exclusively with the Bona FlexiSand 1.5 and 1.9, sets a new standard in sanding down to bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.

Key Benefits:

- For powerful rotary sanding to bare wood
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

Technical Data:

Compatible with: Bona FlexiSand 1.5 / 1.9

No. of discs: 4 Disc diam.: 150 mm

Weight: 6.7 kg

Dimensions: 410 mm / 410 mm / 93 mm

ASK3199940997 Ø 407 mm

4 x Ø 150 mm

Internal Spur Gear



Gear ring for the Bona FlexiSand 1.9. Necessary if your FlexiSand 1.9 is not already equipped with this.

| Ø 407 mm | ASK3199940082 | 1 | 1 | |
|----------|---------------|---|---|--|
| | | | | |



| FlexiSand System | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet | |
|------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|------------------|-----------------------|--------------------|--|
| Tower/Spacer | Extra robust tower which replaces the existing tower on Bona Power Drive Connect. | | | | | |
| | | ASK3199942979 | | 1 | | |
| Bona Quattro Disc | marks and rotation | r an excellent surface finish anal scratches from edger i ults and is perfectly balan | machines. The Bo | na Quattro Disc v | vill optimise | |
| Use Bona Box XL for storage and transportation | Ø 407 mm | ASO312530 | 4 x Ø 150 mm | 1 | | |
| Bona MultiDisc | · · | construction, the Bona Mu | | | | |

surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.



| Ø 407 mm | ASO312520 | 6 x Ø 125 mm | 1 | |
|----------|-----------|--------------|---|--|
|----------|-----------|--------------|---|--|

Replacement Pad Set

Replacement for broken or used pads for the Quattro Disc.



| Ø 150 mm | ASO319934 | 4 x Ø 150 mm | 4 | |
|----------|-----------|--------------|---|--|
| Ø 125 mm | ASO319936 | 6 x Ø 125 mm | 6 | |

Bona Pad Drive



The Bona Pad Drive is delivered with the FlexiSand. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.

| Ø 407 mm | ASO312501 | 1 1 | |
|----------|------------|-----|--|
| ~ .0 | 7.000.200. | | |

Bona PowerDrive Connect

FlexiSand System



Use Bona Box XL for storage and transportation Using a unique direction-free sanding and brushing technique, Bona PowerDrive Connect combines excellent performance with easy operation. Mounted on the Bona FlexiSand, it can remove thick layers of lacquer, replacing the need for conventional belt sanding. Its click-on mount enables you to switch between disc and brush within a minute. The drive plate is easy to manoeuvre in small, confined spaces and can be used regardless of the direction of the wood.

Packaging

Technical Data:

No. of discs: 4

Disc diam.: 150 mm

Article Number

Pcs/transport

package

Compatible with: Bona FlexiSand 1.9

Package/

Key Benefits:

SANDING | MACHINES

Type

- Flexible one drive plate for both sanding and brushing jobs.
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Fail safe, no risk of drum marks and similar

| Ø 407 mm | ASK3199942981 | 4 x Ø 150 mm | 1 | |
|--------------|---------------|-----------------|---|--|
| 10 407 IIIII | A3N3199942901 | 4 X Ø 150 11111 | | |

Bona PowerDrive **Connect Sanding Disc**



Intermediate disc for mounting velcro abrasive discs.

| | Ø 150 mm | ASK3199941010 | 1 | 4 | |
|--|----------|---------------|---|---|--|
|--|----------|---------------|---|---|--|

Bona PowerDrive **Connect Metal Brush**



Bona PowerDrive Connect Nylon Brush



Bona ErgoEdge Kit



First step in a brushing sequence, for aggressive brushing.

| | Ø 150 mm | ASK3199941030 | 1 | 4 | |
|--|----------|---------------|---|---|--|
|--|----------|---------------|---|---|--|

Second step in a brushing sequence, smooths the surface and removes scratches.

| | I | I | I | I |
|----------|---------------|---|---|---|
| Ø 150 mm | ASK3199941020 | 1 | 4 | |

Bona ErgoEdge, an accessory for the Bona Power Drive Connect that enables one to sand wider and closer to the wall than ever. With 178 mm wide curved discs one can perform 90% of all edge sanding standing upright. Kit includes 4 sanding discs, 4 interface pads and 1 distance wheel (drive plate not included).

| Ø 178 mm | ASK3199942977 | 1 | 4 | |
|----------|---------------|---|---|--|
| | | | | |



| FlexiSand System | Туре | Article Number | Packaging | Pcs/transport package | Package, pallet |
|-------------------------------------------|------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-----------------------|--------------------|
| Bona PowerDrive Connect Diamond Blades | 60% time in compa construction create | efficient dry stripping of old arison to standard chemical as good air flow and cool run be sanded dry without clog | processes. The ning while mainta | diamond coated | spring metal |
| | Ø 150 mm | ASK4099941643 | 1 | 4 | |
| Bona Diamond Blades Spare blades | Spare blades for th | e Bona PowerDrive Connec | et Diamond Blad | es. | |
| | | ASK4000030634 | 1 | 6 | |
| LED lamp | Two powerful LED | lamps for better visibility wh | en working with | the Bona FlexiSa | nd. |
| | | ASO319000 | | 1 | |
| Bona Steel Plates set | | a true hard-plating option ing technique with newer mu | | | mbining the |
| | Ø 150 mm | AX0003562 | 1 | 4 | |
| Bona FlexiVacuum | It is classified in Cla | s a part of Bona's Dust free sa ass M according to EN 60 3 ers. Can be mounted on Bon | 35-2-69, ensurir | | |
| I | Key Benefits: | | Technical Da | ata: | |



- Healthier working conditions -M Classified, health hazardous dust EN 60335-2-69.
- Electrical power outlet
- LED- alarm light in case of too low air flow

Weight: 6kg Collection capacity (bag): Approx. 10 litres wood dust Motor: 800 W, 230 V Air flow: 171 m³/ hour

| ASK3199940901 | 1 | 1 | |
|---------------|---|---|--|





SANDING | MACHINES

| FlexiSand System | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|------------------------------------------------|-----------------------------------------|-------------------------------------------|-----------------|-----------------------|--------------------|
| FlexiVacuum Filter Dust Bag | Filter dust bag - M | Class EN 60 335-2-69 | | | |
| | | ASO994011 | 1 | 5 | |
| Bona Concrete Disc | Basic drive plate for easy change of se | or fitting different types of san gments. | nding segments. | Magnetic fixing fo | or quick and |
| | Ø 407 mm | ASO312570 | | 1 | |
| Use Bona Box XL for storage and transportation | | | | | |
| Split Segment | Removal of polyur | ethane, thin adhesive residues | s, paint. | | |
| | | ASO312582 | | 1 | |
| PCD Maxi Segment | Removal of thick a | idhesive residues, epoxy and (| carpet foam. | | |
| | | ASO312581 | | 1 | |
| Diamond Segment | Removing sinter la | yers, preparation of concrete | surfaces. | | |

ASO312571



DUST-FREE SANDING MADE **EASY**

BONA DCS 50 - LIGHT, EFFECTIVE AND VERSATILE

The Bona innovative and highly effective dust containment system is now even more user-friendly. The Bona DCS 50 with its lightweight design, versatility for both wet and dry sanding, and effective dust containment is an outstanding tool for dust free floor sanding.

With the Bona DCS 50 you get a light and handy version with nearly the same effectiveness as its bigger brother Bona DCS 70. It can be used with all Bona sanding machines and make dust-free sanding of floors possible even in an apartment building with many stairs or small bedrooms.





SANDING | MACHINES

Dust Free Sanding

Article Number

Packaging

Pcs/transport

Effect

Bona DCS 70



The Bona DCS 70 is a powerful H -classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

Key Benefits:

- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags
- Unique seamless dust bag solution using LongoPac

Technical Data:

Weight: 43 kg

Dimensions: 800 × 600 × 1200 mm Dust holding capacity: 70 L Motor power: 230 V- 50-60 Hz, 1,4kW

Airflow with 7.5 m hose: 235 m³ per hour Coarse filter: Conical folded polyester

filter, 1 m²

Fine filter: HEPA class H 13 (99.996%, 0.3 µM), 0.66 m³ Hose aperture: 35 mm diameter Hose length: 7.5 m including connection adapters

AMO530005

Dust Bags LongoPac



LongoPac for Bona DCS 70. 20 meters long. Sold in a set of four.

| 123 | | |
|------|--|------------|
| O.C. | | 5 . |
| - | | 6 |
| | | |

| ASO539001 | 20 m | 1 | |
|-----------|------|---|--|
| | | | |

Adapter Kit 1





ASO539910

Adapter Kit 2



Adapter for connecting the Bona DCS 70 to Lägler Flip.

ASO539920

Air Adjustment Adapter



A great accessory for the DCS 70 and DCS 25 vacuums when running power tools. Increases the suction and dust pick-up while allowing more airflow to ensure proper motor cooling for the vacuum.

| ASO83894951 | 1 | 3 | |
|-------------|---|---|--|
|-------------|---|---|--|



SANDING | MACHINES

| Dust Free Sanding | Article Number | Packaging | Pcs/transport package | Effect |
|-------------------|---------------------------------------------------------------------------------------------|-----------|-----------------------|--------|
| Bona DCS 50 | Powerful & compact vacuum unit intended for bust-Free sanding solution, DCS 50 collects the | , | 0 1 | |



sanding machines.

Key Benefits:

- Dust-free sanding
- For both dry and wet cleaning
- Dust class M
- Power outlet with auto-start function
- Light and handy

Technical Data:

Weight: 19 kg

Dimensions: 640 × 370 × 1045 mm Dust holding capacity: 50 L

Motor power: 230 V, 50-60 Hz, 1,38 kW

Hose length: 5 m

AM11484430

Fleece Filter Bag



Fleece Filter bag for DCS 50.

| AS3628893540 | 1 | 10 |
|--------------|---|----|
|--------------|---|----|

Flat pleated filter



Universal flat pleated filter for Bona DCS 50 for both wet and dry vacuuming. Certified for dust classes M and L, with a dust containment efficiency of 99.9 %. The filter is made of PES fiber material and is rot-proof and insensitive to moisture, making it ideal for vacuuming liquids, fine dust and coarse dirt.

| AS3628893550 | 1 | 10 | |
|--------------|---|----|--|
|--------------|---|----|--|

Bona DCS 25



The Bona DCS 25 is a powerful H-classified vacuum cleaner for dust-free sanding. It can be connected to most Bona sanding machines. It meets the highest requirements for vacuum cleaners within the construction industry today, yet it is easy to transport and bring to site.

Key Benefits:

- Dust-free sanding
- Smaller size for convenient transportation
- Low power consumption
- Electrical outlet with automatic start/stop
- 7,5 m non marking hose

Technical Data:

Weight: 20 kg

Dimensions: 550 × 500 × 1070/830 mm

Dust holding capacity: 25 L

Motor power: 230 V- 50–60 Hz, 1,45 kW Airflow: 194 m³ per hour

| AMO540000 1 1 | |
|---------------|--|
|---------------|--|

Fleece Dust Bag



Disposable fleece dust bag for DCS 25.

| ASO540001 | 1 | 10 | |
|-----------|---|----|--|
| ASO540001 | 1 | 10 | |



Bona Edge UX



Powerful and easily manoeuvreable edge sander, with new flexibility and safety features. Bona Edge UX is developed from a user-experience perspective, to create a safer working environment for both floor and craftsman. Its scope is phenomenal and, due to the design of the sanding arm, corners and stairs are well within its reach. The new design also minimises the risk of chatter marks, and provides improved visibility through its LED light technology.

Key Benefits:

- Easy to use
- Safety features
- Dust free sanding
- New lighting technology

SANDING | MACHINES

• Less risk of sanding marks

| Technical Data: |
|-----------------------------------|
| Total weight: 15.5 kg |
| Sanding arm length: 130 mm/220 mm |
| Disc speed: 3000 rpm |

| 130 mm | AMO230600 | 230 V / 50Hz | 1.25 kW |
|--------|-----------|--------------|---------|
| 220 mm | AMO230500 | 230 V / 50Hz | 1.25 kW |

Bona CombiEdge



A lightweight and flexible edge sander. Easily switches between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

Key Benefits:

- Utilises 6" sanding discs
- Lightweight design delivers greater ease-of-use
- Easily converts from short to long arm as needed with very few operations

Technical Data:

Disc diameter: 150 mm

Total weight: Short arm 7.5 kg; Long arm 8.3 kg

Length sanding arm: 125 /330 mm Disc speed: 3300 rpm Dust discharge: < 2.0 mg/m³

| 120 mm | AMK280100 | 230 V / 50 Hz | 1 | 1.15 kW |
|------------|-----------|---------------|---|---------|
| 330 mm | AMK281100 | 230 V / 50 Hz | 1 | 1.15 kW |
| 120/330 mm | AMK282010 | 230 V / 50 Hz | 1 | 1.15 kW |
| 120/330 mm | AMK282100 | 230 V / 50 Hz | 1 | 1.15 kW |

Bona DualEdge



Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dualhead discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. This revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.

Key Benefits:

- Rotating dual head discs
- Gets close to corners
- Lightweight
- Very manoeuvreable

Technical Data:

Disc diameter: 100 mm Total weight: 9 kg

Length sanding arm: 155 mm

Disc speed: 4500 rpm

| 155 mm | AMK270000 | 230 V / 50Hz | 1.15 kW |
|--------|-----------|--------------|---------|



| Edgers | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------------------------|-------------------------------------------------------------------------------|---------------------------|---------------------|-----------------------|--------------------|
| Disposable Dust Bag Small | Disposable Dust I | Bag for edge sanders. | | | |
| South TANG CHANGE. | Rip-resistantReduces airborEasy to change | | | | |
| 1.22 | | ASO992012 | | 10 | |
| Bona CombiEdge Stair Support | Attachment to Co | mbiEdge for making sandir | ng of stairs easier | by creating stabil | ity support. |

| Orbital Sanders Type | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------------|----------------|-----------|-----------------------|--------------------|
|----------------------|----------------|-----------|-----------------------|--------------------|

ASK66000030150

Bona Orbital



Bona Orbital is a precision sander particularly suitable for mid and fine sanding. Its compact dimensions and low weight makes the machine easy to handle and allows you to work longer periods of time without getting tired. The powerful brushless EC motor is characterised by low noise, high efficiency and low maintenance.

Key Benefits:

330 mm

- Efficient and low-noise sanding
- Easy to operate
- Smart and handy carrying box
- Gentle for your hand and arm
- Mid and fine sanding

Technical Data:

Power: 1400 W 230 V – 50/60 Hz **Speed:** 4000-10000 rpm

Disc diameter: 150 mm Weight: 1,15 kg

Ø 150 mm AMO300001

Bona Fusion Pad



Bona Fusion Pad for Bona Orbital or other Orbital Sander with universal thread: with burnished screw 5/16 "UNF and washers. Ø 150 mm

| | Medium | AA69011000 | 1 | 1 | |
|---------------------|----------|------------|---|---|--|
| Hard AA69012000 1 1 | Hard | AA69012000 | 1 | 1 | |

SANDING | MACHINES

Pcs/transport **SupraFlex** Packaging Type **Article Number** package

Package/

Bona SupraFlex



Bona SupraFlex is the perfect sanding companion to the Bona PowerDrive Connect, helping you with those hard-to-reach areas. It supports all functions of the Bona PowerDrive Connect and can fit both sanding discs as well as brushes. M14 tool fixture - easy to change between sanding disc and brushes.

Key Benefits:

- Powerful 1400 W motor
- Stepless speed selection (600-2100 rpm)
- Low height Easy to reach under staircases, toe kicks and radiators • Dust cover allows connection to Bona
- DCS for dust free sanding

| Noise reduction through innovative |
|------------------------------------|
| planetary and angular gears |

| Te | chni | ical | Data: |
|----|------|------|-------|
| | | | |

Power: 1400 W 230 V – 50/60 Hz Speed: 600-1200 rpm (stepless) Tool fixture: M14

Disc diameter: 150 mm Weight: 2,6 kg

| Ø 150 mm | AMF100000 | 1 | 1 | |
|----------|-----------|---|---|--|

Cup Brush Metal M14



Ø 80 mm ASF100100 Ø 120 mm ASF100200

Cup Brush Nylon M14



Cup Brush Nylon for use together with Bona SupraFlex sander.

Cup Brush Metal for use together with Bona SupraFlex sander.

| Ø 120 mm ASF100300 1 1 | Ø 120 mm ASF100300 | 1 | 1 | |
|------------------------|--------------------|---|---|--|
|------------------------|--------------------|---|---|--|



| Туре | Article Number | Volts/Hertz | Pcs/transport package | Ef |
|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|-------------------------------------|-------------------|
| it is easy to transp a multimeter, and system and infinite | dles challenging flooring job ort, and easy to disassemble a specially-designed cable e drum pressure adjustment nal dust containment, pair i | e and reassemble. and hose holder. assure the highes | The belt sander a lts unique dual-s | lso fea peed p |
| Key Benefits: | | Technical Da | ta: | |
| Manoeuvrable hDefined drum pLess vibrationEasy fitting and | | Motor power: Total weight: | size: 200 x 750 n 2.2/4.0 kW | |
| | | 1 | I | |
| | AMK173100 at simplifies transportation age. | 230 V / 50 Hz | 1 UX and protects | |
| Transport cart that | at simplifies transportation | | | the ma |
| Transport cart that wheels from dama | at simplifies transportation age. | of the Bona Belt | UX and protects | the ma |

External Soft Start

Bona CEE Adapter

Belt Sanders

Bona Belt UX

Transport Cart



External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems. Maximum load: 3500 W.

| ASO903680 | 1 | |
|-----------|---|--|

SANDING | MACHINES

Pcs/transport **Belt Sanders** Type **Article Number** Volts/Hertz Effect package

Bona Belt



Powerful belt sander with compact design for easy manoeuvring and handling. The Bona Belt takes on any wood floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimises dust. For optimal dust reduction, connect it to Bona DCS 70.

Key Benefits:

- Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- · Easy-start motor

Technical Data:

Drum width: 200 & 250 mm Sanding belt size: 200 × 750 mm alt. 250 × 750 mm

Motor power: 1-phase Europe/Asia 2.2 kW Total weight: 74 kg

Dust discharge: < 2 mg/m³ air

| 250 mm | AMO110000.3 | 230 V / 50 Hz | 1 | 2.2 kW |
|--------|-------------|---------------|---|--------|
| 200 mm | AMO110001.3 | 230 V / 50 Hz | 1 | 2.2 kW |

Extra Weight



An extra 7 kilos for the Bona Belt for increased stability and sanding performance.

| 7 kg A30991110 | 7 kg | ASO991110 | | 1 | |
|------------------|------|-----------|--|---|--|
|------------------|------|-----------|--|---|--|

Transport Cart



Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

| ASO995022 | | 1 |
|-----------|--|---|
|-----------|--|---|

Bona Belt Lite



Bona Product Catalogue 2024

The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

Key Benefits:

- Optimal balance between weight and drum pressure
- Superior manoeuvrability
- Easy fitting and changing of abrasive

Technical Data:

Drum width: 200 mm Sanding belt size: 200 x 750 mm Motor power: 2.2 kW Total weight: 60 kg Drum revolutions: 2400 rpm

| 200 mm | AMK175000 | 230 V / 50 Hz | 1 | 2.2 kW |
|--------|-----------|---------------|---|--------|
|--------|-----------|---------------|---|--------|



| Drum Sanders Type Article Number Compatibility Package Effect | Drum Sanders | Туре | Article Number | Compatibility | Pcs/transport package | Effect |
|---------------------------------------------------------------|--------------|------|----------------|---------------|-----------------------|--------|
|---------------------------------------------------------------|--------------|------|----------------|---------------|-----------------------|--------|

Bona Capricorn



| For sanding of all kinds of wooden and parquet floors by users of all proficie | ncy levels: |
|--------------------------------------------------------------------------------|-------------|
| professionals, semi-professionals or DIY users | |

Technical Data:

Drum width: 200 mm Sanding belt size: 200 x 551 mm Motor power: 2.2 kW

Total weight: 94.2 kg Drum Revolutions: 2560 rpm

200 mm AMO190000 230 V / 50 Hz 2.2 kW

Tynex **Distressing Drum**



Distressing drums for Belt Sanders. Tynex for fine brushing.

| 195 mm | ASK6099940046 | Bona Belt HD | 1 | |
|--------|---------------|---------------|---|--|
| 195 mm | ASK2999940046 | Bona Scorpion | 1 | |

Metal **Distressing Drum**



Distressing drums for Belt Sanders. Metal for rough brushing.

| 195 mm | ASK6099940045 | Bona Belt HD | 1 | |
|--------|---------------|---------------|---|--|
| 195 mm | ASK2999940045 | Bona Scorpion | 1 | |

Bona Product Catalogue 2024



Pcs/transport **Drum Sanders** Volts/Hertz Type **Article Number**

Effect

Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the "dead man's grip" handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

Key Benefits:

- Compact yet effective
- Forgiving sanding
- Lightweight only 45 kg
- Easy change of abrasive

Technical Data:

Drum width: 200 mm

Sanding belt size: 200 x 480 mm

Motor power: 1.15 kW Total weight: 45 kg

Drum revolutions: 3300 rpm

200 mm

AMK180000

230 V / 50 Hz

1.5 kW

Disposable Dust Bag Large



Disposable Dust Bag for belt and expansion sanders.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

| ASO991012 | | 10 |
|-----------|--|----|
|-----------|--|----|

Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

Key Benefits:

- Compact yet effective
- Comes with DCS
- Forgiving sanding
- Lightweight only 47 kg

Technical Data:

Drum width: 200 mm Sanding belt size: 200 x 480 mm Motor power: 1.3 kW + 1.2 kW

(vacuum unit) Total weight: 47 kg

Drum revolutions: 3000 rpm

230 V / 50 Hz 200 mm AMK185000 1.3 kW

Disposable Dust Bag Large



Disposable Dust Bag for Scorpion DCS.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

| ASO993011 | | 1 | |
|-----------|--|---|--|
|-----------|--|---|--|

Medium Hard



SANDING | MACHINES

| Buffers | Туре | Article Number | Volts/Hertz | Pcs/transport package | Effect |
|--------------------|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-------------------------------------|------------------------------------------------|--------------|
| Bona Buffer | grain raise, cleaning and stable operatio | r a wide range of applicat g etc. Its reliable and asym n. Simple construction an ation wheels. Comes with | metrically placed deasy to use with | 1600W motor ens | sures steady |
| 1 | | | Technical Da | ta: | |
| | | | | .6 kW, 1 phase, 2 c speed: 120 rpm 33 kg | |
| | Ø 407 mm | AMC739000B | 220-240 V / 50 Hz | 1 | 1.6kW |
| Extra Weight | To be mounted on | Bona Buffer for extra pres | ssure. | | |
| | 5.7 kg | ASC3611478 | | 1 | |
| Bona Mini Buffer | Smooth running ar | ng machine for basic buffind features an anti-vibration der stairs and tables. | | | |
| Bona Willi Buller | Smooth running ar | nd features an anti-vibration | | e of use. The har | |
| Boria Milli Buller | Smooth running ar | nd features an anti-vibration | on system for eas Technical Da | e of use. The har | |
| Drive Disc | Smooth running ar lowered for use und | nd features an anti-vibration der stairs and tables. AMC718010 | Technical Da Weight: 13 kg | e of use. The har ta: | ndle can be |
| | Smooth running ar lowered for use und | nd features an anti-vibration der stairs and tables. AMC718010 | Technical Da Weight: 13 kg | e of use. The har ta: | ndle can be |
| | Smooth running ar lowered for use und | AMC718010 Mini Buffer. | Technical Da Weight: 13 kg | e of use. The har ta: | ndle can be |



SANDING | MACHINES

| Buffers | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------------|---------------------|--------------------------------|-----------------|-----------------------|--------------------|
| Vacuum Sealing Ring | Dust skirt for Bona | a Buffer for effective dust co | ontainment. | | |
| | Ø 407 mm | ASC74765 | | 1 | |
| Dust Bag – Paper | Disposable paper | dust bag for the Bona Buffe | er vacuum unit. | | |
| - | | ASC25430 | | 1 | |

Dust Bag - Cloth

| ASC025435 | 1 | |
|-----------|---|--|

Drive Disc

With grip hooks for driving pads for the Bona Buffer unit.

Reusable cloth filter bag for the Bona Buffer vacuum unit.



Ø 407 mm ASC742069

Sanding Disc

Sanding disc for attaching double-sided abrasive discs on the Bona Buffer unit.



Ø 407 mm ASC742077

Quattro Disc



Four-plate sanding disc for Bona Buffer.

| | | I | 1 | |
|----------|-----------|--------------|---|--|
| Ø 407 mm | ASC742080 | 4 x Ø 150 mm | 1 | |



| Buffers | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------|----------------------|------------------------------|-----------|-----------------------|--------------------|
| Tampico Brush | thoroughly clean t | h is 407 mm soft-bristle bri | 0 | | |
| 6 | conditions for stain | ASK3100030716 | | 1 | |

| Other Machines | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------|------|----------------|-----------|-----------------------|--------------------|

Saw blades and accessories for Fein MultiMaster.

Power Stripper



Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings of foam, textile, parquet, semi-flexible tiles or PVC.

Technical Data:

Working width: 210 mm Power: 2.0 kW Oscillations: 6500 U/min Weight: 12.8 kg Noise level: 85 dB (A)

| AM43021000 | | 1 | |
|------------|--|---|--|
|------------|--|---|--|

ACCESSORIES

| Spare Blade 210x60x1 mm | AS111080001 | 6 | |
|----------------------------|-------------|---|--|
| | | | |

Fein MultiMaster saw blades



| | - | . 788 | | ъ. |
|-------------------|---|-------|----|----|
| The second second | | 100 | ш. | a |

| 65 mm, E-cut precisions | AS44008014 | 2 | |
|-------------------------|------------|---|--|
| 35 mm, E-cut | AS44008015 | 1 | |
| 80 mm, E-cut | AS44008003 | 1 | |



Spare parts **Service Kit Packaging** Type **Article Number** included

Spare parts **Service Kit Packaging** Type **Article Number** included

Bona Service Kit Flexisand



common spare parts for Bona Flexisand as well as clear instructions for easy replacement.

- Kit includes:
- Complete suction pipe • Dusttube clip incl. screws
- Dust skirt
- Gas spring

- Rubber bumper • Rubber bumper adhesive

| Velcrostrip - | + screws |
|-----------------------------------|----------|
|-----------------------------------|----------|

| | | I | I |
|----------------|---------------|---|---|
| Bona Flexisand | ASK3199949000 | 1 | 7 |

To make life easy, you can now perform basic service by yourself on a regular basis. Based

on experience on what requires attention, Bona has put together service kits with the most

Bona Service Kit Belt UX



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt UX as well as clear instructions for easy replacement.

Kit includes:

- Cable holder
- Disposable dustbag, Large
- Drive belt drum XL
- Drive belt L

| Bona Belt UX | ASK2099949001 | 1 | 4 |
|--------------|---------------|---|---|
|--------------|---------------|---|---|

Bona Service Kit Belt HD



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt HD as well as clear instructions for easy replacement.

Kit includes:

- Cable holder
- Caster rubber back wheel
- Caster rubber side wheel
- Disposable dustbag, Large
- Drive belt drum XL
- Drive belt L

| Bona Belt HD ASK2099949000 | 1 | 6 |
|----------------------------|---|---|
|----------------------------|---|---|

Bona Service Kit Belt



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt as well as clear instructions for easy replacement.

Kit includes:

- Hinge for sidecover
- Arbor wrench
- Poly-V belt L

- Poly-V belt XL (Drum)
- Disposable dustbag, Large
- Cable holder

| Bona Belt | ASK1199949000 | 1 | 6 |
|-----------|---------------|---|---|
| | | | |

Bona Service Kit Edge UX 130 mm



Kit includes:

SANDING | MACHINES

- Cogged belt 130 mm
- Pulley • Velcro disc

Wheel

To make life easy, you can now perform basic service by yourself on a regular basis. Based

on experience on what requires attention, Bona has put together service kits with the most

common spare parts for Bona Edge UX as well as clear instructions for easy replacement.

- Disposable dustbag, Large
- Cable holder

| Bona Edge UX 130 mm | ASK7299949000 | 1 | 6 |
|---------------------|---------------|---|---|
|---------------------|---------------|---|---|

Bona Service Kit Edge UX 220 mm



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Edge UX as well as clear instructions for easy replacement.

Kit includes:

- Cogged belt 220 mm Pulley
- Wheel

Velcro disc

- Disposable dustbag, Large • Cable holder

| Bona Edge UX 130 mm | 1 | 6 |
|---------------------|---|---|
|---------------------|---|---|

Bona Service Kit CombiEdge



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona CombiEdge as well as clear instructions for easy replacement.

Kit includes:

- Carbon brush
- Extention cable orange
- Belt short

- Belt long Velcro disc
- Disposable dustbag, Small

| Bona Belt ASK6699949000 1 6 |
|-----------------------------|
|-----------------------------|

Bona Service Kit Edge XL



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Edge XL as well as clear instructions for easy replacement.

Kit includes:

- Velcro disc 178mm
- Wheel complete
- Carbon brush

- Extention cable orange
- Cogged belt 220 mm
- Disposable dustbag, Small

| Bona Edge U | ASK2399949000 | 1 | 6 |
|-------------|---------------|---|---|
|-------------|---------------|---|---|

45

Pcs/transport

SANDING | ABRASIVES

Pcs/transport Superior — Ceramic Mix Grit Dimension **Article Number** Packaging

Superior abrasives made with ceramic grit for the easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic Aluminium oxide grit used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Developed exclusively for wood floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

Bona 8700 Belt



| 200 x 750 mm | Grit 36 | AAS469500363 | 1 | 5 |
|--------------|---------|--------------|---|---|
| 200 x 750 mm | Grit 50 | AAS469500503 | 1 | 5 |
| 250 x 750 mm | Grit 36 | AAS469600363 | 1 | 5 |
| 250 x 750 mm | Grit 50 | AAS469600503 | 1 | 5 |

Bona 8700 Roll



| 203 mm x 10 m | Grit 50 | AAS470700501 | 1 | 1 |
|---------------|---------|--------------|---|---|
| 254 mm x 10 m | Grit 50 | AAS470800501 | 1 | 1 |
| 305 mm x 10 m | Grit 50 | AAS470900501 | 1 | 1 |

Bona 8700 Ceramic Disc







| Ø 100 mm | Grit 36 | AAS472800365 | 1 | 25 |
|----------|---------|--------------|---|----|
| Ø 100 mm | Grit 50 | AAS472800505 | 1 | 25 |
| Ø 125 mm | Grit 36 | AAS471600365 | 1 | 25 |
| Ø 125 mm | Grit 50 | AAS471600505 | 1 | 25 |
| Ø 150 mm | Grit 36 | AAS471700365 | 1 | 25 |
| Ø 150 mm | Grit 50 | AAS471700505 | 1 | 25 |
| Ø 178 mm | Grit 36 | AAS471800365 | 1 | 25 |
| Ø 178 mm | Grit 50 | AAS471800505 | 1 | 25 |

SANDING | ABRASIVES

| Superior — Green Ceramic | Dimension | Grit | Article Number | Packaging | Pcs/ |
|--------------------------------------------|--------------------|------------|----------------|-----------|------|
| | | | | | |
| Dana Craan Caramia Abraaiyaa ara aamarisaa | d of a combination | of coronic | Vay Banafita | | |

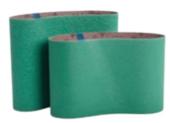
Bona Green Ceramic Abrasives are comprised of a combination of ceramic and aluminum oxide grit materials, making them extremely aggressive, offering outstanding productivity. Compared to other competitive ceramic abrasives, Bona Green Ceramic Abrasives cut 30% faster and last up to 50% longer.

• Cuts 30% faster than any other competitive abrasive

• Lasts up to 50% longer than any other competitive ceramic abrasive

Bona 8600 Green Ceramic Belt

Superior — Green Ceramic



| 200 mm x 750 mm | Grit 36 | AAS860700363 | 1 | 5 |
|-----------------|----------|--------------|---|----|
| 200 mm x 750 mm | Grit 50 | AAS860700503 | 1 | 10 |
| 200 mm x 750 mm | Grit 60 | AAS860700603 | 1 | 10 |
| 200 mm x 750 mm | Grit 80 | AAS860700803 | 1 | 10 |
| 200 mm x 750 mm | Grit 100 | AAS860701003 | 1 | 10 |
| 200 mm x 750 mm | Grit 120 | AAS860701203 | 1 | 10 |
| 250 mm x 750 mm | Grit 36 | AAS860800363 | 1 | 10 |
| 250 mm x 750 mm | Grit 50 | AAS860800503 | 1 | 10 |
| 250 mm x 750 mm | Grit 80 | AAS860800803 | 1 | 10 |
| 250 mm x 750 mm | Grit 100 | AAS860801003 | 1 | 10 |
| 250 mm x 750 mm | Grit 120 | AAS860801203 | 1 | 10 |
| | | | | |

Bona 8600 Green Ceramic Disc





| Grit 36 | AAS860300365 | 1 | 25 |
|----------|----------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Grit 50 | AAS860300506 | 1 | 25 |
| Grit 60 | AAS860300606 | 1 | 25 |
| Grit 80 | AAS860300806 | 1 | 50 |
| Grit 100 | AAS860301006 | 1 | 50 |
| Grit 120 | AAS860301206 | 1 | 50 |
| Grit 36 | AAS860400365 | 1 | 25 |
| Grit 50 | AAS860400506 | 1 | 25 |
| Grit 60 | AAS860400606 | 1 | 25 |
| Grit 80 | AAS860400806 | 1 | 25 |
| Grit 100 | AAS860401006 | 1 | 25 |
| Grit 120 | AAS860401206 | 1 | 25 |
| | Grit 50 Grit 60 Grit 100 Grit 120 Grit 36 Grit 50 Grit 60 Grit 80 Grit 100 | Grit 50 AAS860300506 Grit 60 AAS860300606 Grit 80 AAS860300806 Grit 100 AAS860301006 Grit 120 AAS860301206 Grit 36 AAS860400365 Grit 50 AAS860400506 Grit 60 AAS860400606 Grit 80 AAS860400806 Grit 100 AAS860401006 | Grit 50 AAS860300506 1 Grit 60 AAS860300606 1 Grit 80 AAS860300806 1 Grit 100 AAS860301006 1 Grit 120 AAS860301206 1 Grit 36 AAS860400365 1 Grit 50 AAS860400506 1 Grit 60 AAS860400606 1 Grit 80 AAS860400806 1 Grit 100 AAS860401006 1 |



Pcs/transport Premium - Zircon Mix **Dimension Article Number Packaging**

200 x 750 mm Grit 24

Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional Aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimised clogging and optimal dust extraction
- Very high durability
- High heat resistance

AAS467700243

Bona 8300 **Antistatic Belt**



| 200 x 750 mm | Grit 36 | AAS467700363 | 1 | 10 |
|--------------|----------|--------------|---|----|
| 200 x 750 mm | Grit 40 | AAS467700403 | 1 | 10 |
| 200 x 750 mm | Grit 60 | AAS467700603 | 1 | 10 |
| 200 x 750 mm | Grit 80 | AAS467700803 | 1 | 10 |
| 200 x 750 mm | Grit 100 | AAS467701003 | 1 | 10 |
| 200 x 750 mm | Grit 120 | AAS467701203 | 1 | 10 |
| 200 x 750 mm | Grit 150 | AAS467701503 | 1 | 10 |
| 250 x 750 mm | Grit 24 | AAS467800243 | 1 | 10 |
| 250 x 750 mm | Grit 36 | AAS467800363 | 1 | 10 |
| 250 x 750 mm | Grit 40 | AAS467800403 | 1 | 10 |
| 250 x 750 mm | Grit 60 | AAS467800603 | 1 | 10 |
| 250 x 750 mm | Grit 80 | AAS467800803 | 1 | 10 |
| 250 x 750 mm | Grit 100 | AAS467801003 | 1 | 10 |
| 250 x 750 mm | Grit 120 | AAS467801203 | 1 | 10 |
| | | | | |

Bona 8300 **Antistatic Sleeve**



| 200 x 551 mm | Grit 24 | AAS467600243 | 1 | 10 |
|--------------|----------|--------------|---|----|
| 200 x 551 mm | Grit 36 | AAS467600363 | 1 | 10 |
| 200 x 551 mm | Grit 40 | AAS467600403 | 1 | 10 |
| 200 x 551 mm | Grit 60 | AAS467600603 | 1 | 10 |
| 200 x 551 mm | Grit 80 | AAS467600803 | 1 | 10 |
| 200 x 551 mm | Grit 100 | AAS467601003 | 1 | 10 |
| 200 x 551 mm | Grit 120 | AAS467601203 | 1 | 10 |

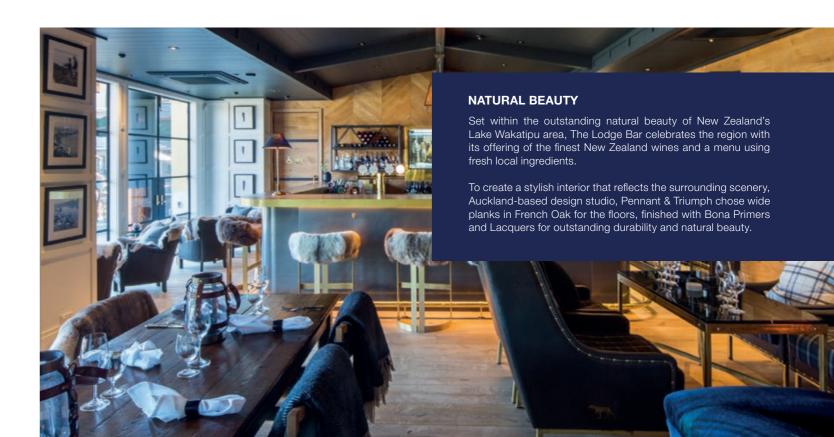


| Dimension | Grit | Article Number | Packaging | Pcs/transport package |
|---------------|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 202 mm v 25 m | Crit 26 | AAS/466200261 | 1 | 1 |
| 203 mm x 25 m | Grit 60 | AAS466300601 | 1 | 1 |
| 203 mm x 25 m | Grit 100 | AAS466301001 | 1 | 1 |
| 254 mm x 25 m | Grit 36 | AAS466400361 | 1 | 1 |
| 254 mm x 25 m | Grit 60 | AAS466400601 | 1 | 1 |
| 254 mm x 25 m | Grit 100 | AAS466401001 | 1 | 1 |
| | 203 mm x 25 m 203 mm x 25 m 203 mm x 25 m 254 mm x 25 m 254 mm x 25 m | 203 mm x 25 m Grit 36 203 mm x 25 m Grit 60 203 mm x 25 m Grit 100 254 mm x 25 m Grit 36 254 mm x 25 m Grit 60 | 203 mm x 25 m Grit 36 AAS466300361 203 mm x 25 m Grit 60 AAS466300601 203 mm x 25 m Grit 100 AAS466301001 254 mm x 25 m Grit 36 AAS466400361 254 mm x 25 m Grit 60 AAS466400601 | 203 mm x 25 m Grit 36 AAS466300361 1 203 mm x 25 m Grit 60 AAS466300601 1 203 mm x 25 m Grit 100 AAS466301001 1 254 mm x 25 m Grit 36 AAS466400361 1 254 mm x 25 m Grit 60 AAS466400601 1 |

Bona around the world THE LODGE BAR,

Premium - Zircon Mix

QUEENSTOWN, NEW ZEALAND



Pcs/transport

10

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10

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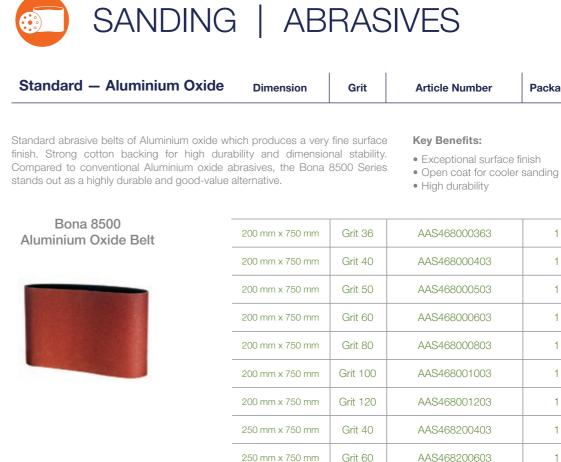
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Packaging

1

SANDING | ABRASIVES



Bona 8300

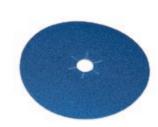
Antistatic Disc

Premium — Zircon Mix











| Dimension | Dimension Grit Article Number | | Packaging | Pcs/transport package |
|-----------|-------------------------------|--------------|-----------|-----------------------|
| | | | | |
| Ø 100 mm | Grit 36 | AAS472700365 | 1 | 25 |
| Ø 100 mm | Grit 60 | AAS472700606 | 1 | 50 |
| Ø 100 mm | Grit 80 | AAS472700806 | 1 | 50 |
| Ø 100 mm | Grit 100 | AAS472701006 | 1 | 50 |
| Ø 100 mm | Grit 120 | AAS472701206 | 1 | 50 |
| Ø 125 mm | Grit 60 | AAS471200606 | 1 | 50 |
| Ø 125 mm | Grit 80 | AAS471200806 | 1 | 50 |
| Ø 125 mm | Grit 100 | AAS471201006 | 1 | 50 |
| Ø 125 mm | Grit 120 | AAS471201206 | 1 | 50 |
| Ø 150 mm | Grit 24 | AAS467500245 | 1 | 25 |
| Ø 150 mm | Grit 36 | AAS467500365 | 1 | 25 |
| Ø 150 mm | Grit 40 | AAS467500406 | 1 | 50 |
| Ø 150 mm | Grit 60 | AAS467500606 | 1 | 50 |
| Ø 150 mm | Grit 80 | AAS467500806 | 1 | 50 |
| Ø 150 mm | Grit 100 | AAS467501006 | 1 | 50 |
| Ø 150 mm | Grit 120 | AAS467501206 | 1 | 50 |
| Ø 150 mm | Grit 24 | AAS470600245 | 1 | 25 |
| Ø 150 mm | Grit 36 | AAS470600365 | 1 | 25 |
| Ø 150 mm | Grit 40 | AAS470600406 | 1 | 50 |
| Ø 150 mm | Grit 60 | AAS470600606 | 1 | 50 |
| Ø 150 mm | Grit 80 | AAS470600806 | 1 | 50 |
| Ø 150 mm | Grit 100 | AAS470601006 | 1 | 50 |
| Ø 150 mm | Grit 120 | AAS470601206 | 1 | 50 |
| Ø 178 mm | Grit 24 | AAS467400245 | 1 | 25 |
| Ø 178 mm | Grit 36 | AAS467400365 | 1 | 25 |
| Ø 178 mm | Grit 40 | AAS467400406 | 1 | 50 |
| Ø 178 mm | Grit 60 | AAS467400606 | 1 | 50 |
| Ø 178 mm | Grit 80 | AAS467400806 | 1 | 50 |
| Ø 178 mm | Grit 100 | AAS467401006 | 1 | 50 |
| Ø 178 mm | Grit 120 | AAS467401206 | 1 | 50 |
| Ø 200 mm | Grit 24 | AAS471100245 | 1 | 25 |
| Ø 200 mm | Grit 36 | AAS471100365 | 1 | 25 |
| Ø 200 mm | Grit 40 | AAS471100406 | 1 | 50 |
| Ø 200 mm | Grit 60 | AAS471100606 | 1 | 50 |
| Ø 200 mm | Grit 80 | AAS471100806 | 1 | 50 |
| Ø 200 mm | Grit 100 | AAS471101006 | 1 | 50 |
| Ø 200 mm | Grit 120 | AAS471101206 | 1 | 50 |

Bona 8500 Aluminium Oxide Sleeve



| 200 mm x 551 mm | Grit 36 | AAS467900363 | 1 | 10 |
|-----------------|----------|--------------|---|----|
| 200 mm x 551 mm | Grit 40 | AAS467900403 | 1 | 10 |
| 200 mm x 551 mm | Grit 50 | AAS467900503 | 1 | 10 |
| 200 mm x 551 mm | Grit 60 | AAS467900603 | 1 | 10 |
| 200 mm x 551 mm | Grit 80 | AAS467900803 | 1 | 10 |
| 200 mm x 551 mm | Grit 100 | AAS467901003 | 1 | 10 |
| 200 mm x 551 mm | Grit 120 | AAS467901203 | 1 | 10 |

AAS468200803

AAS468201203

Grit 80

Grit 120

250 mm x 750 mm 250 mm x 750 mm

10



Pcs/transport Standard - Silicon Carbide **Dimension** Grit **Article Number Packaging**

Standard abrasives of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

Bona 8100 Silicon Carbide Disc









| Ø 100 mm | Grit 36 | AAS472600365 | 1 | 25 |
|----------|----------|--------------|---|----|
| Ø 100 mm | Grit 60 | AAS472600606 | 1 | 50 |
| Ø 100 mm | Grit 80 | AAS472600806 | 1 | 50 |
| Ø 100 mm | Grit 100 | AAS472601006 | 1 | 50 |
| Ø 100 mm | Grit 120 | AAS472601206 | 1 | 50 |
| Ø 150 mm | Grit 16 | AAS466900165 | 1 | 25 |
| Ø 150 mm | Grit 24 | AAS466900245 | 1 | 25 |
| Ø 150 mm | Grit 36 | AAS466900365 | 1 | 25 |
| Ø 150 mm | Grit 40 | AAS466900406 | 1 | 50 |
| Ø 150 mm | Grit 50 | AAS466900506 | 1 | 50 |
| Ø 150 mm | Grit 60 | AAS466900606 | 1 | 50 |
| Ø 150 mm | Grit 80 | AAS466900806 | 1 | 50 |
| Ø 150 mm | Grit 100 | AAS466901006 | 1 | 50 |
| Ø 150 mm | Grit 120 | AAS466901206 | 1 | 50 |
| Ø 150 mm | Grit 150 | AAS466901506 | 1 | 50 |
| Ø 150 mm | Grit 36 | AAS468400365 | 1 | 25 |
| Ø 150 mm | Grit 40 | AAS468400406 | 1 | 50 |
| Ø 150 mm | Grit 50 | AAS468400506 | 1 | 50 |
| Ø 150 mm | Grit 60 | AAS468400606 | 1 | 50 |
| Ø 150 mm | Grit 80 | AAS468400806 | 1 | 50 |
| Ø 150 mm | Grit 100 | AAS468401006 | 1 | 50 |
| Ø 150 mm | Grit 120 | AAS468401206 | 1 | 50 |
| Ø 178 mm | Grit 16 | AAS467100165 | 1 | 25 |
| Ø 178 mm | Grit 24 | AAS467100245 | 1 | 25 |
| Ø 178 mm | Grit 36 | AAS467100365 | 1 | 25 |
| Ø 178 mm | Grit 40 | AAS467100406 | 1 | 50 |
| Ø 178 mm | Grit 50 | AAS467100506 | 1 | 50 |
| Ø 178 mm | Grit 60 | AAS467100606 | 1 | 50 |
| Ø 178 mm | Grit 80 | AAS467100806 | 1 | 50 |
| Ø 178 mm | Grit 100 | AAS467101006 | 1 | 50 |
| Ø 178 mm | Grit 120 | AAS467101206 | 1 | 50 |



| Standard — Silicon Carbide | Dimension | Grit | Article Number | Packaging | Pcs/transport package |
|------------------------------------|-----------|----------|----------------|--------------|-----------------------|
| | | | | | |
| Bona 8100 Silicone Carbide Disc | Ø 200 mm | Grit 16 | AAS466600165 | 1 | 25 |
| | Ø 200 mm | Grit 24 | AAS466600245 | 1 | 25 |
| | Ø 200 mm | Grit 36 | AAS466600365 | 1 | 25 |
| | Ø 200 mm | Grit 40 | AAS466600406 | 1 | 50 |
| | Ø 200 mm | Grit 50 | AAS466600506 | 1 | 50 |
| | Ø 200 mm | Grit 60 | AAS466600606 | 1 | 50 |
| | Ø 200 mm | Grit 80 | AAS466600806 | 1 | 50 |
| | Ø 200 mm | Grit 100 | AAS466601006 | 1 | 50 |
| | Ø 200 mm | Grit 120 | AAS466601206 | 1 | 50 |
| | Ø 200 mm | Grit 150 | AAS466601506 | 1 | 50 |
| | | | | | |
| Bona 8100 Double-sided Disc | Ø 407 mm | Grit 16 | AAS466800163 | 1 | 10 |
| | Ø 407 mm | Grit 24 | AAS466800243 | 1 | 10 |
| | Ø 407 mm | Grit 36 | AAS466800363 | 1 | 10 |
| | Ø 407 mm | Grit 40 | AAS466800403 | 1 | 10 |
| | Ø 407 mm | Grit 60 | AAS466800603 | 1 | 10 |
| | Ø 407 mm | Grit 80 | AAS466800803 | 1 | 10 |
| | Ø 407 mm | Grit 100 | AAS466801003 | 1 | 10 |
| | | | | | |

Ø 407 mm

Grit 120

AAS466801203



SANDING | ABRASIVES

| Pads | Туре | Article Number | Packaging | Package/ pallet |
|-------------------|--------|-------------------------|-------------------------------|--------------------|
| Colour coding for | Smooth | White – backing for san | ding screen. Can also be used | l for |

| Colour coding for field of use | Smooth | White – backing for sanding screen. Can also be used for buffing polish. Tan (beige) – for polishing Red – for daily cleaning Green – for periodic cleaning and oil maintenance Brown – for oil application Black – for heavy duty cleaning and polish stripping |
|--------------------------------|-------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | Rough | black – for heavy duty cleaning and polish stripping |

| Pads | Туре | Article Number | Packaging | Package/ pallet |
|------|------|----------------|-----------|--------------------|
| | | | | |

Bona Superpad 407 mm



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

| White | AAS867300058 | Ø 407 mm x 25 mm | 5 |
|---------|--------------|------------------|---|
| Tan | AAS867300038 | Ø 407 mm x 25 mm | 5 |
| Red | AAS867300048 | Ø 407 mm x 25 mm | 5 |
| Green | AAS867300028 | Ø 407 mm x 25 mm | 5 |
| Brown | AAS867300068 | Ø 407 mm x 25 mm | 5 |
| Black | AAS867300018 | Ø 407 mm x 25 mm | 5 |

Bona Superpad 280 mm



Pad for Bona Mini Buffer.

| White | AA68041000 | Ø 280 mm x 25 mm | 5 |
|-------|------------|------------------|---|
| Tan | AA68042000 | Ø 280 mm x 25 mm | 5 |
| Red | AA68043000 | Ø 280 mm x 25 mm | 5 |

Bona Superpad Incl. EAN code



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

| White | AAS68011000 | Ø 407 mm x 25 mm | 5 |
|-------|-------------|------------------|---|
| Tan | AAS68012000 | Ø 407 mm x 25 mm | 5 |
| Green | AAS68013000 | Ø 407 mm x 25 mm | 5 |
| Black | AAS68014000 | Ø 407 mm x 25 mm | 5 |

Bona Pad 407 mm



Thin pad for Bona FlexiSand and Bona Buffer.

| White | AA68001000 | Ø 407 mm x 8 mm | 10 |
|-------|------------|-----------------|----|
| Tan | AA68002000 | Ø 407 mm x 8 mm | 10 |
| Green | AA68003000 | Ø 407 mm x 8 mm | 10 |
| Black | AA68004000 | Ø 407 mm x 8 mm | 10 |
| Red | AA68005000 | Ø 407 mm x 8 mm | 10 |



| Pads | Туре | Article Number | Packaging | Package/ pallet |
|----------------------------------|------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| Bona Superpad | Pad for Lägler Tr | io. | | |
| 200 mm | White | AA68053000 | Ø 200 mm x 8 mm | |
| | Green | AA68054000 | Ø 200 mm x 8 mm | |
| Bona Woolpad | application of oil the surface compand accelerates Highly recomment Key Benefits: Produces high Dimensionally s | and polishing of oiled or wax pared to synthetic pads, which | The pad is made of genuine shed floors. Wool produces higher himproves the penetration of oil s natural lanolin (wool wax) for Technical Data: Material: 100% woo | heat towards into the wood a satin finish. |
| | | AA68071000 | Ø 410 mm x 5 mm | 10 |
| Bona Fiber Pad | | sided Sanding Pad develope r light brushing of wooden flo AA32153016 | ed for aggressive cleaning and pors. Ø 407 mm | polish removal |
| Bona Fiber Pad Velcro Backing | Fiber pad with ve | elcro backing for aggressive c AA32153180 | leaning and polish removal. | 1 |

| Scrad Pads | Dimension | Grit | Article Number | Packaging | Pcs/transpor package |
|----------------|-----------|---------------|--------------------------------------------------------------|-----------|-------------------------|
| Bona Scrad Pad | | brasive syste | nd and Bona Buffer. Used tog em developed for cutting bad | ~ | |
| | | | | I | |

AA32153150

Ø 150 mm



SANDING | ABRASIVES

Scrad Pads Dimension Grit Article Number Packaging Pcs/transport package

Bona Scrad Wing

Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1–2 wings.



| Delta | Grit 120 | AAS468601206 | 50 |
|-------|----------|--------------|----|
| Delta | Grit 150 | AAS468601506 | 50 |
| Delta | Grit 220 | AAS468602206 | 50 |

| Screens | Dimension | Grit | Article Number | Packaging | Pcs/transpor package |
|---------|-----------|------|----------------|-----------|----------------------|
|---------|-----------|------|----------------|-----------|----------------------|

Abrasive screen for surface preparation of wood floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Its open mesh structure impedes clogging and improves dust extraction.

Key Benefits:

- Non-Clogging
- Open mesh structure for improved dust extraction
- Double-Sided

Bona Sanding Screen, double-sided





| Ø 407 mm | Grit 60 | AAS867100603 | 1 | 10 |
|----------|----------|---------------|---|----|
| Ø 407 mm | Grit 80 | AAS867100803 | 1 | 10 |
| Ø 407 mm | Grit 100 | AAS867101003 | 1 | 10 |
| Ø 407 mm | Grit 120 | AAS867101203 | 1 | 10 |
| Ø 407 mm | Grit 150 | AAS867101503 | 1 | 10 |
| Ø 407 mm | Grit 180 | AAS867101803 | 1 | 10 |
| Ø 407 mm | Grit 220 | AAS867102203 | 1 | 10 |
| Ø 407 mm | Grit 60 | AAS67012060 * | 1 | 10 |
| Ø 407 mm | Grit 80 | AAS67012080 * | 1 | 10 |
| Ø 407 mm | Grit 100 | AAS67012100 * | 1 | 10 |
| Ø 407 mm | Grit 120 | AAS67012120 * | 1 | 10 |
| Ø 200 mm | Grit 120 | AAS903701208 | 1 | 30 |
| | | · | | • |

* Marked with EAN label



| Diamond Abrasives | Dimension | Grit | Article Number | Packaging | Pcs/transport package |
|-------------------|-----------|------|----------------|-----------|-----------------------|
| | | | | | |

Bona Diamond Abrasive Disc



Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 100 m² of sanding. And thanks to its unmatched hardness, each disc maintains its sanding performance throughout its lifetime.

Key Benefits:

- Longer lasting
- Perfect evenness
- Better surface
- Safe recoating

| | Ø 150 mm | Grit 80 | AAS472000808 | 1 | 8 |
|---|----------|----------|--------------|---|----|
| _ | Ø 150 mm | Grit 120 | AAS472001208 | 1 | 8 |
| | Ø 125 mm | Grit 240 | AAS471902408 | 1 | 12 |
| | Ø 150 mm | Grit 240 | AAS472002408 | 1 | 8 |

Bona Intermediate Pad



A pressure-equalising foam pad that has the ability to follow the contours of the surface.

| Ø 125 mm | AAS472102408 | 1 | 3 |
|----------|--------------|---|---|
| Ø 150 mm | AAS472200008 | 1 | 4 |

AAS872101006

| Abrasives - Delta | Dimension | Grit | Article Number | Packaging | Pcs/transport package |
|----------------------|---------------------|---------|----------------|-----------|-----------------------|
| Delta Abrasive Paper | For Fein and Bosch. | | | | |
| | 82 x 82 x 82 | Grit 40 | AAS872100406 | 1 | 50 |
| | 82 x 82 x 82 | Grit 60 | AAS872100606 | 1 | 50 |
| | 82 x 82 x 82 | Grit 80 | AAS872100806 | 1 | 50 |
| | | | | | |

82 x 82 x 82 Grit 100

Bona Product Catalogue 2024



SANDING | ABRASIVES

Pcs/transport **Abrasives** Dimension Grit **Article Number Packaging** package

Bona Net Ceramic



The Bona Net Ceramic is mainly intended to be used with orbital or rotary sanders, such as SupraFlex SE 14-2 or similar. It can also be used attached to Bona PowerDrive for medium sanding or removal of joint filler.

Key Benefits:

Ø 150 mm

- Minimal clogging Good dust extraction
- Very high removal rate
- Independent of machine hole system

Grit 80

Technical Data:

Grit type: Ceramic Aluminium oxide

Grit range: 80

Size: 150 mm

Backing: Knitted fabric Coating: Electrostatic Bonding: Resin over resin

| 3 | | |
|--------------|---|----|
| AAS473200806 | 1 | 50 |
| AAS473201006 | 1 | 50 |
| AAS473201206 | 1 | 50 |

Ø 150 mm Grit 100 AAS Ø 150 mm Grit 120 AAS Ø 178 mm Grit 80 AAS473400806 50 Grit 100 Ø 178 mm AAS473401006 50 Grit 120 50 Ø 178 mm AAS473401206

Bona Net Alox



The Bona Net Alox is mainly intended to be used with orbital or rotary sanders, such as SupraFlex SE 14-2 or similar. It can also be used attached to Bona PowerDrive for fine and medium sanding.

Key Benefits:

- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent of machine hole system

Technical Data:

Grit type: White Aluminium oxide Grit range: 80, 100 and 120

Size: 150 mm

Backing: Knitted fabric Coating: Electrostatic Bonding: Resin over resin

| Ø 150 mm | Grit 80 | AAS473300806 | 1 | 50 |
|----------|----------|--------------|---|----|
| Ø 150 mm | Grit 100 | AAS473301006 | 1 | 50 |
| Ø 150 mm | Grit 120 | AAS473301206 | 1 | 50 |
| Ø 178 mm | Grit 80 | AAS473500806 | 1 | 50 |
| Ø 178 mm | Grit 100 | AAS473501006 | 1 | 50 |
| Ø 178 mm | Grit 120 | AAS473501206 | 1 | 50 |



| Other Abrasives | Dimension | Grit | Article Number | Packaging | Pcs/transport package |
|-----------------|-----------|------|----------------|-----------|-----------------------|
|-----------------|-----------|------|----------------|-----------|-----------------------|

Diamond Sanding Plate



Use Bona Box XL for storage and transportation

Key Benefits:

- Minimal clogging
- Removal of hard lacquer
- Removal of tough materials on wood such as adhesive residues or old foam backing from carpets

Technical Data:

Type: Metal disc Grit range: 30 and 70 Dimension: Ø 150 mm Backing: Velcro Backing

| Ø 150 mm | Grit 30 | AS16001030 | 1 | 1 |
|----------|---------|------------|---|---|
| Ø 150 mm | Grit 50 | AS16001050 | 1 | 1 |
| Ø 150 mm | Grit 70 | AS16001070 | 1 | 1 |

The Diamond Sanding Plate offers efficient removal of hard lacquers and adhesive residues

and can also be used for flattening uneven hardwood floors. Use as a first step prior to the

standard sanding sequence when coarse sanding is needed. The design of the diamond

segments counteracts clogging and ensures a sustained high removal rate.

Bona around the world

MODERN HOME, WOONHUIS, NETHERLANDS









- 1. Primers
- 2. Lacquers
- 3. SuperSport System
- 4. Oils Wear Treatment
- 5. Oils Outdoor
- 6. Oils Effect Treatment
- 7. Fillers & Repair
- 8. Resilient System
- 9. Resilient ESD System
- 10. Resilient Maintenance



COATINGS | WOOD

Pcs/transport Package/ **Primers** Packaging **Article Number** package

Bona White







Primer producing a white tint look where the intensity can be controlled by applying it in one or more layers. Applied in a single layer it typically preserves the impression of raw, untreated wood. For a truly white impression, apply two or more layers. Its highly forgiving formula is designed for easy roller application.

Key Benefits:

- White tint look
- Impedes wood yellowing
- Easy roller application

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 2-3 h between coats

Applications: 2-3 Application tools: Bona Roller Coverage: 10–12 m²/lit (per coat)

| WB250620001 | 5 L | 3 | 44 |
|-------------|-----|---|----|

Bona Natural



Key Benefits:

- Retains the look of pure wood
- Easy roller application
- Good abrasion qualities

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats

Application: 1-2 Tools: Bona Roller

Coverage: 10-12 m²/lit (per coat)

| WB251620001 | 5 L | 3 | 44 |
|-------------|-----|---|----|
|-------------|-----|---|----|

Bona Classic UX





Characterised by simplicity in application and use being quick to dry and easy to abrade with conventional abrasives. A strong foundation for any Bona topcoat. EC1PLUS classified for very low indoor air emissions. Can be used in combination with underfloor heating.

Key Benefits:

- Medium light wood colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1–2 h between coats Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

| WB100613001 | 1 L | 6 | 50 |
|-------------|-----|---|----|
| WB100620001 | 5 L | 3 | 44 |



| Primers | Article Number | Packaging | Pcs/transport package | |
|---------|----------------|-----------|-----------------------|--|
|---------|----------------|-----------|-----------------------|--|

types of wood. Bona Classic is non-yellowing.

Bona Classic





Key Benefits:

- Light colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

Technical Data: Base: Acrylate

Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

| WB200013012 | 1 L | 10 | 50 |
|-------------|-----|----|----|
| WB200020012 | 5 L | 3 | 44 |

Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or floors

prone to moving such as end grain or plank floors. Suitable on practically all types of wood

Provides a well-bodied surface. It creates a soft, flexible film that reduces the potential effects

of side bonding and its forgiving application properties make it suitable for practically all

Bona Intense







Key Benefits:

- Medium colouration • All wood, tropical wood
- First choice for underfloor heating
- Easy roller application

and especially on tropical wood.

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-2 h between coats

Applications: 1

Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

WB250020001 44 5 L

Bona Amber





Bona Quick





Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or floors prone to moving such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.

Key Benefits:

- Rich colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

| WB255020001 5 L | 3 | 44 |
|-----------------|---|----|
|-----------------|---|----|

A high viscous primer with a gel-like consistency. Use as a first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and fill small irregularities for a flawless end-finish.

Key Benefits:

- Very light colouration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp

Drying time: 20-30 min between coats Applications: 1–3

Application tools: Stainless steel trowel Coverage: 25–35 m²/lit (per coat)

| WB074002002 | 5 L | 1 |
|-------------|-----|---|
|-------------|-----|---|



Pcs/transport Package/ Lacquers Packaging **Article Number** Type package

Bona Traffic HD







The world's toughest and fastest drying waterborne finish for wood floors exposed to extreme wear. Extra fast, allows full traffic after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterborne and very low VOC and odour. Non-yellowing.

Key Benefits:

- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 compliant

| Silk Matt | WT155346001 | 4.95 L | 3 | 36 |
|------------|-------------|--------|---|----|
| Matt | WT155646001 | 4.95 L | 3 | 36 |
| Extra Matt | WT155946001 | 4.95 L | 3 | 36 |
| Hardener | WH330045001 | 4.95 L | 3 | |

Bona Traffic HD Raw





Its unique surface structure creates a soft, haptic feeling which is not only a pleasure to walk on but has a high slip safety making it great for homes with children and pets. Safe in both application and in use as shown in EC1PLUS classification for very low impact on the indoor air environment. Clear, non-yellowing formula.

Key Benefits:

- Keeps the look and feel of raw wood
- Lacquered protection with natural impression
- Easy and safe to apply
- High slip safety

Technical Data:

Base: Polyurethane Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller (AT3100100) Coverage: 8-10 m²/lit (per coat)

| WT194846001 | 4.95 L | 3 | 36 |
|-------------|--------|---|----|
| W1194846001 | 4.95 L | 3 | 30 |

Bona Traffic HD Anti Slip





Adds the highest standard of friction in areas where it's needed the most - like stairs, nurseries and kitchens. Superb performance against wet spills.

Key Benefits:

- Increases protection from accidental slips (R9)
- Unmatched durability
- Allows full traffic after 12 hours
- Very low VOC

Technical Data:

Base: Polyurethane Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

| WT153946001 | 4.95 L | 3 | 36 |
|-------------|--------|---|----|
| | | | |



| Lacquers | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------|------|----------------|-----------|-----------------------|--------------------|
| Lacquers | Туре | Article Number | Packaging | | |

Bona Traffic GO





new generation of 2K hardening technology, Bona Traffic GO combines the simplicity and efficiency of a 1K lacquer with the durability and performance of a true 2K product.

Bona Traffic GO is a top-performing 2K waterborne lacquer with a built-in hardener. With a

Key Benefits:

- Shake & Go No mixing No waste
- Heavy wear durability
- Built-in hardener activated when applied
- Clear coat non yellowing

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 2-3 h between coats Application tools: Bona Roller (AT3100100)

Coverage: 8-10 m²/lit (per coat)

| Silk Matt | WT400320001 | 5 L | 3 | 36 |
|------------|-------------|-----|---|----|
| Matt | WT400620001 | 5 L | 3 | 36 |
| Matt | WT400613012 | 1 L | 6 | |
| Extra Matt | WT400920001 | 5 L | 3 | 36 |

Bona Mega EVO





Bona Mega EVO is the next generation lacquer with a new state-of-the-art crosslinking technology that activates when applied. The unique, non-yellowing formula delivers faster curing with excellent resistance to scratches, wear, and chemicals. With VOC levels below 3%, the lacquer contributes to healthier working conditions with a lower impact on indoor air quality.

Key Benefits:

- Rapid development of performance
- Safe and forgiving application
- Great filling power
- Non-yellowing formula

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller (11 mm) Coverage: 8-10 m²/lit (per coat)

| Silk Matt | WT500320001 | 5 L | 3 | 44 |
|------------|-------------|-----|---|----|
| Matt | WT500620001 | 5 L | 3 | 44 |
| Extra Matt | WT500920001 | 5 L | 3 | 44 |
| Silk Matt | WT500313001 | 1 L | 6 | 50 |
| Matt | WT500613001 | 1 L | 6 | 50 |
| Extra Matt | WT500913001 | 1 L | 6 | 50 |



COATINGS | WOOD

Pcs/transport Package/ Lacquers Packaging Type **Article Number** package

Bona Mega ONE





Key Benefits:

• High build characteristics

Clear, non-yellowing formula.

- Reduced drying time
- Excellent sanding properties
- Non-yellowing

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 1-2 h between coats Application tools: Bona Roller (11 mm) Coverage: 8–10 m²/lit (per coat)

| Silk Matt | WT300320001 | 5 L | 3 | 44 |
|------------|-------------|-----|----|----|
| Matt | WT300620001 | 5 L | 3 | 44 |
| Extra Matt | WT300920001 | 5 L | 3 | 44 |
| Silk Matt | WT300313012 | 1 L | 12 | 50 |
| Matt | WT300613012 | 1 L | 12 | 50 |
| Extra Matt | WT300913012 | 1 L | 12 | 50 |

Bona Mega ONE focuses on simplifying the craftsman's working day for quicker and easier

jobs with great reliability. It brings out a nice, warm wood colouration while establishing a long-

lasting protection for wood floors in domestic and medium wear commercial environments.

Bona Mega





For offices, small shops, hotel rooms and homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a two-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

Key Benefits:

- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating
- Very low VOC

Technical Data:

Base: Polyurethane Category: Waterborne 1-comp Drying time: 2-3 h between coats

Application tools: Bona Roller Coverage: 8-10 m²/lit (per coat)

- Meets DIN 18032:2 for slip resistance gloss, silk matt & matt)
- EN 71:3 Compliant

| Gloss | WT133013002 | 1 L | 10 | 50 |
|------------|-------------|-----|----|----|
| Gloss | WT133020002 | 5 L | 3 | 44 |
| Silk Matt | WT133313002 | 1 L | 10 | 50 |
| Silk Matt | WT133320002 | 5 L | 3 | 44 |
| Matt | WT133613001 | 1 L | 10 | 50 |
| Matt | WT133620001 | 5 L | 3 | 44 |
| Extra Matt | WT133920001 | 5 L | 3 | 44 |
| | | | | |



| Lacquers Type | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------|----------------|-----------|-----------------------|--------------------|
|---------------|----------------|-----------|-----------------------|--------------------|

Bona Mega Natural





For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.

Key Benefits:

- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

Technical Data:

Base: Polyurethane Category: Waterborne 1-comp

Drying time: 2-3 h between coats Application tools: Bona Roller (AT3100100)

Coverage: 8-10 m²/lit (per coat)

| WT180646001 | 4.5 L | 3 | 44 |
|-------------|-------|---|----|

Bona Novia





One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

Key Benefits:

- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller Coverage: 8–10 m²/lit (per coat)

• EN 71:3 Compliant

| Gloss | WT230020001 | 5 L | 3 | 44 |
|-----------|-------------|-----|----|----|
| Silk Matt | WT230313001 | 1 L | 10 | 50 |
| Silk Matt | WT230320001 | 5 L | 3 | 44 |
| Matt | WT230613001 | 1 L | 10 | 50 |
| Matt | WT230620001 | 5 L | 3 | 44 |

Bona Domo





Bona Domo is a member of the Bona family of premium finishes. With good build and a quick drying formula, it protects the wood floor in no time. Bona Domo can be used from start to finish, both as a base- and topcoat and is easy to abrade.

Key Benefits:

- Good build
- Forgiving/easy application
- Easy to abrade
- Non-yellowing formula
- Primer and topcoat in one

Technical Data:

Base: Polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats

Application tools: Bona Roller

| Silk Matt | WT220320001 | 5 L | 3 | 44 |
|-----------|-------------|-----|---|----|
| Matt | WT220620001 | 5 L | 3 | 44 |

COATINGS | SPORT

Pcs/transport Package/ Lacquers Packaging Type **Article Number** package

Bona Retarder



Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

Key Benefits:

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks

| WX100006001 | 0.2 L | 12 | 120 |
|-------------|-------|----|-----|
|-------------|-------|----|-----|

Bona Blocker



well as tannin bleed on white oak. Reduces the risk of stains developing on top of the knots and tannin bleed on white oak. One bottle is sufficient for two 5L cans of Bona White or Bona Natural Primer.

Additive for reducing bleeding from wood extracts and particularly extracts from knots as

Key Benefits:

• Reduces yellowing from wood knots

Technical Data:

Mixing Ratio: 20:1 (4,8%)

Volume: 0,5L, enough for 2x5 L of paint

| WH341009001 | 0.5 L | 15 | |
|-------------|-------|----|--|
|-------------|-------|----|--|

Filter Bag



Extra fine filter for 5 and 10 litre cans. Helps avoid dried particles from ending up on the floor, particularly if the can has been opened previously.

| AT31465120 | 100 | 1000 | |
|------------|-----|------|--|
|------------|-----|------|--|

| SuperSport System Ty | ype | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------------|-----|----------------|-----------|-----------------------|--------------------|
|----------------------|-----|----------------|-----------|-----------------------|--------------------|

Bona SuperSport HD





Finish made especially for handling the flexing and movement of wood sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).

Key Benefits:

- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 2-3 h between coats

Application: Bona Roller

Coverage: 8-10 m²/lit (per coat)

• Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)

| Gloss | WT137020001 | 5 L | 3 | 36 |
|----------|-------------|--------|---|----|
| Matt | WT137620001 | 5 L | 3 | 36 |
| Hardener | WH370045001 | 400 ml | 3 | |



| SuperSport System Ty | Гуре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------------|------|----------------|-----------|-----------------------|--------------------|
|----------------------|------|----------------|-----------|-----------------------|--------------------|

Bona SuperSport ONE





Bona SuperSport Primer





Bona SuperSport Line Paint





One-component sport lacquer with oxygen crosslinking technology for durability and appearance. Premium, waterborne wood floor finish specifically formulated for professional use on wood sport floors. Provides a tough, polyurethane finish with good build. Compliant with the European standard for indoor sports surfaces for safe play.

Key Benefits:

- High resistance to wear and scuff marks
- Classified EC1 for low indoor air emissions
- Recommended by FIBA for highest level of competition

Technical Data:

Base: Oil-modified polyurethane Category: Waterborne 1-comp Drying time: Full hardness after 5 days Application: Bona Polyester Roller Application rate: 8-10 m²/lit (per coat)

| Gloss | WT138020001 | 5 L | 3 | 44 |
|-------|-------------|-----|---|----|
| Matt | WT138620001 | 5 L | 3 | 44 |

Primer made especially for handling the flexing and movement of wood sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.

Key Benefits:

- No stretched finish or "white lines"
- Excellent abrasion properties
- Extended open time

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 2-3 h between coats

Application: Bona Roller

Coverage: 8-10 m²/lit (per coat)

WB251020001 5 L 44

Bona SuperSport Line Paint is a waterborne 1-component line-marking paint for use on wood and resilient sport floors. It has has excellent hiding and perfect adhesion even without sanding and by adding the hardener it becomes a 2K topcoat.

Key Benefits:

- Quick drying
- Tape removal at any time
- Excellent hiding
- For wood and resilient floors

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-2 hours between coats

Application: Fine brush or

short-haired roller

Coverage: 6-10 m²/lit (per coat) or

120-200 m of line-marking

| Yellow | EC801113101 | 1 L | 1 | |
|-------------|-------------|-----|---|--|
| Red | EC801413101 | 1 L | 1 | |
| Orange | EC801213101 | 1 L | 1 | |
| Light Blue | EC801813101 | 1 L | 1 | |
| Dark Blue | EC801713101 | 1 L | 1 | |
| Violet | EC801313101 | 1 L | 1 | |
| Light Green | EC801613101 | 1 L | 1 | |
| Dark Green | EC801513101 | 1 L | 1 | |
| Black | EC801913101 | 1 L | 1 | |
| White | EC802013101 | 1 L | 1 | |

COATINGS | WOOD

Pcs/transport Package/ SuperSport System Packaging Type **Article Number** package

Bona SuperSport Cleaner



Bona SuperSport Deep Clean





Concentrated slightly alkaline detergent specifically designed for frequent cleaning of indoor sports surfaces. Bona SuperSport Cleaner is gentle on the surface yet will effectively remove grease and grime, leaving no slippery or greasy film. Low foaming formula, suitable for auto scrubber as well as manual application.

Key Benefits:

Technical Data: Safe on wood Dilution: 1:100 for general use

- Low foaming
- Leaves no slippery residue

| | WM763020001 | 5 L | 3 | 44 |
|--|-------------|-----|---|----|
|--|-------------|-----|---|----|

Designed for occasional cleaning of indoor sports floors to remove black heel marks, handball glue as well as build-up of body fats and other contaminants that may make the surface slippery.

Key Benefits:

Technical Data: Dilution: 1:5

- Degreases floor and restores friction
- Removes scuff marks
- Removes certain types of handball glue

| ML1 | WM636020001 | 5 L | 3 | 44 |
|-----|-------------|-----|---|----|
| ML2 | WM636020002 | 5 L | 3 | 44 |

Pcs/transport Package/ Oils - Wear Treatment **Article Number Packaging** Type package pallet

Bona Craft Oil



Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and in a white version.

Key Benefits:

- Extremely high degree of saturation for fast surface treatment • Enhances the grain and colour of
- the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Solids content: 96-98% Drying time (until use): 24 h Application: Rubber applicator, Bona Wool pad or stainless steel trowel Coverage: 20 m²/lit (per coat)

| Pure | GT560115001 | 2.5 L | 4 | |
|-------|-------------|-------|---|--|
| Pure | GT560120001 | 5 L | 2 | |
| Pure | GT560113001 | 1 L | 6 | |
| Frost | GT561115001 | 2.5 L | 4 | |
| Frost | GT561113001 | 1 L | 6 | |



| Oils - Wear Treatment Type | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------------------------|----------------|-----------|-----------------------|--------------------|
|----------------------------|----------------|-----------|-----------------------|--------------------|



















Performance, versatility and design - get the charming look and feel of an oiled floor, plus the











protection of a finish. Bona Craft Oil 2K's unique formula, made from modified plant based oil, exhibits accelerated drying time and strengthened wear resistance. Works perfectly with a wide variety of wood species including otherwise problematic ones such as jatoba, cherry, walnut and more. It delivers a beautiful and strong water- and stain-resistant surface and is ready for light use in just 12 hours.

Key Benefits:

- High performance plant-based oil
- Protects in 1 coat
- Long open-time, quick cure
- Overcoatable with Bona Traffic HD, Bona Traffic HD Raw & Bona Traffic HD Anti-slip.

Technical Data:

Base: Modified vegetable oils incl. isocyanate hardener

Category: Hardening oil, 2-comp Solids content: 96-98% Drying time (until use): 12 h Application tools: Rubber applicator, short-haired roller or stainless steel trowel Coverage: 20 m²/lit (per coat)



| Neutral | GT570014001 | 1.25 L | 6 | |
|------------|-------------|--------|---|--|
| Neutral | GT570008001 | 400 ml | 6 | |
| Frost | GT571114001 | 1.25 L | 6 | |
| Frost | GT571108001 | 400 ml | 6 | |
| Clay | GT572114001 | 1.25 L | 6 | |
| Clay | GT572108002 | 400 ml | 6 | |
| Graphite | GT573114001 | 1.25 L | 6 | |
| Graphite | GT573108002 | 400 ml | 6 | |
| Ash | GT574114001 | 1.25 L | 6 | |
| Ash | GT574108002 | 400 ml | 6 | |
| Umbra | GT575114001 | 1.25 L | 6 | |
| Umbra | GT575108001 | 400 ml | 6 | |
| Light Grey | GT576114011 | 1.25 L | 6 | |
| Light Grey | GT576108001 | 400 ml | 6 | |
| Invisible | GT580014011 | 1.25 L | 6 | |
| Invisible | GT580008001 | 400 ml | 6 | |
| Sand | GT579114011 | 1.25 L | 6 | |
| Sand | GT579108001 | 400 ml | 6 | |
| Misty | GT581014011 | 1.25 L | 6 | |
| Misty | GT590608007 | 400 ml | 6 | |
| Driftwood | GT582014011 | 1.25 L | 6 | |
| Driftwood | GT582008001 | 400 ml | 6 | |
| Provincial | GT583014011 | 1.25 L | 6 | |
| Provincial | GT583008001 | 400 ml | 6 | |

| | | ı | 1 | 1 | |
|-------------------------|------|----------------|-----------|-----------------------|--------------------|
| Oils - Effect Treatment | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |

Bona Hard Wax Oil

Oils – Wear Treatment



Natural oil, modified for superior protection of wood floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without questionable substances such as cobalt and ketoximes. Low in application odour for its type and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side-bonding. Highly suitable for floors with underfloor heating. Combines perfectly with Bona Craft Oil for colouring and changing the design of wood floors.

Article Number

Key Benefits:

COATINGS | WOOD

Type

- Tough and dirt repellent
- Excellent water resistance
- Warm colour and natural look
- Free from cobalt and ketoximes (2-butonoxime, butoxime, MEKO)

Technical Data:

Packaging

Base: Modified vegetable oils Category: Hardening oil, 1-comp Solids content: 96-98%

Drying time (until use): 24 h

Application: Roller, brush or stainless steel

Pcs/transport

package

Package/

Coverage: 20 m²/lit (per coat)

| Silk Matt | AF3100013 | 1 L | 6 | |
|------------|-------------|-------|---|--|
| Silk Matt | AF3100025 | 2,5 L | 2 | |
| Silk Matt | AF3102010 | 10 L | 1 | |
| Matt | AF3600013 | 1 L | 6 | |
| Matt | AF3600025 | 2,5 L | 2 | |
| Matt | AF3602010 | 10 L | 1 | |
| Extra Matt | AF390013001 | 1 L | 6 | |
| Extra Matt | AF390015001 | 2,5 L | 2 | |
| Extra Matt | AF390024001 | 10 L | 1 | |

Package/ Pcs/transport Oils - Outdoor Type **Article Number** Packaging package pallet

Bona Decking Oil



Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

Key Benefits:

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Drying time (until use): 24 h

Application: Wide brush or mohair roller Coverage: Approx. 20 m²/lit (per coat)

| | Neutral | GT551115001 | 2.5 L | 4 | |
|---|----------|-------------|-------|---|--|
| | Neutral | GT551124001 | 10 L | 2 | |
| | Mahogany | GT551215001 | 2.5 L | 4 | |
| 1 | Teak | GT551315001 | 2.5 L | 4 | |
| 1 | Grey | GT551515001 | 2.5 L | 4 | |

Bona Mix Colour



Concentrated pigment paste for water soluble coatings. Specially suitable for tweaking the colour of Bona Nordic Tone and Bona Rich Tone but can also be added in small amounts to all Bona waterborne lacquers to give the floor a light tint. May also be added to Mix&Fill Plus to optimise the joint colour when joint filling.

Technical Data:

Content: Concentrated pigment paste **Consumption:** 250 ml for one 5 litre bottle (5%) of Bona Nordic Tone or Bona Rich Tone.

| Mahogany | GX504007 | 0.25 L | 12 | |
|----------|----------|--------|----|--|
| Walnut | GX504107 | 0.25 L | 12 | |
| White | GX504207 | 0.25 L | 12 | |
| Grey | GX504307 | 0.25 L | 12 | |
| Black | GX504407 | 0.25 L | 12 | |

Bona Nordic Tone



Bona Nordic Tone is a pre-treatment to Bona Craft Oil or Bona Craft Oil 2K for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil or Bona Craft Oil 2K Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

Key Benefits:

- Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of applications (normally only one application is necessary)

Technical Data:

Base: Emulsified oils and waxes, pigmentation

Category: Pre-treatment, 1-comp **Drying time:** 1–2 h (between applications) Application: Oil application sleeve or wide

floor brush

Coverage: 8-10 m²/lit (per coat)

|--|

Bona Rich Tone



Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil or Bona Craft Oil 2K in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular reveals a deep, dark colouration after treatment.

Key Benefits:

- Dark, smoky effect
- Quick drying
- Odourless

Technical Data:

Base: Alkaline solution

Category: Pre-treatment, 1-comp

Drying time: 1–2 h (between applications)

Application: Oil application sleeve Coverage: 8-10 m²/lit (per coat)

| WX900020001 | 5 L | 3 | 44 |
|-----------------|-----|---|----|
| WX900020001 | 5 L | 3 | 44 |
| | | | |

COATINGS | WOOD & RESILIENT

Pcs/transport Package/ Fillers & Repair **Article Number** Packaging package

Bona Mix&Fill Plus



Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

Key Benefits:

- Exceptional filling ability
- Quick drying
- Anti-corrosive

Technical Data:

Base: Acrylate

Category: Waterborne 1-comp Drying time (until sanding): 30-60 min Application: Stainless steel trowel Coverage: 8–12 m²/lit (per coat)

| WF220020001 | 5 L | 3 | 44 |
|-------------|-----|---|----|
|-------------|-----|---|----|

Bona Mix&Fill



Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.

| WF21001302 | 1 L | 10 | |
|------------|-----|----|----|
| WF21002002 | 5 L | 3 | 44 |

Bona PU Filler



2-part polyurethane filler and adhesive. Developed for quick and durable repair of resilient floorings such as PVC/LVT, Rubber and Linoleum, with great adhesion to many materials.

Key Benefits:

- Super quick hardening
- Excellent adhesion properties
- High durability

Technical Data:

Colour: Light Grev Open Time: 3,5 min Drying time: 30 min

| | ES600003250 | 250 ml | 12 | |
|---------------------|-------------|--------|----|--|
| Green Mixer Tips | ES500000110 | 10 | 10 | |

Quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves levelling and smoothness of the following coat, which typically can be applied

Pcs/transport Package/ **Resilient System Article Number Packaging** package pallet

Bona LinoPrime







Ultra-quick drying

already after 1 hour.

• Essential for linoleum

Technical Data:

Category: Waterborne 2-comp Drying time: 1-2 h between coats Application tools: Bona Roller (5 or 11 mm) Coverage: 20–25 m²/lit (per coat)

| | EB400620001 | 5 L | 3 | 36 |
|----------|-------------|-------|---|----|
| Hardener | EH390002001 | 0.2 L | 3 | |



| Resilient System Type | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-----------------------|----------------|-----------|-----------------------|--------------------|
|-----------------------|----------------|-----------|-----------------------|--------------------|

Bona Pure





waterborne, clear, non-yellowing formula.

- **Key Benefits:** Hardwearing PUR protection for
- Ultra-quick drying for minimal downtime.
- Optimal application and levelling properties

resilient floors

• Low slip potential and slip resistance compliant to indoor sports surface

Technical Data:

Category: Waterborne 2-comp Drying time: 2-4 h between coats Application tools: Bona SuperCoat

Roller (11 mm) Coverage: 8-10 m²/lit (per coat)

| Extra Matt | ES200620001 | 5 L | 3 | 36 |
|------------|-------------|--------|---|----|
| Matt | ES201620003 | 5 L | 3 | 36 |
| Hardener | ES205045001 | 0.45 L | 3 | |

Particularly suitable for thin, hard-elastic flooring in locations exposed to high wear with excellent resistance to scratches and scuffs. Reduces porosity thus helping to simplify routine maintenance and keeping good floor hygiene. Waterborne, clear, non-yellowing formula.

It serves as a long-term surface protection for heavily trafficked industrial and commercial

areas, restoring appearance and simplifying routine maintenance. Bona Pure consists of a

Bona Pure HD







Key Benefits:

- Extreme wear resistance
- Allows full traffic after 12h
- Clear, non-yellowing formula
- Long-lasting protection

Technical Data:

Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller (11 mm) Coverage: 8–10 m²/lit (per coat)

5 L Matt ES207920001 36 Hardener ES205045011 0,45 L 3

Bona SuperSport Pure HD









Bona SuperSport Pure HD is a hard-elastic and hardwearing PUR coating for the treatment of resilient floor coverings in sport halls.

Key Benefits:

- Tough PUR protection for resilient sport floors
- Rapid drying for minimal downtime. Back on the floor in 12 hours
- Optimal application and levelling properties
- Compliant to EN 14904:2006 (Indoor Sport Surfaces)

Technical Data:

Category: Waterborne 2-comp Drying time: 2-4 h between coats Application tools: Bona SuperCoat Roller Coverage: 8–10 m²/lit (per coat)

Matt ES201620005 5 L 36

Pure Colour

Resilient System

Bona Pure Colour

Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in ten popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.

Article Number

Key Benefits:

COATINGS | RESILIENT

Type

- Heavily pigmented for excellent hide
- Ultra-quick drying for minimal downtime
- Available in ten popular standard colours

Technical Data:

Packaging

Category: Waterborne 2-comp Drying time: 2-4 h between coats Application tools: Bona Roller (5 or 11 mm)

Coverage: 8–12 m²/lit (per coat)

Pcs/transport

package

Package/



| | Custom | EC800020001 | 5 L | 1 | |
|---------------------|----------|-------------|-----|---|--|
| BEIGE | RAL 1001 | EC813720001 | 5 L | 1 | |
| LIGHT IVORY | RAL 1015 | EC814720001 | 5 L | 1 | |
| BRILLIANT BLUE | RAL 5007 | EC803620001 | 5 L | 1 | |
| LIGHT BLUE | RAL 5012 | EC805620001 | 5 L | 1 | |
| PIGEON BLUE | RAL 5014 | EC801620001 | 5 L | 1 | |
| PASTEL TURQUOISE | RAL 6034 | EC804620001 | 5 L | 1 | |
| BASALT GREY | RAL 7012 | EC802620001 | 5 L | 1 | |
| AGATE GREY | RAL 7038 | EC811720001 | 5 L | 1 | |
| TELEGREY | RAL 7047 | EC812720001 | 5 L | 1 | |
| JET BLACK | RAL 9005 | EC806620001 | 5L | 1 | |

Bona R **Creative Chips**



Acrylate-based plastic chips for a livelier impression. Used in combination with Bona Pure Colour.

| Salt & Pepper | ES200013501 | 1 kg | 1 | |
|---------------|-------------|------|---|--|
| Black & White | ES200013502 | 1 kg | 1 | |
| Terra-mix | ES200013503 | 1 kg | 1 | |



| Resilient ESD System Type | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------------------|----------------|-----------|-----------------------|--------------------|
|---------------------------|----------------|-----------|-----------------------|--------------------|

Bona Pure ESD Clear





Bona Pure ESD Clear is a durable, highly transparent topcoat able to dissipate static electricity and transport it to ground. It is used as a standalone product for renovation of existing conductive floors.

Key Benefits:

Matt

Hardener

- Durable PUR protection for resilient floors
- Fast curing in only 12 hours for minimal downtime.
- Restores the conductivity of ESD floors
- Meets EN 61340-5-1:2001 standard

ES205045001

Technical Data:

Category: Waterborne 2-comp Drying time: 1-3 h between coats Application tools: Bona Roller (11 mm) Coverage: 15-20 m²/lit (per coat)

| ES251620001 | 5 L | 3 | 36 |
|-------------|-----|---|----|

Bona Pure ESD Vibrant





| Osed in conjunction with bona Fure Colour Es | od base pairit, boria Pure vibrarit is a durabi |
|----------------------------------------------------|-------------------------------------------------|
| topcoat able to dissipate static electricity and t | transport it to ground. It has a high resistand |
| to chemicals and common disinfectants. | |

Key Benefits:

- Durable PUR protection for resilient floors
- Fast curing in only 12 hours for minimal downtime.
- Restores the conductivity of ESD floors
- Meets EN 61340-5-1:2001 standard

Technical Data:

0.5 L

Category: Waterborne 2-comp Drying time: 1-3 h between coats Application tools: Bona Roller (11 mm)

Coverage: 15-20 m²/lit (per coat)

| Matt | ES250620001 | 5 L | 3 | 36 |
|----------|-------------|--------|---|----|
| Hardener | ES205045011 | 0,45 L | 3 | |

Bona Pure Colour ESD





Bona Pure Colour ESD is a waterborne base paint available in three versatile colours. It is heavily pigmented for exceptional coverage and is quick drying for minimal downtime. When used for renovating floors it improves the conductive properties and restores a high level of electrostatic safety.

Key Benefits:

- Heavily pigmented for exceptional coverage
- Quick-drying for minimal downtime

Technical Data:

Category: Waterborne 2-comp Drying time: 1-3 h between coats Application tools: Bona Polyester Roller Coverage: 10-12 m²/lit (per coat)

| | 1 100101 | 00 1 | | 00110 | 4401 | ivity . | 01 200 | 110010 |
|---|----------|------|-----|-------|-------|---------|--------|--------|
| D | Meets | ΕN | 613 | 340- | 5-1:2 | 2001 | standa | ard |

| PIGEON BLUE | RAL 5014 | EC811620001 | 5 L | 1 | |
|---------------------|----------|-------------|-----|---|--|
| PASTEL TURQUOISE | RAL 6034 | EC814620001 | 5 L | 1 | |
| AGATE GREY | RAL 7038 | EC851720001 | 5 L | 1 | |



COATINGS | RESILIENT

Resilient — Maintenance

Article Number

Packaging

Pcs/transport package

Package/

Bona PowerRemove R

Aggressive cleaning agent developed for stripping polish, dirt and old cleaning residue from resilient floor coverings such as PVC, Linoleum, LVT, or Elastomer. Quick and efficient.



Key Benefits:

- For quick removal of old maintenance coatings and contaminants
- Very high degree of efficiency
- Reduced pH prevents alkaline staining

Technical Data:

pH-value: approx. 10.5 (conc.) **Dilution:** 1:4 - 1:19 or 5-20% added to

| EM703020001 | 51 | 3 | 44 |
|---------------|-----|---|----|
| EIVI703020001 | O L | 3 | 44 |

Bona Clean R50



Key Benefits:

- Gentle, yet effective, even at low dosage
- Highly concentrated
- Low foaming

Technical Data:

pH-value: approx. 9 (conc.) Dilution: Normal Cleaning: 50 ml to 10 L

Intensive Cleaning: 250 ml to 10 L water

| EM701020001 | 5 L | 3 | 44 | |
|-------------|-----|---|----|--|
| | | | | |

Bona Clean R50 is particularly suited for the routine cleaning of resilient flooring treated

with products from the Bona Resilient System. It may be used for daily cleaning, as well as to remove severe soiling. Bona Clean R50 is also suitable for use in automatic cleaning

Bona Clean R60



Bona Clean R60 is a mild, water-soluble cleaner for the routine cleaning of resilient floors. It has dual-action properties, both cleaning and leaving a thin, protective film in one go. Bona Clean R60 can give a subtle increase in gloss, and is compatible with the Bona Pure coating

Key Benefits:

- Cleaning and Maintenance in ONE
- Leaves a resoluble protective film
- Low foaming

Technical Data:

pH-value: approx. 9.5 (conc.) Dilution: 50 ml to 10 litres water (1:200)



| Resilient - Maintenance | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-------------------------|------|----------------|-----------|-----------------------|--------------------|
|-------------------------|------|----------------|-----------|-----------------------|--------------------|

Bona Shield R



Bona Shield R is a polyurethane reinforced maintenance coating developed specifically for surfaces treated with a Bona Pure coating. However, it can also be used on other resilient surfaces, such as linoleum and PVC.

Technical Data:

Dilution: Do not dilute

Drying time: 1-2 hours at 20%00% R.H.

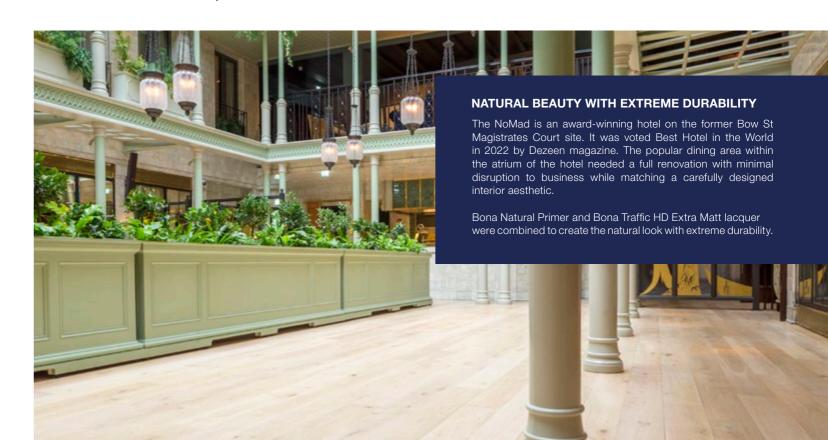
Key Benefits:

- High durability
- Quick drying
- Comfortable friction

| Matt | EP501320001 | 5 L | 3 | 44 |
|-------|-------------|-----|---|----|
| Gloss | EP597020001 | 5 L | 3 | 44 |

Bona around the world

THE NOMAD HOTEL, LONDON, GREAT BRITAIN









- 1. Deep Clean System
- 2. Lacquer Maintenance
- 3. Oils Maintenance



Pcs/transport Package/ **Deep Clean System** Packaging Type **Article Number**

Pcs/transport Package/ Lacquer — Maintenance Type **Article Number Packaging** package

Bona PowerScrubber 2.0



The Bona PowerScrubber is a versatile and powerful scrubbing machine for cleaning of most indoor floor surfaces as well as outdoor wood deckings.

Bona PowerScrubber 2.0 enables the most effective deep-down cleaning, combined with unrivalled versatility and ease. Counter-rotating roller brushes provide deep, effective cleaning while the powerful, yet compact design of Bona PowerScrubber 2.0 delivers even more performance than most auto scrubbers, as well as the benefits of ergonomic operation, set-up and transportation. Recommended detergents: Bona Deep Clean Solution

Key Benefits:

- Effective deep clean
- Wide range of surfaces
- Ergonomic design and operation
- Easy to fill, assemble and transport
- Indoor and outdoor use

Technical Data:

Motor rating: Max 2300 W, Avg. 1900 W

Power supply: 230 V / 50 Hz Machine weight: 34.5 kg

Scrubbing brush: 2 x 400 mm soft white

nylon

Solution capacity: 10 L Recovery tank capacity: 10 L

Dimensions: 520 mm x 470 mm x 300 mm

AM400201100

Roller Brush



White - For oiled or lacquered floors. Orange – For profiled deckings. Red – For oiled and hard wax oiled floors. Green - Lightly abrasive roller for aggressive cleaning of oiled floors. Black - Stone and Tiles.

| White | AS3647622500 | 400 mm | 1 | |
|--------|--------------|--------|---|--|
| Orange | AS3647625250 | 400 mm | 1 | |
| Red | AS3647624580 | 400 mm | 1 | |
| Green | AS3647622520 | 400 mm | 1 | |
| Black | AS3647624810 | 400 mm | 1 | |

Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

| AS3647770970 | 400 mm | 1 | |
|--------------|--------|---|--|
|--------------|--------|---|--|

Bona Deep Clean Solution



Bona Deep Clean Solution is a versatile heavy-duty cleaner for both wood and resilient flooring. It is excellent for both periodic deep cleaning and as a degreaser before recoating. Outdoors it is also excellent for annual cleaning of worn wood decking.

Key Benefits:

- Revitalises dull, dirty floors
- Dissolves deeply ingrained dirt and stubborn scuff marks
- Optimised

| for | Bona | PowerScrubber | |
|-----|------|---------------|--|
| | | | |

Technical Data:

Dilute with clean water

- Finished surfaces: 1:10
- Oiled surfaces: 1:20
- Outdoor deckings: 1:5

| WM650020010 | 5 L | 3 | 44 |
|-------------|-----|---|----|
| | | | |

Bona Polish Matt



Bona Polish Matt is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments.

Key Benefits:

• Even, matt surface • Requires no buffing

FLOOR CARE

• High wear resistance

Technical Data:

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Polish Applicator Coverage: 50 m²/L

| Matt | WP500313006 | 1 L | 6 | 50 |
|------|-------------|-----|---|----|
| Matt | WP500320001 | 5 L | 3 | 44 |

Bona Polish Gloss



Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:

- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Polish Applicator

Coverage: 50 m²/L

| Gloss | WP511013006 | 1 L | 6 | 50 |
|-------|-------------|-----|---|----|
| Gloss | WP511020001 | 5 L | 3 | 44 |

Bona Remover



Concentrated polish remover with balanced pH for safe use on wood floors. In addition to removing polish it is also effective for removing scuff marks. Low foaming and low odour. Adapted for wood but possible to use on most types of water-resistant floorings including tiles, vinyl and linoleum floors.

Key Benefits:

- Balanced stripping agent for safe use on wood
- Effective on Bona's Polishes and many other types of polish
- Concentrated

Technical Data:

pH-value: Concentrate approx. 9 Use solution: 8

Dilution: 1 litre to 1-5 litres of water

(17-50% of remover)

WM702013200

FLOOR CARE



Pcs/transport Package/ Lacquer — Maintenance Packaging **Article Number** package

Pcs/transport Package/ Oils - Maintenance **Packaging Article Number** package

Bona Freshen Up



Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wood floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and luster. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.

Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

Technical Data:

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Polish Applicator m²/L

| Coverage: 50 | n |
|--------------|---|
|--------------|---|

| WP595013106 | 1 L | 6 | 50 |
|-------------|-----|---|----|
| WP595020002 | 5 L | 3 | 44 |

Bona Cleaner



Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.

Key Benefits:

- Effective yet safe on wood
- Low foaming Fresh smell

- Dilution:
- Normal use: 1:100
- Heavily soiled floors: 1:50

| WM760013006 | 1 L | 6 | 50 |
|-------------|-----|---|----|
| WM760020001 | 5 L | 3 | 44 |

Bona Oiled Wood Floor Refresher



Bona Oiled Wood Floor Refresher makes the maintenance of oiled wood floors easy. Simply pour onto surface, distribute, and let dry. The product requires no machine buffing and the floor is ready for light foot traffic in as little as 1-2 hours after application.

Key Benefits:

• Restores dry, oiled wood floors

- Contains linseed oil
- Improves resistance to water and spills

Technical Data:

Application tools: Bona Cleaning Pad Coverage: Approx. 40-60 m²/litre

| NP605013001 | 1 L | 6 |
|-------------|-----|---|
| | | |

Bona Oil Care



Rapid drying maintenance oil for protecting and reviving oiled wooden floors. Consists of a low-viscous blend of different vegetable oils with excellent penetration ability. Replenishes the wood pores for sustained protection.

Key Benefits:

FLOOR CARE

- Restores and protects
- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Drying time (until use): 12 h Application: Bona Wool pad or cotton cloth

Coverage: 50-100 m²/L

| Pure | GT525113001 | 1 L | 12 | 60 |
|------|-------------|-----|----|----|
| Pure | GT525120001 | 5 L | 2 | 50 |

Bona Wax Oil



Durable wax oil for periodic maintenance of oiled and hardwax oiled surfaces. Restores dry oiled floors and adds a protective layer of wax for increased resistance to water and spills.

Key Benefits:

- Quick drying
- Low in solvents and odour
- Highly water repellent

Technical Data:

Base: Modified vegetable oils and waxes Category: Hardening oil, 1-comp Drying time (until use): 12 h Application: Bona Woolpad or stainless steel trowel

Coverage: 50-80 m²/L

| WP615013100 | 1 L | 12 | 60 |
|-------------|-----|----|----|
|-------------|-----|----|----|

Bona Oil Soap



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wood floors. Bona Oil soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

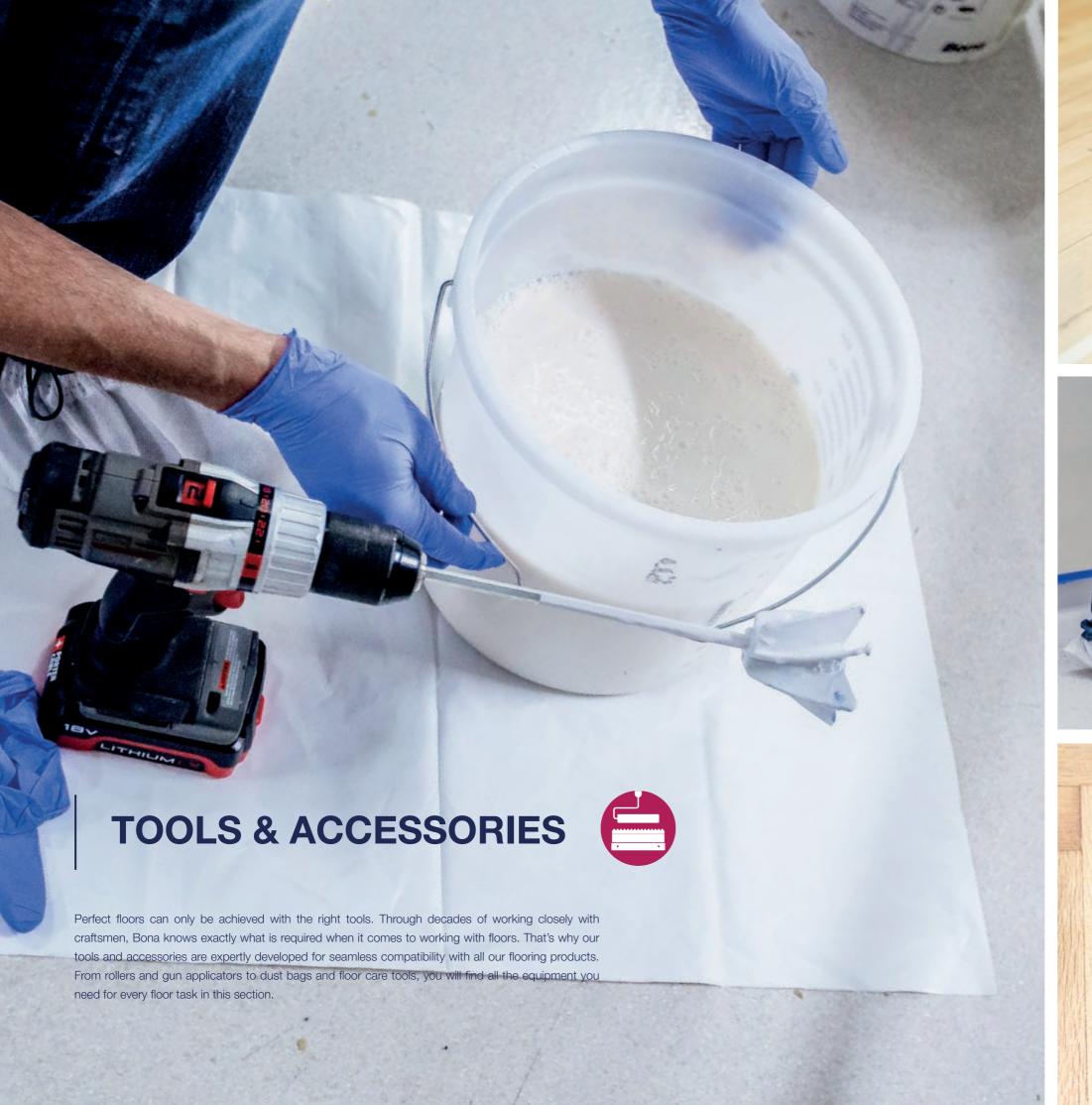
Key Benefits:

- Gentle on oiled surfaces • Cleans and conditions
- Long lasting concentrate

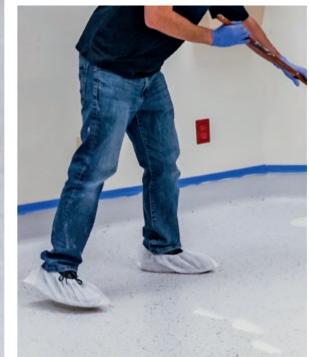
Technical Data:

pH-value: Approx. 9 Dilution: 1:50

| WM704013100 | 1 L | 6 | 45 |
|-------------|-----|---|----|
| WM704020100 | 5 L | 3 | 44 |







- 1. Coatings
- 2. Fastening
- 3. Storage & Transportation
- 4. Measurement
- 5. Occupational Safety
- 6. Floor Care



ACCESSORIES

| Coatings | Туре | Article Number | Packaging | Pcs/transport package | Packa palle | | |
|--------------------------------------|----------------------------------------------|-------------------------------|---------------------|-----------------------|----------------|--|--|
| Edge Roller | Small sized roller w 8 mm microfibre pile | ith extra large diameter foe. | or application of I | | | | |
| 9 | 12 cm | AT31002500 | 1 | | | | |
| Roller for line marking | Roller for painting lin | ne-markings. Large diame | eter in order to ho | ld more paint. | | | |
| | 55 mm | AT31006000 | 2 | | | | |
| Roller Handle – 10 cm | Handle for 10 cm rd | ollers. | | | | | |
| | 10 cm | AT31004000 | 1 | | | | |
| Roller Handle – 25 cm | Handle for 25 cm rd | Handle for 25 cm rollers. | | | | | |
| | 25 cm | AT31014001 | 1 | | | | |
| Roller Handle | Adjustable aluminiu | m handle for 30-50 cm wi | de rollers. | | | | |
| 30-50 cm | 30-50 cm | AT31002800 | 1 | 5 | | | |
| | | | | | | | |
| Roller Handle- 55 cm | Handle for 55 mm r | ollers. | | | | | |
| 90 | 55 mm | AT31006100 | 1 | | | | |
| Bona Extension Bar, quick release | Professional extens | ion bars in aluminium with | quick-release lo | cking function. | | | |
| | 110-200 cm | AT31401002 | 1 | | | | |

Keeps the roller moist and ready for later use.

AT31405000

Red/Grey

Bona Rollerbox

TOOLS & ACCESSORIES

Type

41,5 cm

| Bona Microfibre |
|-----------------|
| Roller 11 mm |

Coatings



| 25 cm | AT3100220 |
|-------|-----------|

Article Number

AT31002600

| 00 | 1 | |
|----|---|--|
|----|---|--|

Microfibre roller for an even application of lacquer producing a low degree of foam.

Microfibre roller for an even application of lacquer producing a low degree of foam.

Packaging

Pcs/transport Package/

10

Bona Microfibre Roller 11 mm



Bona Microfibre Roller 5 mm



Short pile microfibre roller especially suitable for hardwax oil and waterborne paint. 5 mm pile.



| 25 cm | AT31120897 | 1 | 10 | |
|-------|------------|---|----|--|
|-------|------------|---|----|--|

Bona SuperCoat Roller



Quality roller with a polyester pile for correct application rate of lacquer. 11 mm pile.

| 10 cm | AT31002310 | 1 | 10 | |
|-------|------------|---|----|--|
| 25 cm | AT31002325 | 1 | 1 | |
| 38 cm | AT31002338 | 1 | 1 | |

Bona Microfleece Roller 11 mm



Roller with dense microfleece pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate. 11 mm pile.

| | | d | ed i | | |
|---|---|---|------|---|--|
| 2 | 1 | 9 | | 7 | |
| - | | 1 | | | |

| 25 cm | AT31001000 | 1 | 10 | |
|-------|------------|---|----|--|
| | | | | |

Velour Roller



Velour roller suited for the application of hardwax oil as well as epoxy.

| 25 cm | AT31005000 | 1 | | |
|-------|------------|---|--|--|
|-------|------------|---|--|--|



| Coatings | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet | | |
|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|-------------------|-----------------------|--------------------|--|--|
| Bona Brush Short Handle | High quality brush with fine, soft bristles and hardwood handle. Suitable for line-markings and other paint jobs. | | | | | | |
| | 50 mm | AT31112289 | 1 | | | | |
| Bona Brush Long Handle | High quality brush with Medium-fine bristles and extra long handle for hard to reach areas. Suitable for edge brushing with waterborne lacquers. | | | | | | |
| | 50 mm | AT31112020 | 1 | | | | |
| Floor Brush | High-quality floor decking oil. 22 cm | brush with tightly packed, AT31101000 | fine bristles. So | uitable for hard v | wax oil and | | |
| Floor Brush Pro | Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and Iye. Supplied in a convenient cover for safe storage and transportation. | | | | | | |
| | 30 cm | AT953214 | 1 | | | | |
| Pad Roller shaft | | | | | | | |
| | | AS3647622280 | 4 | | | | |



| Applicator Handle Applicator Sleeve Oil Squeegee | 46 cm | icator handle for Applicator S AT956904 tic fibre sleeve for applying wa | leeve. | | |
|----------------------------------------------------|-----------------------------------|----------------------------------------------------------------------------|-------------------|---------------------|--------------|
| | Foam and synthe | | 1 | | |
| | | tic fibre sleeve for applying wa | | | |
| | | | aterborne finish. | | |
| Oil Squeegee | | AT956903 | 1 | | |
| Oil Squeegee | | | | | |
| | Oil-resistant sque extension bar. | egee for quick and simple ap | oplication of Bon | a oils. Can be atta | ached to an |
| | 50 cm | AT31302001 | 1 | | |
| Disposable Booties | Single-use plastic | shoe covers. | | | |
| | | AT33051000 | 50 | | |
| Stainless Steel Trowel | Stainless steel tro | owel for waterborne finishes, c | oils and fillers. | | |
| () () () () () () () () () () | 35 cm | AT31360350 | 1 | | |
| Scraper | A floor scraper for board. | or those hard-to-reach areas | s such as corne | rs, and close to | the skirting |
| | 4 cm | AT929502 | 1 | | |
| U-blade | 4 cm | AT929503 | 1 | | |
| | 2 cm | AT929504 | 1 | | |
| Cotton Cloth | Rip-resistant cotto | on cloths for oiling, cleaning a | and buffing jobs. | | |
| | | AT32086000 | 10 pcs | | |

TOOLS & ACCESSORIES

| Coatings | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|------------------------------------------------------------------|-----------------|-----------------------|--------------------|
| Lamella, Oak | Oak lamellas for rep | pairing parquet floors. | | | |
| | 352 x 73 x 3,8mm | AT32901201 | 44 pcs | | |
| Bona Mixing Bottle | | clear volume markings tha markings for Bona Traffic H | | | |
| Bons The state of | max. 1.9 L | 30031 | 72 pcs | | |
| Hot Knife | Butane-driven hot k operating temperat | knife for melting wax when ruure directly. | epairing damage | es in wooden floor | s. Reaches |
| de transport | | AT32053100 | 1 | | |
| Bona Masking Tape | | e is sturdy enough for straig e tape stays fixed to the floor | | | |
| 150 | 25 mm width | AX34200000 | 50 m | 72 | |



| Coatings | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|----------|------|----------------|-----------|-----------------------|--------------------|
| | | | • | · · | |

Bona Wax Repair Kit



Wax Repair Stick

Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.

Key Benefits:

- Suitable for all types and colours of wood
- Capable of filling large scratches and cavities in the surface
- Fast repairs, repair is done and ready in a

Contents:

- Butane-driven hot knife
- 20 hard wax sticks Scraper
- Wiping cloth

01 Transparent AT32053001 02 Pine AT32053002 03 Dark oak AT32053003 04 Beech AT32053004 1 1 05 Pear AT32053005 06 Oak AT32053006 07 Cherry AT32053007 08 Birch AT32053008 09 Light oak 1 AT32053009 10 Ash AT32053010 11 Brown AT32053011 12 Yellow AT32053012 13 Eggshell AT32053013 1 AT32053014 14 Grey 16 Cream AT32053016 17 Red AT32053017 19 Green AT32053019 AT32053020 20 Blue AT32053021 1 21 White 22 Black AT32053022

Resilient shoe cover



Blue and white resilient shoe covers.

| AT33054000 1 | 100 |
|--------------|-----|
|--------------|-----|

Bona Product Catalogue 2024



| Fastening | Туре | Article Number | Packaging | Pcs/transport package | Package, pallet |
|-------------------------|----------------------|---------------------------|----------------|-----------------------|--------------------|
| Notched Blade Handle | For application of I | evelling compounds. Heigl | nt adjustable. | | |
| 1 | 560 mm | AT31444000 | 1 | 1 | |

Notched Blade 560 mm

For the application of levelling compounds.

| R1 | AT31444001 | 1 | 10 | |
|----|------------|---|----|--|
| R2 | AT31344402 | 1 | 10 | |
| R3 | AT31344403 | 1 | 10 | |

Bona Mixing Bucket

30-litre mixing bucket.



30 L 30033

Bona Water Bucket 12,5 Liter

Water bucket for several applications.



Stir Stick

Stir stick for mixing two-component adhesives or primers.



AT32051080

Pull Bar

Pulling iron for installation of parquet. 55 cm long.



| AT32033000 | 1 | |
|------------|---|--|
| | | |



TOOLS & ACCESSORIES

| | 1 | | ı | ı | 1 | | |
|---------------------|------------------------------------------------------------------------------------------------------------------|---------------------------------|------------------|-----------------------|--------------------|--|--|
| Fastening | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet | | |
| Spike Roller | For venting levellin | g compounds. 50 cm wide. | | | | | |
| Opine Honer | . G. verming foreinn | g compounder of om made | | | | | |
| | 50 cm | AT32052500 | 1 | | | | |
| Tapping Block | Polyamid block without handle. | | | | | | |
| 230 | | AT32038000 | 1 | | | | |
| Spike Shoes | Nail shoes to be all or epoxy primers. | ole to walk around in freshly a | applied material | such as levelling | compounds | | |
| Bona Cleaning Wipes | Cleaning wipes for hard-to-remove materials. The textured tissue surface enables cleaning and easy dirt removal. | | | | | | |
| Christian H | | AT322100 | | 72 | | | |
| Cork Strips | Cork strips for filling gaps between e.g. tile and wood flooring. | | | | | | |
| | 915 x 8 x 10 mm | AX34001001 | 25 | | | | |
| | 915 x 10 x 15 mm | AX34002001 | 25 | | | | |
| | 915 x 10 x 22 mm | AX34003001 | 25 | | | | |
| | 915 x 15 x 22 mm | AX34004001 | 25 | | | | |
| | 915 x 10 x 15 mm | AX34006001 | 25 | | | | |
| | | | | | | | |

Collomix stirrer DLX 152M M14



DLX mixing paddle for an optimal preparation of thin-bed mortars like Bona H600.

| AT32014003 1 | | | |
|--------------|------------|---|--|
| | AT32014003 | 1 | |

| Fastening | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-----------------------------------------|-------------------------------|-------------------------------------|---------------|-----------------------|--------------------|
| Collomix Basket Strirrer KR 140, M14 | The KR mixing phomogenous mix | paddle generates high shea ture. | r forces when | stirring for a lum | np free and |
| 1 | | | | | |
| | | AT32014003 | | 1 | |

| Storage & Transportation | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|--------------------------|----------------|-----------|-----------------------|--------------------|
| | | | | |

Bona Box L



Hard-plastic container for storing Bona FlexiSand accessories such as drive plates and sanding discs. Dimensions: 230 x 396 x 296 mm.

| AST237 | 1 | 1 | |
|--------|---|---|--|
| A31231 | ' | ı | |

Bona Box XL



Hard-plastic container for storing Bona FlexiSand accessories such as drive plates and sanding discs. Dimensions: 430 x 396 x 296 mm.

| AST437 | 1 | 1 | |
|--------|---|---|--|

Bona Box Trolley



Trolley with large wheels for easy transportation of Bona Boxes.

| AST999 | 1 | 1 |
|--------|---|---|
|--------|---|---|

| | | | package | pallet |
|--------------------|-------------------------------------------|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| Non-destructive m | noisture measurement for scr | reeds. | | |
| | AT37008000 | 1 | | |
| Surface hardness | tester for screeds, including AT37010000 | guide plate. | | |
| For evaluating sur | face eveness. AT37012000 | 1 | | |
| | Surface hardness | AT37008000 Surface hardness tester for screeds, including AT37010000 For evaluating surface eveness. | Surface hardness tester for screeds, including guide plate. AT37010000 1 For evaluating surface eveness. | AT37008000 1 Surface hardness tester for screeds, including guide plate. AT37010000 1 For evaluating surface eveness. |

| Occupational Safety | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|-----------------------------------|--------------------|--------------------------------|---------------------|-----------------------|--------------------|
| Bona Antivibrate Sanding Glove | Anti-vibration san | ding gloves. Certified to redu | ice the risk of cal | rpal tunnel syndro | me. |
| | L | AT331000L | 1 pcs | | |
| Bong | XL | AT331000XL | 1 pcs | | |

TOOLS & ACCESSORIES

| Occupational Safety | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|---------------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

3M Respirator Mask, 9310

Dust mask P1 against compact particles.

AT33011100

3M Respirator Mask, 9322

Dust mask P2 against respirable dust.



AT33012100

3M Respirator Mask, 9332

reusable.

Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore



AT33013100

Pcs/transport Package/ **Packaging Article Number** Type package

Polish Applicator

Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish.

40 cm AT31409000

Extra Cotton Sleeve

Waxing tool for applying Bona Freshen Up and Bona Polish.

40 cm AT31409001

Bona Commercial System Kit



Lightweight yet sturdy telescopic pole made of brushed Aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure. Delivered with 1 Dusting Pad and 1 Cleaning Pad.

| 60 cm | WM710013489 | 1 | 10 | |
|-------|-------------|---|----|--|



TOOLS & ACCESSORIES

| Floor Care | Туре | Article Number | Packaging | Pcs/transport package | Package/ pallet |
|------------|------|----------------|-----------|-----------------------|--------------------|
| | | | | | |

Commercial Line **Dusting Pad**



Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from

| 60 cm | AX0003543 | 1 | 12 | |
|-------|-----------|---|----|--|
|-------|-----------|---|----|--|

Commercial Line Cleaning Pad



Pad, designed to be used wet. Consisting of highly absorbent microfibre with a lot of scrubbing action for removing bonded dirt.

| 60 cm | AX0003544 | 1 | 12 | |
|-------|-----------|---|----|--|
|-------|-----------|---|----|--|

Bona Premium Spray Mop for Wood Floors



Incredibly versatile, the Bona Premium Spray Mop for Wood Floors provides the ultimate care and protection for sealed wood floors. The pH-neutral formula is ready to use, dries quickly and leaves behind nothing but a streak-free natural shine. Forget about filling up a messy bucket - just spray for a quick and effective clean.

Key Benefits:

- Ergonomic light-weight design
- Extra-wide, swivel mop head
- Refillable bottle

Kit includes:

- Bona Spray Mop
- Bona Wood Floor Cleaner refillable bottle Bona Microfiber Cleaning Pad

| CA201010011 | | | |
|-------------|--|--|--|
|-------------|--|--|--|

Bona Wood Floor Cleaner Refill



Bona Wood Floor Cleaner in economy-sized refills, can be used for both Bona Wood Floor Cleaner trigger sprayer and refillable bottle for spray mops. It is specifically designed to remove dust, dirt and grime safely from wood floors. Its ready-to-use formula dries quickly, and doesn't leave a residue behind.

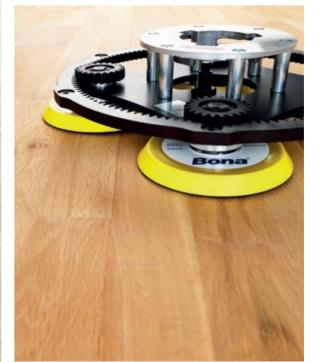
Key Benefits:

- Water-based cleaning formula dries
- Residue-free, and safe for people, pets and the planet
- Tough on dirt, gentle on floor

| WM740115011 | 2.5 L | |
|-------------|-------|--|
| WM740119011 | 4 L | |







- 1. Lacquer System
- 2. Natural Wood Look
- 3. SuperSport System
- 4. Craft Oil 2K System
- 5. Oil System
- 6. Hard Wax Oil
- 7. Adhesive Guidelines
- 8. Index of Bona Adhesives
- 9. Green Certifications



Lacquer System

Sanding - Coarse and medium with Belt and Edge Sander or the Flexisand with Bona PowerDrive



2. Application - Bona Mix&Fill Plus with a trowel



Sanding - Fine with Bona Flexisand with Quattro disc or Multi disc and Edge Sander



Sanding - Final with Bona FlexiSand



5. 1st application – Choose one of the below Bona base coats and apply with Bona Microfibre Roller



Bona White White washed look 1-3x with roller



Bona Natural

Look of pure wood



Bona Classic UX

The all-rounder

The all-rounder 1x with roller



Medium colouration 1x with roller



Rich colouration 2x with roller



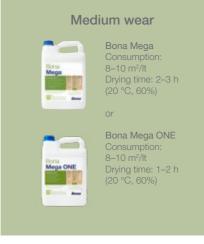
2nd application – Choose one of the below Bona topcoats and apply with Bona Microfibre Roller





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Intermediate sanding with Bona FlexiSand or Bona Buffer



3rd application – with the same Bona topcoat as used before



If extreme traffic is expected, an additional application of top coat is recommended



Natural Wood Look

Sanding - Coarse and medium with Belt and Edge Sander or the Flexisand with Bona PowerDrive



2. Application - Bona Mix&Fill Plus with a trowel



3. Sanding - Fine with Bona Flexisand with Quattro disc or Multi disc and Edge Sander



Sanding - Final with Bona FlexiSand



1st application – Bona Natural with Bona Microfibre Roller (Consider adding Bona Blocker to Bona Natural for increased tannin resistance.)





2nd application – Bona Mega Natural

Mega Natural

Consumption:

(20 °C, 60%)

Drying time: 2-3 h

8-10 m²/lt

with Bona Microfibre Roller



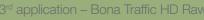


6.

8.



3rd application – Bona Mega Natural





Bona SuperSport System

Sanding – Coarse and medium with Belt and Edge Sander or the Flexisand with Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt Drying time: 15–30 mins (20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander

5.

8.



4. Sanding – Final with Bona FlexiSand or Bona Buffer



1st Application – Bona SuperSport Primer with the Bona Microfibre Roller





1 200

6. 2nd Application – Bona SuperSport HD with the Bona Microfibre Roller





Mix SuperSport HD with SuperSport Hardener – shake for 1 min



7. Intermediate sanding with Bona FlexiSand or Bona Buffer

Application - Line marker with Bona SuperSport Line Paint



SuperSport Line Paint
1 liter for approx. 80 m x 5 cm lines
1 liter for approx. 100 m x 4 cm lines

9. Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System



10. 3rd and 4th application of Bona SuperSport HD using a Bona Microfibre Roller





Bona Craft Oil 2K System

Sanding – Coarse and medium with Belt and Edge Sander or the Flexisand with Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel



Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5 Application – Bona Craft Oil 2K





Remove surplus with cotton cloths



Application – Bona Traffic HD or Bona Traffic HD Raw after min 8 h (12 h for pigmented oil)

Consumption: 8–10 m²/lt Drying time: 3–4 h (20 °C, 60%)



Intermediate sanding with Scrad Pad



9. 2nd application – Using the same product as in the previous layer





10. If extreme traffic is expected, an additional application of topcoat is recommended



Oil System

Sanding - Coarse and medium with Belt and Edge Sander or 1. the Flexisand with Bona PowerDrive



2. Application - Bona Mix&Fill Plus with a trowel Consumption: 8-12 m²/lt Drying time: 15-30 min (20 °C, 60%)

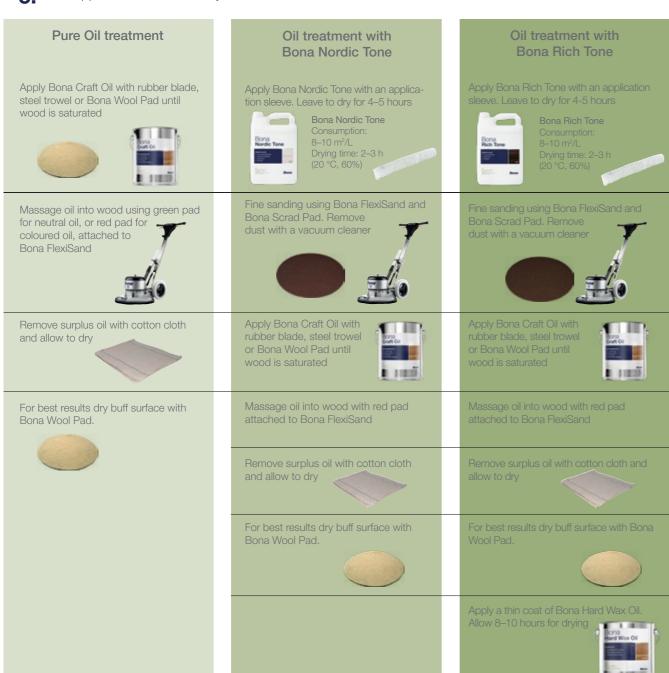


3. Sanding - Fine with Belt and Edge Sander



Sanding - Final with Bona FlexiSand or Bona Buffer

5. Application of Bona Oil System – Choose one of the 3 treatments



Hard Wax Oil

Sanding - Coarse and medium with Belt and Edge Sander or the Flexisand with Bona PowerDrive



2. Application - Bona Mix&Fill Plus with a trowel



3. Sanding - Fine with Belt and Edge Sander



Sanding - Final with Bona FlexiSand or Bona Buffer



5. Matt/Silk Matt

5.1







Bona Hard Wax Oil Consumption: Depending on type of wood – approx. 1 L for 20-24 m². Drying time: 6-8 h

5.2 Abrade with Bona Scrad Pad



2nd application: Very thin layer 5.3 with a Microfiber Roller



Adhesive Guidelines

| Flooring | EN/DIN Standard | Туре | Consumption g/m² | R848 | R848T | Quantum/T | Titan | D720 |
|-----------------------------------------------|--------------------|-----------------------------------------------------------------------------------------------------------------|---------------------|------------|------------|------------|----------|----------|
| Parquet strip and mosaic parquet | EN 13226 | parquet strip of oak and similar wood types | 1000/1250 | _ | √ | ✓ | ✓ | 1 |
| finger 1-layer (solid) unfinished elements | EN 13226 | parquet strip of beech and similar highly-absorben wood types | 1000/1250 | - | 1 | √ | 1 | 1 |
| | EN 13488 | mosaic parquet finger | 850 | 1 | 1 | √ | 1 | 1 |
| | EN 13228 | blocks/overlay, oak or similar wood width/thickness < 5/1 | 1000/1250 | - | 1 | √ | 1 | 1 |
| | EN 13228 | blocks/overlay, beech and similar highly-absorben wood types < 5/1 | t 1000/1250 | - | - | √ | 1 | 1 |
| | EN 14761 | wood flooring - solid wood parquet - vertical finge wide finger and module brick - 10/16/22 mm | r, 1000/1250 | √ * | √ * | √ * | √ | 1 |
| | EN 13227 | wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types | 1000 | _ | - | ✓ | 1 | 1 |
| | EN 13227 | wood flooring – solid lam parquet products up to 25 x 5 cm, beech and similar highly-absorbent wood types | 1000 | - | - | 1 | ✓ | 1 |
| | EN 13629 | solid hardwood flooring and solid hardwood flooring composite elements | 1000 | - | - | √ | 1 | - |
| | EN 13629 | wood flooring – solid lam parquet products larger than 25 x 5 cm | 1250/1500 | - | - | - | 1 | - |
| 1-layer parquet element, factory | EN 13488 | small formats, oak and similar wood types | 850 | ✓ | 1 | 1 | 1 | 1 |
| prefinished | EN 13488 | small formats, beech and similar highly-absorbent wood types | 850 | - | - | √ | 1 | 1 |
| | EN 13226 | parquet strip with groove and tongue | 1000/1250 | _ | 1 | ✓ | 1 | 1 |
| Multilayered parquet element, factory | EN 13489 | 2-layer, parquet strip | 1000 | √ | ✓ | √ | √ | √ |
| prefinished | EN 13489 | 2-layer, parquet panel | 1000/1250 | ✓ | 1 | ✓ | 1 | - |
| | EN 13489 | 3-layer flooring board: < 13 mm thick | 1250 | √ | ✓ | √ | 1 | 1 |
| | EN 13489 | 3-layer flooring board: 10–13 mm thick, less than 1200 mm | 1250 | √ | 1 | √ | 1 | 1 |
| | EN 13489 | 3-layer flooring board: 10–13 mm thick, longer that 1200 mm | n 1250 | √ | 1 | √ | 1 | - |
| Multilayered parquet element, unfinished | EN 13489 | 2-layer | 1000 | √ | 1 | √ | 1 | 1 |
| Wood block (end grain floors) | DIN 68702 | Wood block RE & WE up to 40 mm thickness | 1000/1500 | - | - | - | 1 | 1 |
| | DIN 68702 | Wood block GE > 40 mm thickness (industrial) | 1250/1500 | _ | - | _ | - | - |

^{*} R848/R848T/Quantum/Quantum T only for 16 and 22 mm

| Subfloor Construction | Binding Material according to EN 13813 | Type of subfloor | | | | | |
|---------------------------------------------------|----------------------------------------------|----------------------------------|---|---|---|---|---|
| Floating screed including calcium | CT | Cementitious (heated) screed | 1 | 1 | ✓ | ✓ | ✓ |
| sulphate screed also with underfloor | CA | Calcium sulphate (heated) screed | 1 | 1 | 1 | 1 | - |
| heating system and self-levelling compounds | CA | Calcium sulphate floating screed | 1 | 1 | 1 | 1 | _ |
| | AS | Mastic asphalt, well-sanded** | 1 | 1 | ✓ | ✓ | _ |
| | CT/CA | Self-levelling compounds | 1 | 1 | ✓ | ✓ | 1 |
| Wooden substrate | | Chipboard, OSB, plywood | - | 1 | 1 | ✓ | 1 |

<u>General:</u> Whether you use a fine or coarse trowel depends on the condition of the subfloor and the dimensions of the parquet elements ** When using Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

| Product name | Base | Consumption of primer in g/m² | Consumption as moisture barrier on CT or concrete floors in g/m ² | Barrier effect up to max. residual moisture content | Drying time in general/ Drying time in combi- nation with our reactive adhesives |
|--------------|-------------------------|-------------------------------|------------------------------------------------------------------------------|-----------------------------------------------------------|-------------------------------------------------------------------------------------------|
| R410* | 2-comp. epoxy resin | Approx. 150–250 | Approx. 500 (two applications) | Yes, up to max. 5.0 cm/% or 95 % rH | 24 hrs. with Bona silane based adhesives |
| R540 | 1-comp. polyurethane | Approx. 150–250 | Approx. 300 (two applications) | Yes, up to max. 5.0 cm/% or 95 % rH *2 | 24 hrs. with all Bona R848(T)/Quantum(T) 6 hrs. with Bona Titan |
| R590* | Silane based | 500 | 500 (with one application) | Yes, up to max. 5.0 cm/% or 90% relative humidity | 4-6 h with all Bona silane based adhesives |

 $^{^{\}star}$ The broadcasting of quartz sand (grit size 0.3–0.8) is possible prior to the usage of a Bona levelling compound.

Special note:

- Bona R410 can be diluted with 20% of Bona S100 ML in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at www.bona.com

Please note: The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and extensive testing but makes no claim to be complete. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice from Bona before use. Bona can only guarantee its products and not the construction as a whole. Observe recommendations from flooring manufacturer and the provisions of relevant standards.

Bona R848: can be used under suitable conditions for the installation of solid parquet, such as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.

^{*2} By applying two coats of Bona R540 within 24 hours, when the following parquet installation will be carried out with a Bona silane adhesive.

Bona Product Certification Reference

| Product | EC1 | | BREEAM® | EMISSIONS DANS L'AIR INTÉRIEUR- | GREENGUARD | GREENGUARD GOLD |
|----------------------|---------|------------|----------|---------------------------------|------------|------------------|
| Bona Traffic HD Raw | EC1Plus | • | • | Ø | | • |
| Bona Traffic HD* | EC1Plus | Ø | ⊘ | • | | Ø |
| Traffic GO* | EC1Plus | Ø | Ø | ⊘ | | |
| Bona Mega EVO* | EC1Plus | ✓ | ❖ | ⋖ | | |
| Bona Mega ONE* | EC1 | Ø | Ø | ⊘ | • | |
| Bona Mega* | EC1 | ✓ | ✓ | ⋖ | 《 | |
| Bona Mega Natural | EC1 | Ø | Ø | ⊘ | • | |
| Bona Novia* | EC2 | | | ⋖ | | |
| Bona Domo* | N/A | | | ⊘ | Ø | |
| Bona Classic | EC1Plus | \bigcirc | Ø | Ø | Ø | |
| Bona Classic UX | EC1Plus | Ø | Ø | Ø | • | |
| Bona White | EC2 | | | Ø | Ø | |
| Bona Natural | EC2 | | | • | • | |
| Bona Intense | EC1 | \bigcirc | Ø | Ø | Ø | |
| Bona Amber | EC1 | Ø | Ø | • | • | |
| Bona SuperSport HD* | EC1 | \bigcirc | Ø | Ø | | 《 |
| Bona SuperSport One* | EC1 | | Ø | • | | Ø |
| Bona LinoPrime | EC1Plus | Ø | ⋖ | Ø | | |
| Bona Pure Colour | EC1Plus | Ø | Ø | • | | • |
| Bona Pure | EC1Plus | Ø | ⋖ | Ø | | • |

^{*} All sheens



Bona Product Certification Reference

| Product | EC1 | | BREEAM° delivered by bre | Bona' force Hill Schweden Smission- genthes Stapholidi rash Gib- Granhalitan | EMISSIONS DANS L'AIR INTÉRIEUR | GREENGUARD GOLD | EPD* |
|---------------------|---------|----------|--------------------------|---------------------------------------------------------------------------------------------------|--------------------------------|------------------|----------|
| ADHESIVES | | | daivered by bre | | | | |
| Bona Titan | EC1Plus | Ø | Ø | ✓ | ⊘ | Ø | |
| Bona Quantum | EC1Plus | ⋖ | ⊘ | ✓ | ⊘ | ⋖ | Ø |
| Bona Quantum T | EC1Plus | Ø | Ø | ✓ | ⊘ | Ø | |
| Bona R848 | EC1Plus | ✓ | ✓ | ✓ | ⊘ | | Ø |
| Bona R848T | EC1Plus | Ø | Ø | ✓ | ⊘ | | |
| Bona R820 | EC1Plus | ✓ | ⊘ | ✓ | ⊘ | | |
| Bona R777/R778 | EC1Plus | Ø | Ø | ✓ | ⊘ | | |
| Bona D720 | EC1Plus | ✓ | ✓ | ✓ | ⊘ | | |
| Bona D740 | EC1Plus | Ø | Ø | | | | |
| Bona D750 | EC1Plus | ✓ | ⊘ | ✓ | ⊘ | | |
| Bona D770 | EC1Plus | Ø | Ø | | ⊘ | | |
| Bona Quantum LVT | EC1Plus | ⋖ | ⊘ | ✓ | ⊘ | | |
| Bona Vertical | EC1Plus | Ø | Ø | N/A | ⊘ | | |
| PRIMERS/REPAIR | | | | | | | |
| Bona R590 | EC1Plus | Ø | Ø | | N/A | | |
| Bona D501 | EC1Plus | ✓ | ✓ | | N/A | | |
| Bona D515 | EC1Plus | Ø | Ø | | N/A | | |
| Bona R540 | EC1Plus | ⋖ | ✓ | | N/A | | |
| Bona R440 | EC1Plus | Ø | Ø | | N/A | | |
| LEVELLING COMPOUNDS | | | | | | | |
| Bona H600 | EC1Plus | Ø | Ø | | ⊘ | | |
| Bona H605 | EC1Plus | ⋖ | ⊘ | | ⊘ | | |
| Bona H610 | EC1Plus | Ø | Ø | | ⊘ | | |
| Bona H660 | EC1 | ✓ | Ø | | ⊘ | | |
| OTHERS | | | | | | | |
| Bona U300 | EC1Plus | Ø | Ø | | ⊘ | | |
| Bona U310 | EC1Plus | • | • | ✓ | ⊘ | | |
| Bona U340 | EC1Plus | Ø | Ø | ✓ | ⊘ | | |
| Bona U350 | EC1Plus | • | • | Ø | ⊘ | | |

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Bona is a family-owned, sustainably driven company that supplies products for installing, renovating, maintaining and restoring premium floors. Founded in 1919, Bona was the first in the industry to offer a full system of waterborne wood floor finishing and floor care products.

Today, Bona offers products for most premium floor surfaces including wood, tile, vinyl, resilient, rubber and laminate. The head office is in Malmö, Sweden, and the company is represented globally by its 16 subsidiaries, 70 distributors, 600 employees and 4 production sites. For more information visit www.bona.com





