



INTERALUM

SOLUCIONES INTEGRALES
DE ALUMINIO

INTER 60 SERIES

INTER 60 SERIES

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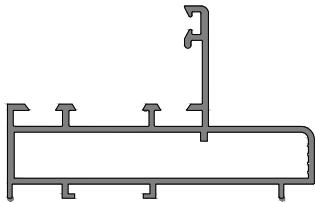
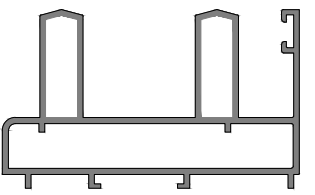
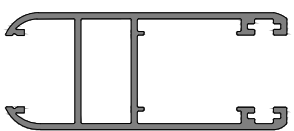
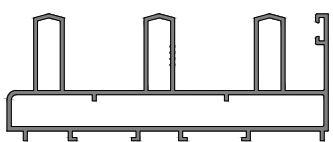
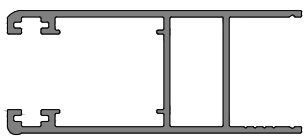
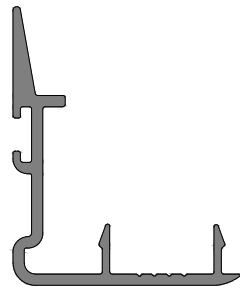
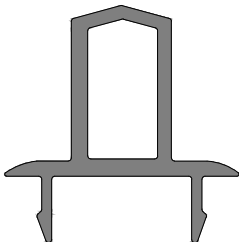
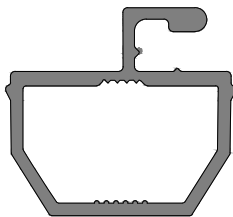
INSTALLATION INSTRUCTIONS

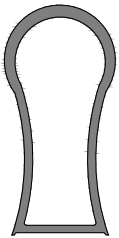
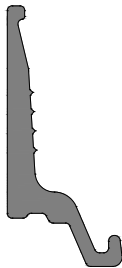
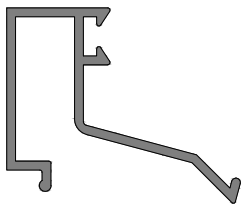
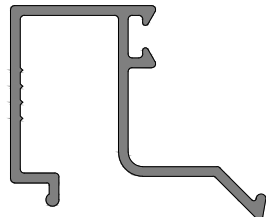
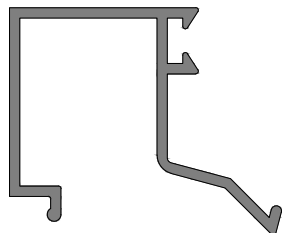
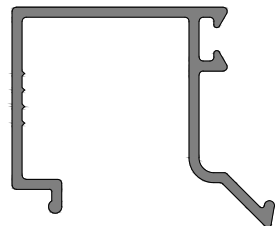
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INTER 60 SERIES

PARTS

PROFILES

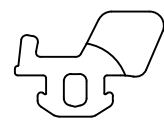
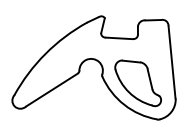
CODE	DRAWING	DESCRIPTION
IN-6011		2 TRACK FIXED FRAME
IN-6008		2 TRACK FRAME
IN-6009		SASH 16 MM
IN-6010		3 TRACK FRAME
IN-6003		SASH 23 MM
IN-6004		INTERLOCK
IN-6005		ASTRAGAL
IN-6007		MOSQUITO SCREEN

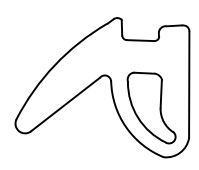
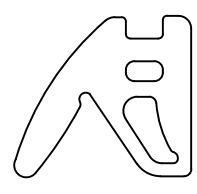
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IN-6012		REINFORCEMENT
A-8202		GLAZING BEAD TO PANEL
A-8552		GLAZING BEAD 14 MM
A-8969		GLAZING BEAD 18 MM
A-8551		GLAZING BEAD 22 MM
A-8968		GLAZING BEAD 26 MM

INTER 60 SERIES

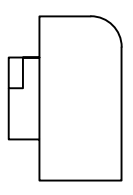
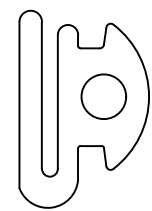
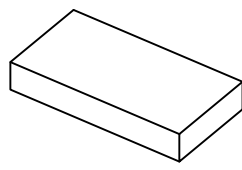
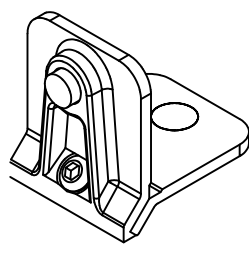
PARTS

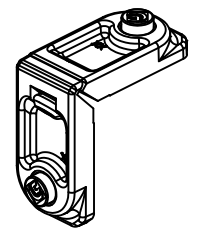
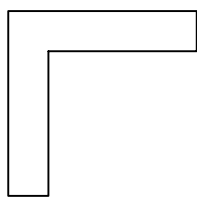
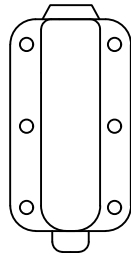
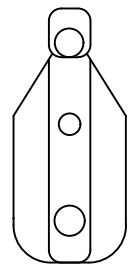
GASKETS

CODE	DRAWING	DESCRIPTION
FCE30003		BACKING GASKET
FV334TA		GASKET 3 - 4 MM

CODE	DRAWING	DESCRIPTION
FV356TA		GASKET 5 - 6 MM
FV378TA		GASKET 7 - 8 MM

HARDWARE

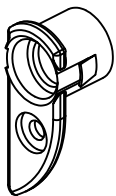
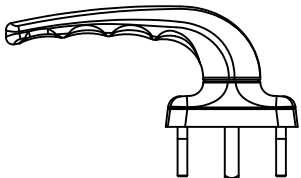

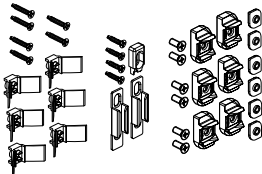
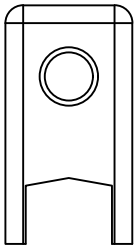
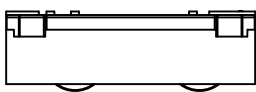
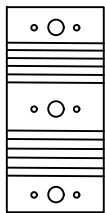
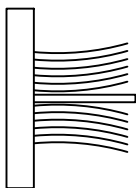
CODE	DRAWING	DESCRIPTION
ALVAR262		DRAIN COVER
A-6636		INTERLOCK GASKET
CALZA		PLASTIC SHIM
A-0311		CORNER CLEAT


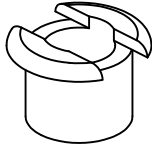
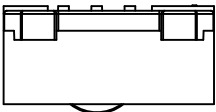

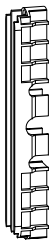



CODE	DRAWING	DESCRIPTION
A-0333		CORNER CLEAT
MPA207204		ALIGNMENT ANGLE
A-6000		FIXED SHIM
A-6812.1		SASH SHOCK ABSORBER

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HARDWARE

CODE	DRAWING	DESCRIPTION
A-2133		FRAME ADJUSTING DEVICE
A-3070		COMFORT HANDLE
A-6384		MULTI-POINT CLOUSURE
A-6394.AT29		FAST LOCK KIT
A-6825		INTERLOCK COVER
A-GT-25/ 22.03-A		ROLLER SYSTEM 100 KG
A-6001		INTERLOCK SEAL KIT
AG-1500		WEATHERSEAL

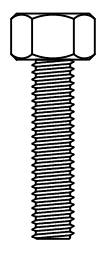


CODE	DRAWING	DESCRIPTION
F243i		EMBEDDED HANDLE
RHE2290		DRAIN PLUG
GT-25/22.03		ROLLER SYSTEM 30 KG
GTT-26/9-CA		ROLLER SYSTEM 200 KG
564313		CALZOS MULTI-POINT
VI10X1		10X1 PAN HEAD SCREW
VI10X1 1/2		10X1 1/2 PAN HEAD SCREW
VI5x12MA		5X12 ALLEN BOLT


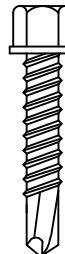

INTER 60 SERIES

PARTS



HARDWARE

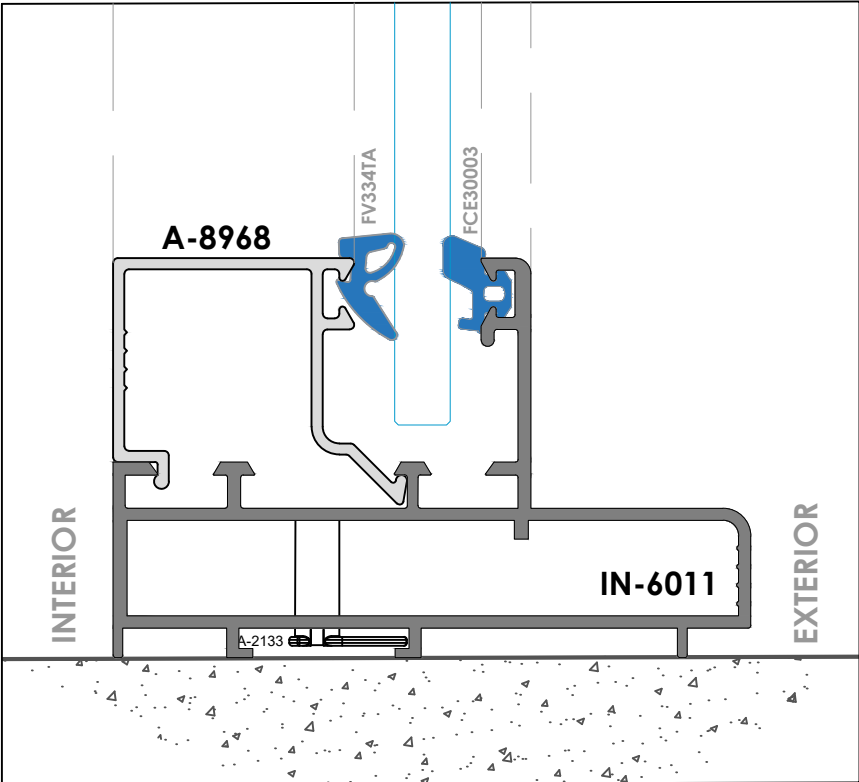
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DMT5MM		5MM BOLT
VI5x12MA		5X12 ALLEN BOLT
VI5x8MA		5X8 ALLEN BOLT

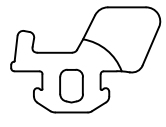
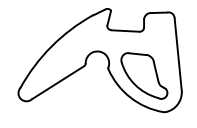
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DMT1/4		EXPANSION SCREW
VI6X1/2		FLANGE HEAD SCREW
VI8X1 1/4		8X1 1/4 FLAT HEAD SCREW

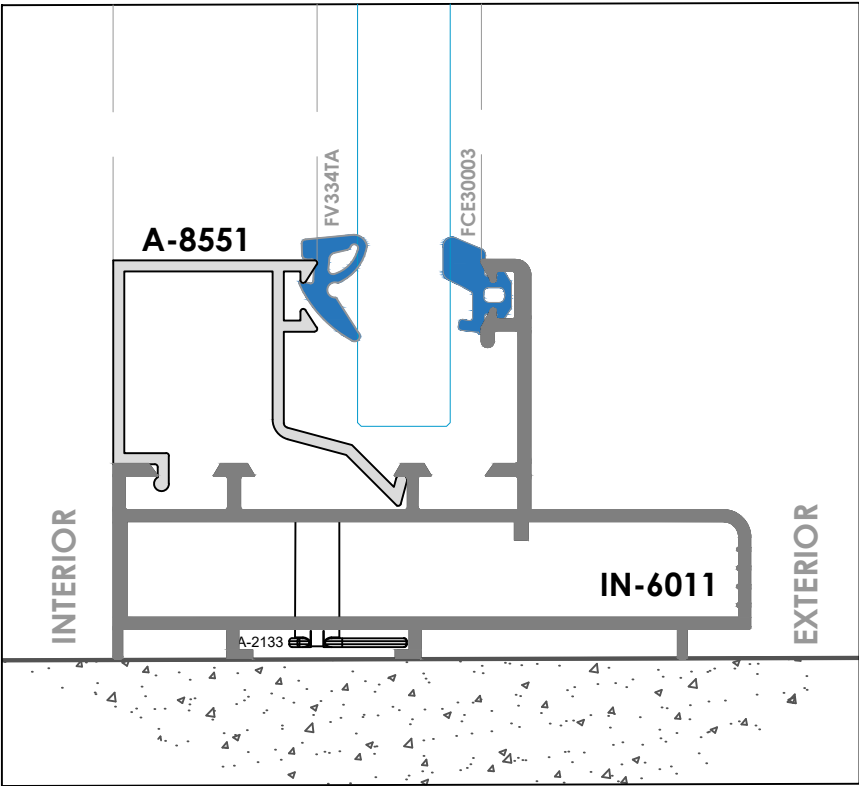
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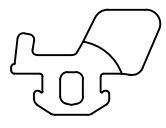
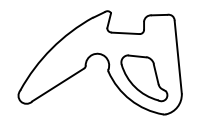
GLAZING

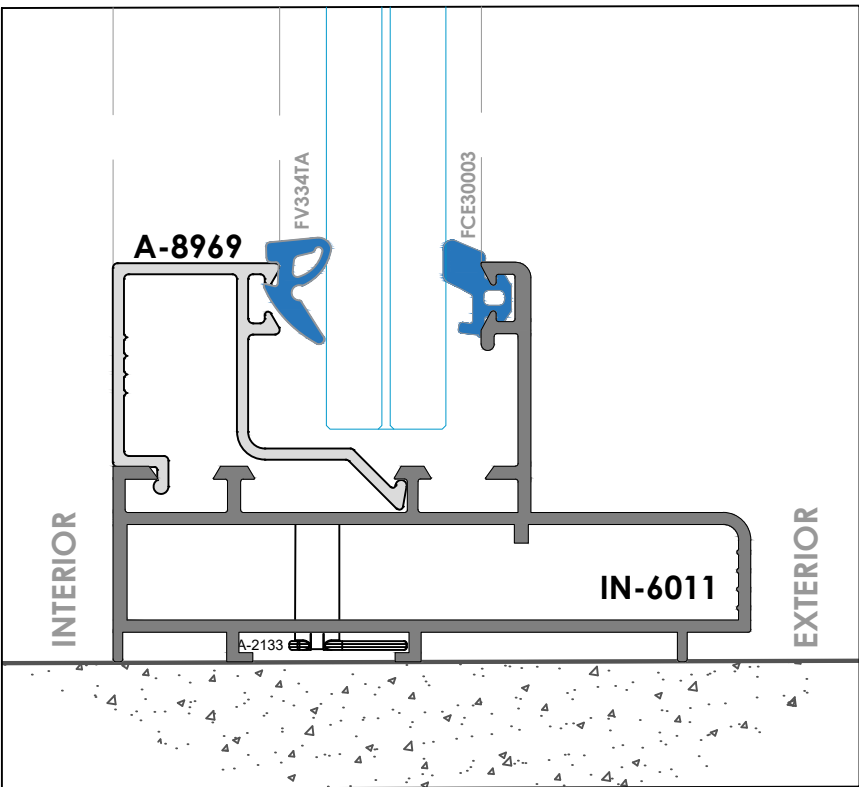
FIXED GLAZING GUIDELINES

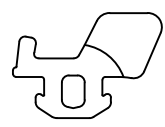



MONOLITIC GLASS	
BACKING GASKET	 FCE30003
GLASS CONFIGURATION	6 MM GLASS  FV334TA



MONOLITIC GLASS	
BACKING GASKET	 FCE30003
GLASS CONFIGURATION	10 MM GLASS  FV334TA

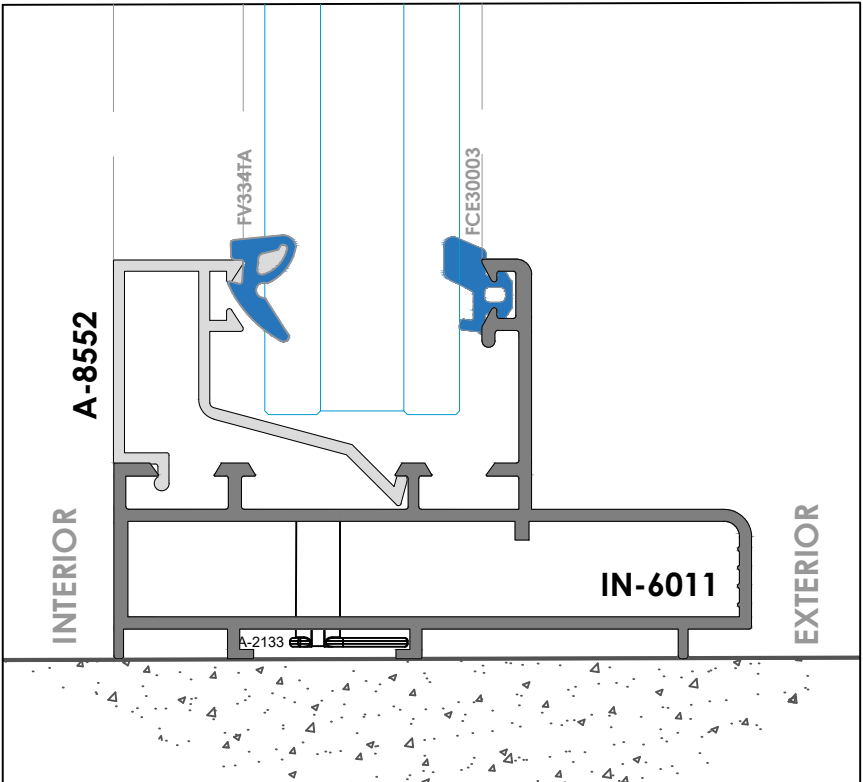


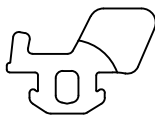

LAMINATED GLASS	
BACKING GASKET	 FCE30003
GLASS CONFIGURATION	6 + 0.89 + 6 MM GLASS  FV356TA

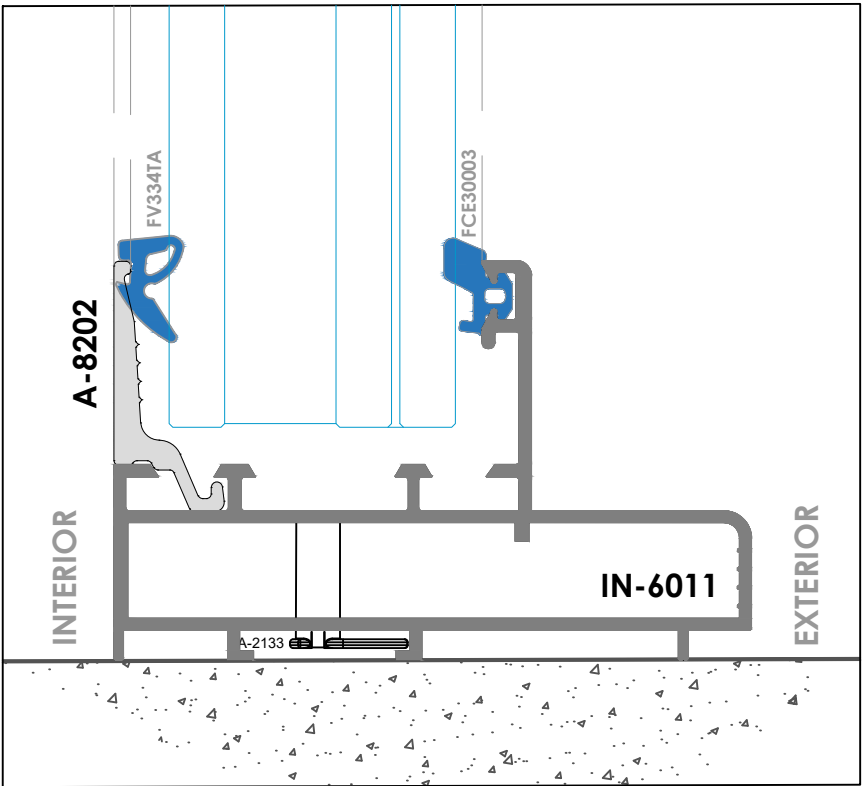
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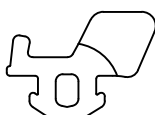

GLAZING

FIXED GLAZING GUIDELINES



INSULATED GLASS	
BACKING GASKET	 FCE30003
GLASS CONFIGURATION	6 + 12 + 6 MM GLASS  FV334TA

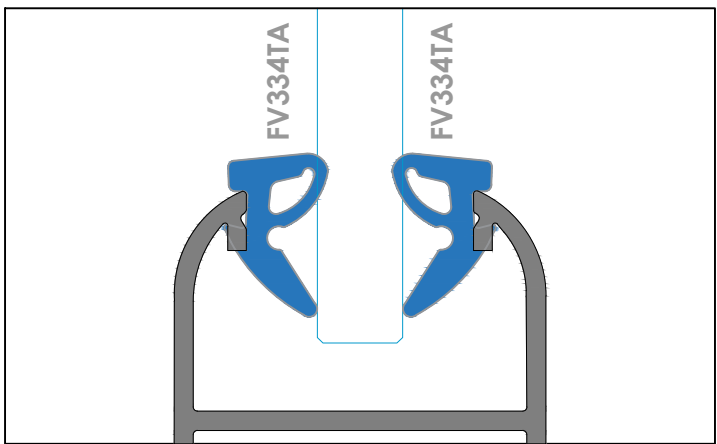
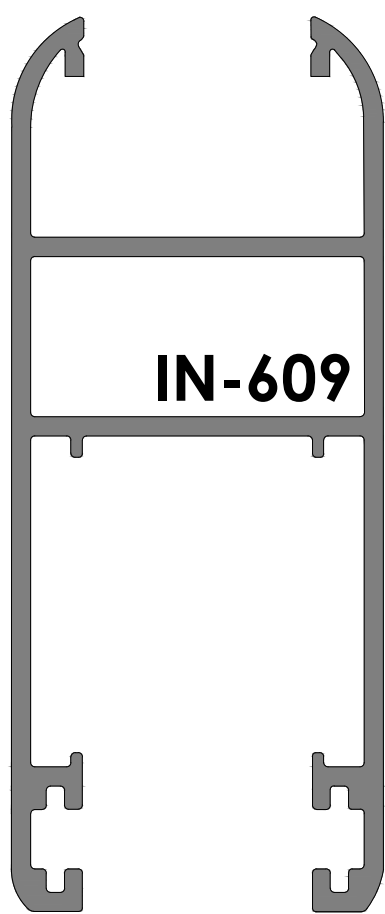



INSULATED LAMINATED GLASS	
BACKING GASKET	 FCE30003
GLASS CONFIGURATION	6 + 9 + 6 + 0.89 + 6 MM GLASS  FV356TA

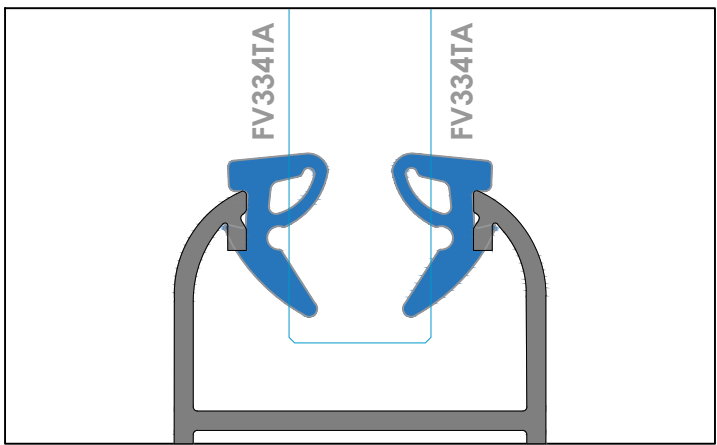
INTER 60 SERIES

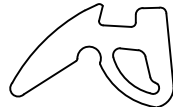
GLAZING

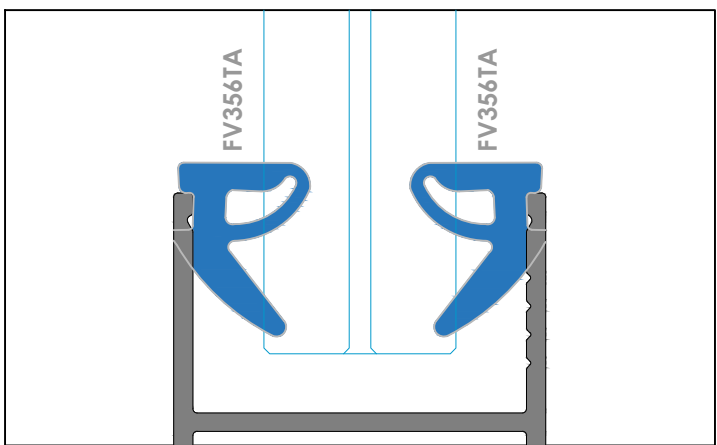
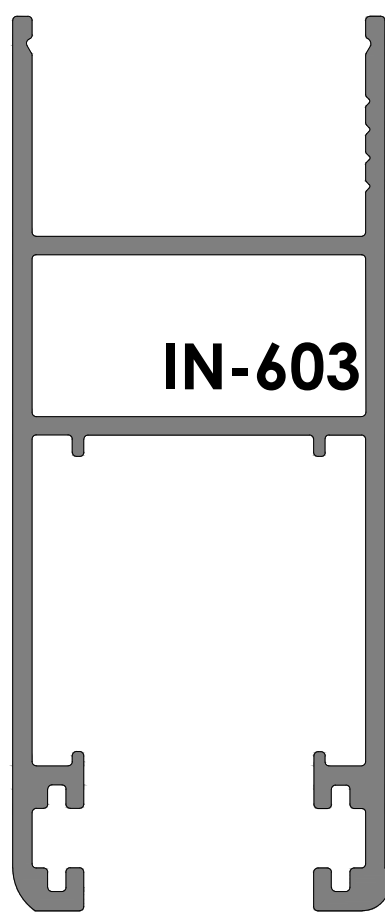
SASH GLAZING GUIDELINES

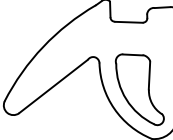


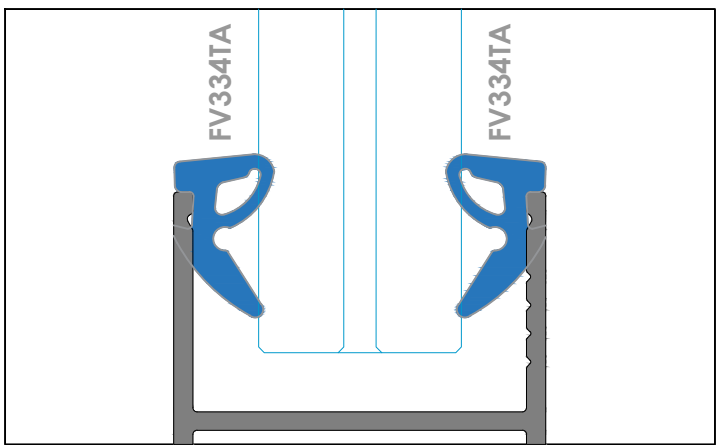
MONOLITIC GLASS	
GASKET	 FV334TA
GLASS THICKNESS	6 MM




MONOLITIC GLASS	
GASKET	 FV334TA
GLASS THICKNESS	10 MM



LAMINATED GLASS	
GASKET	 FV356TA
GLASS THICKNESS	6 + 1.52 + 6 MM

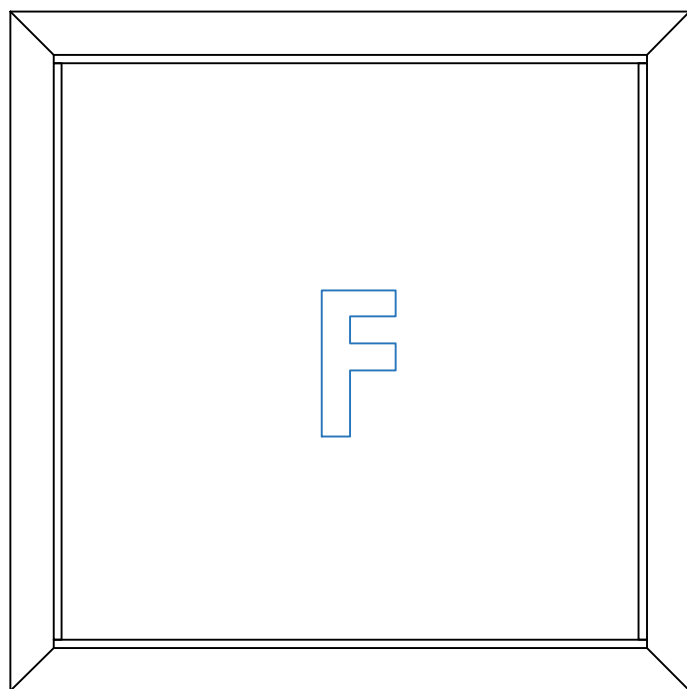


LAMINATED GLASS	
GASKET	 FV334TA
GLASS THICKNESS	6 + 2.28 + 6 MM

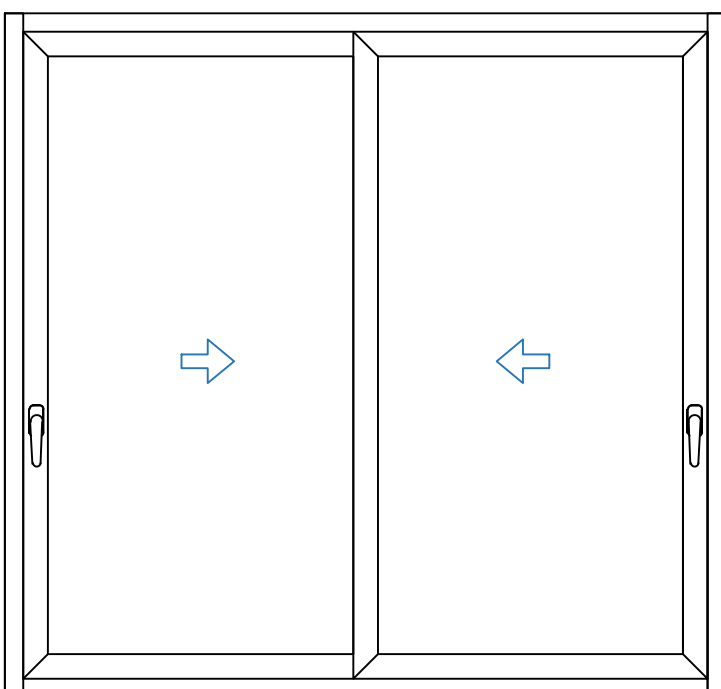
INTER 60 SERIES

CONFIGURATIONS

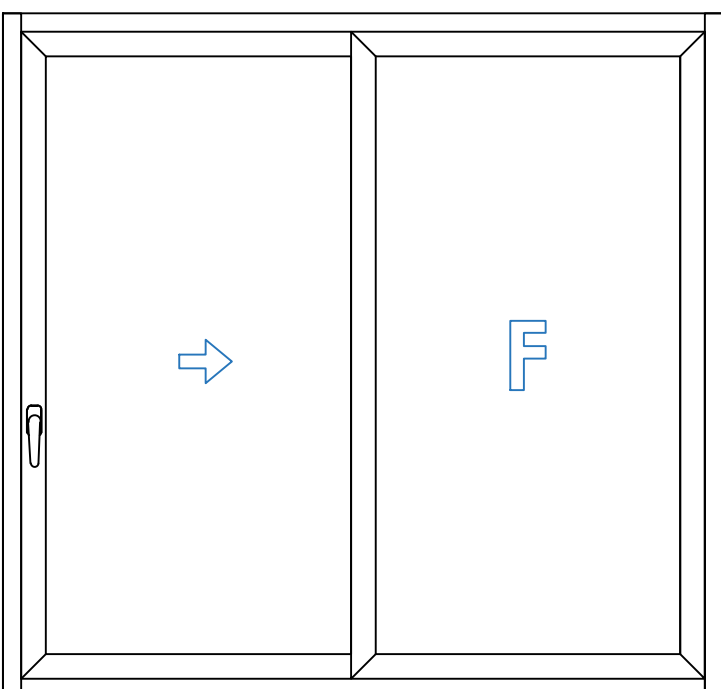
SLIDING DOOR CONFIGURATIONS



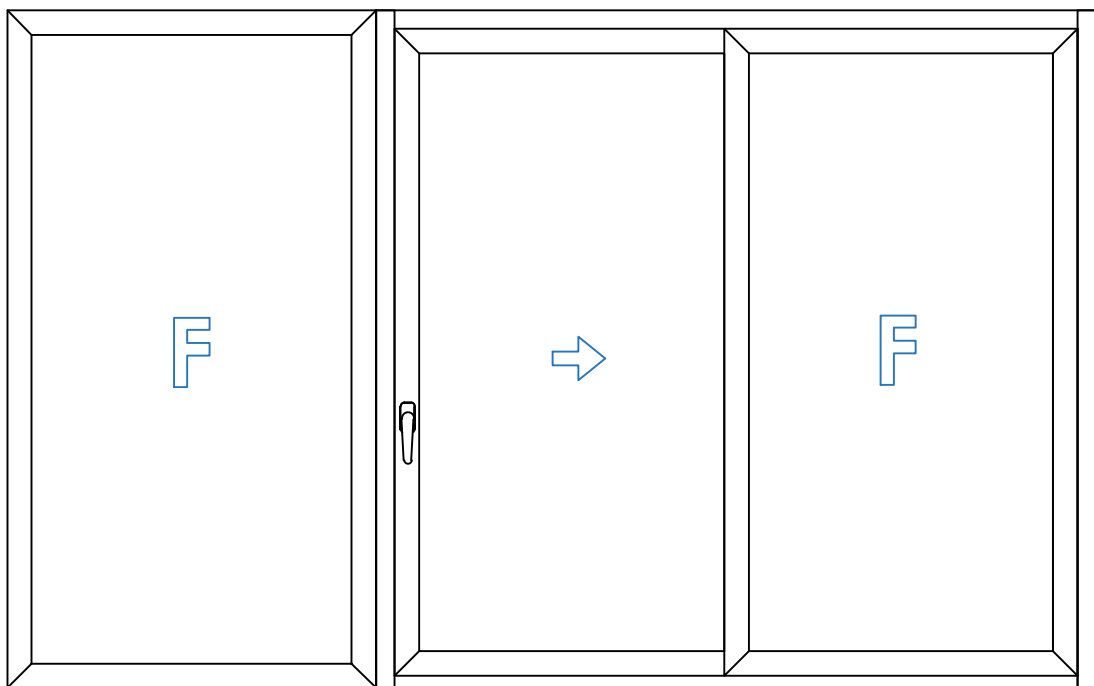
FIXED



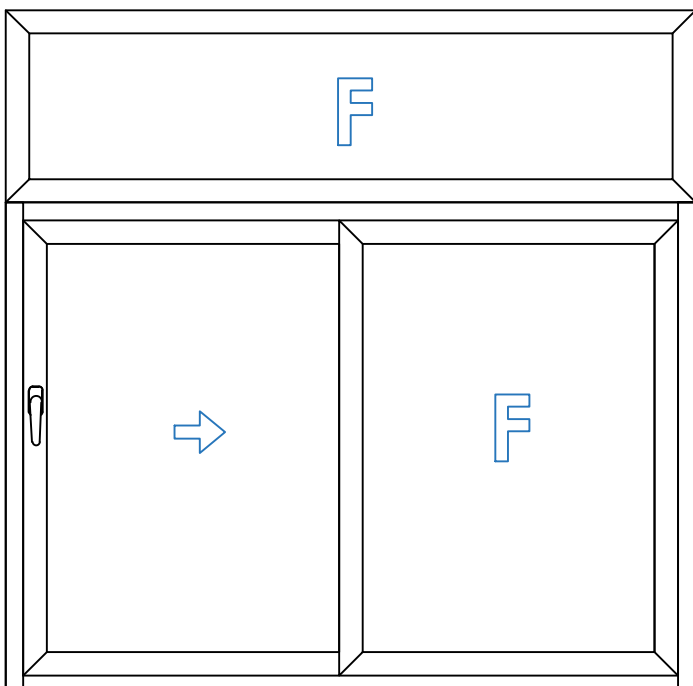
2 SASH SLIDING DOOR



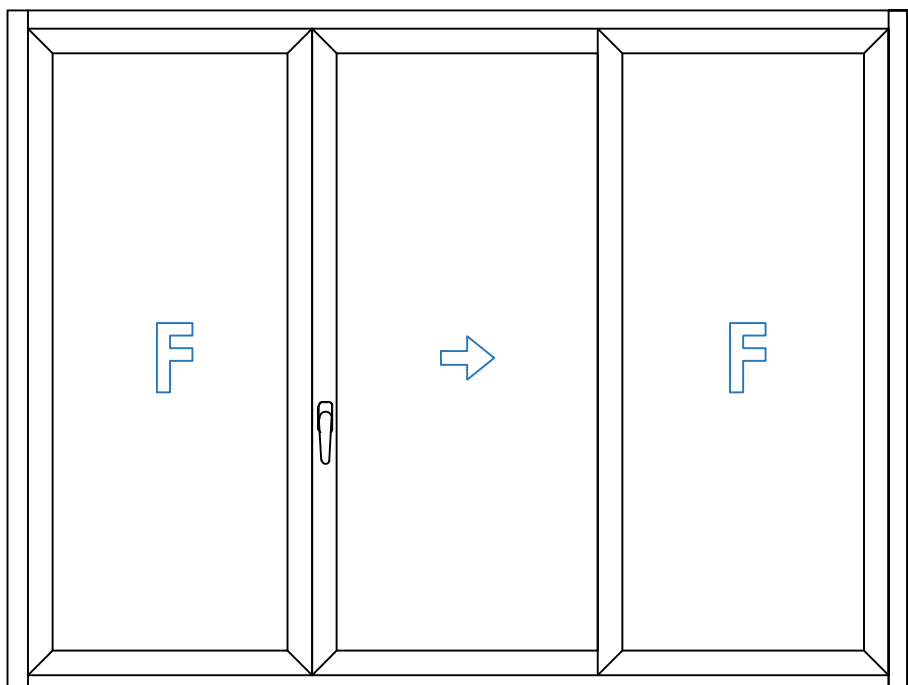
2 SASH SLIDING DOOR
(1 SLIDING + 1 FIXED)



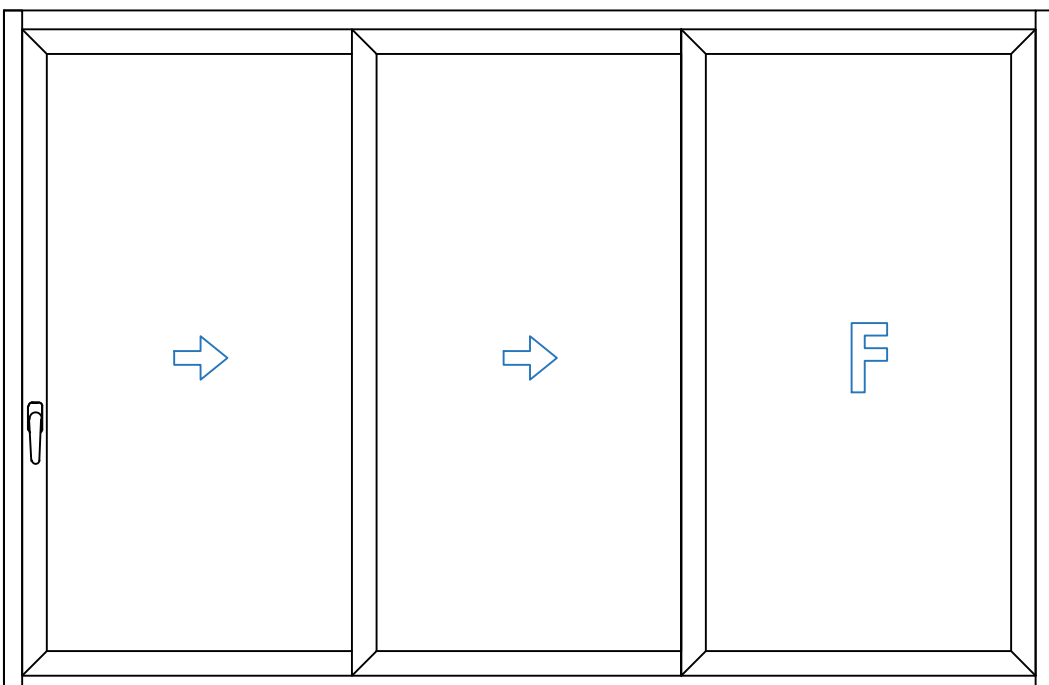
2 SASH SLIDING DOOR
(1 SLIDING + 2 FIXED)



2 SASH SLIDING DOOR
(1 SLIDING + 2 FIXED)



3 SASH SLIDING DOOR
(1 SLIDING + 2 FIXED)

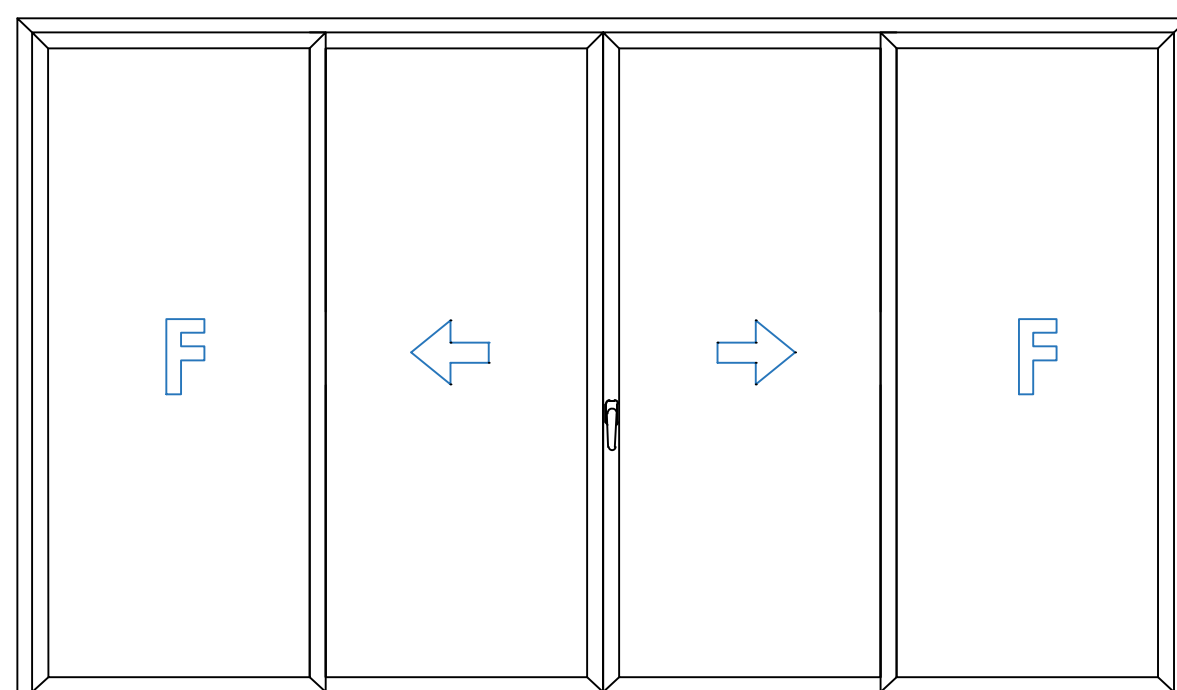


3 SASH SLIDING DOOR
(2 SLIDING + 1 FIXED)

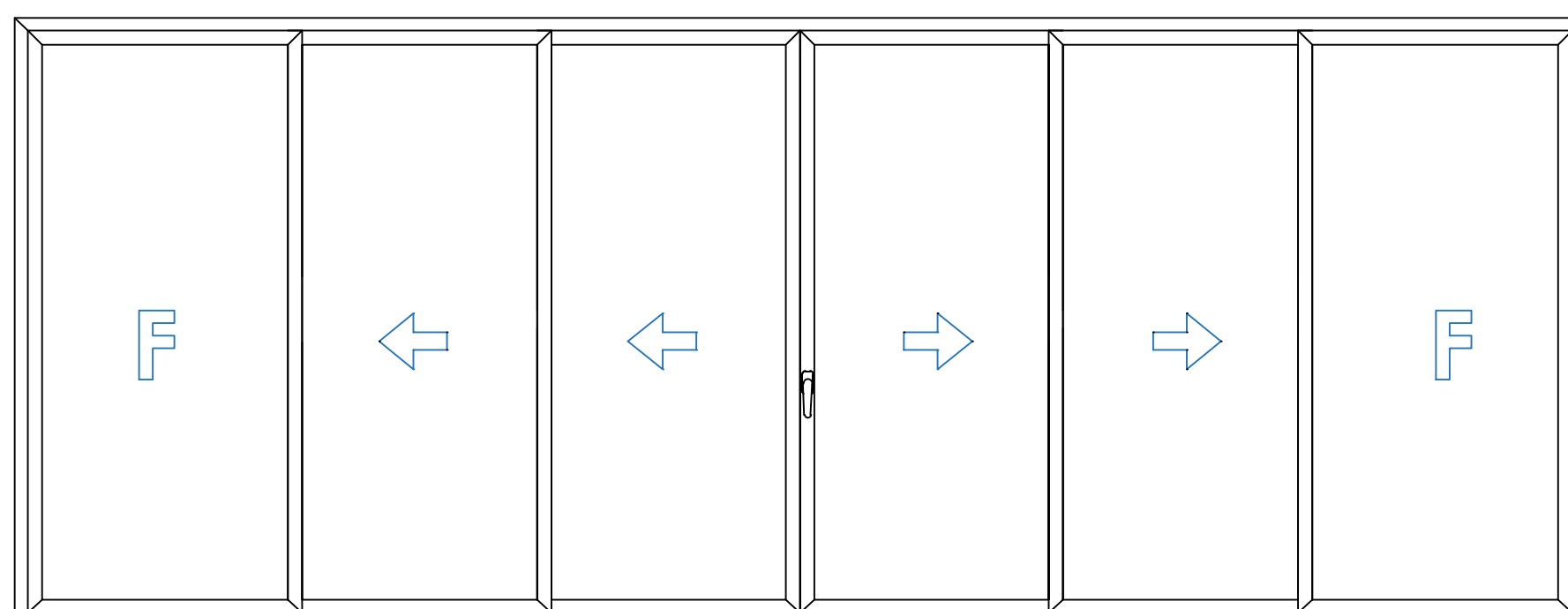
INTER 60 SERIES

CONFIGURATIONS

SLIDING DOOR CONFIGURATIONS



4 SASH SLIDING DOOR
(2 SLIDING + 2 FIXED)

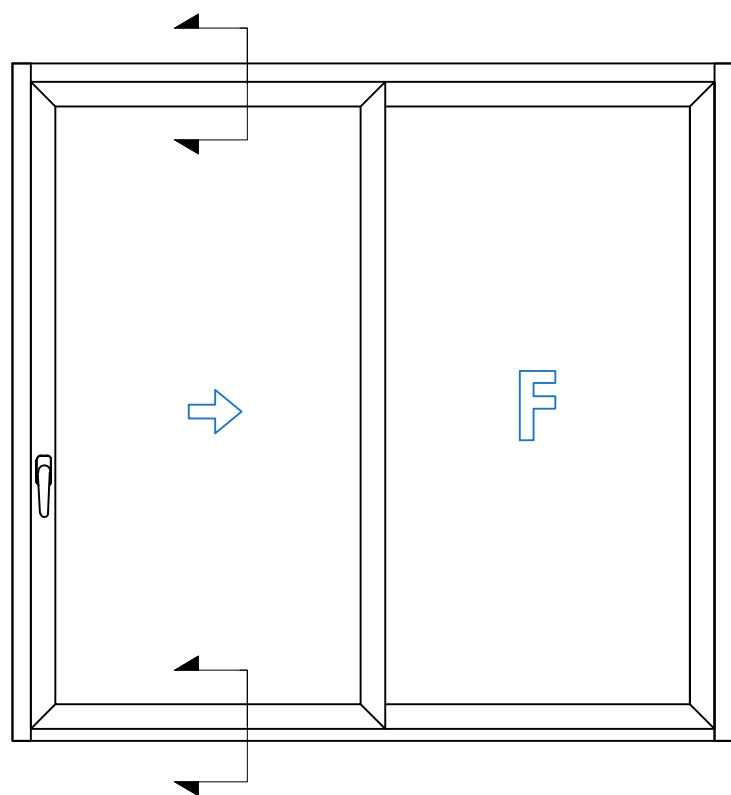
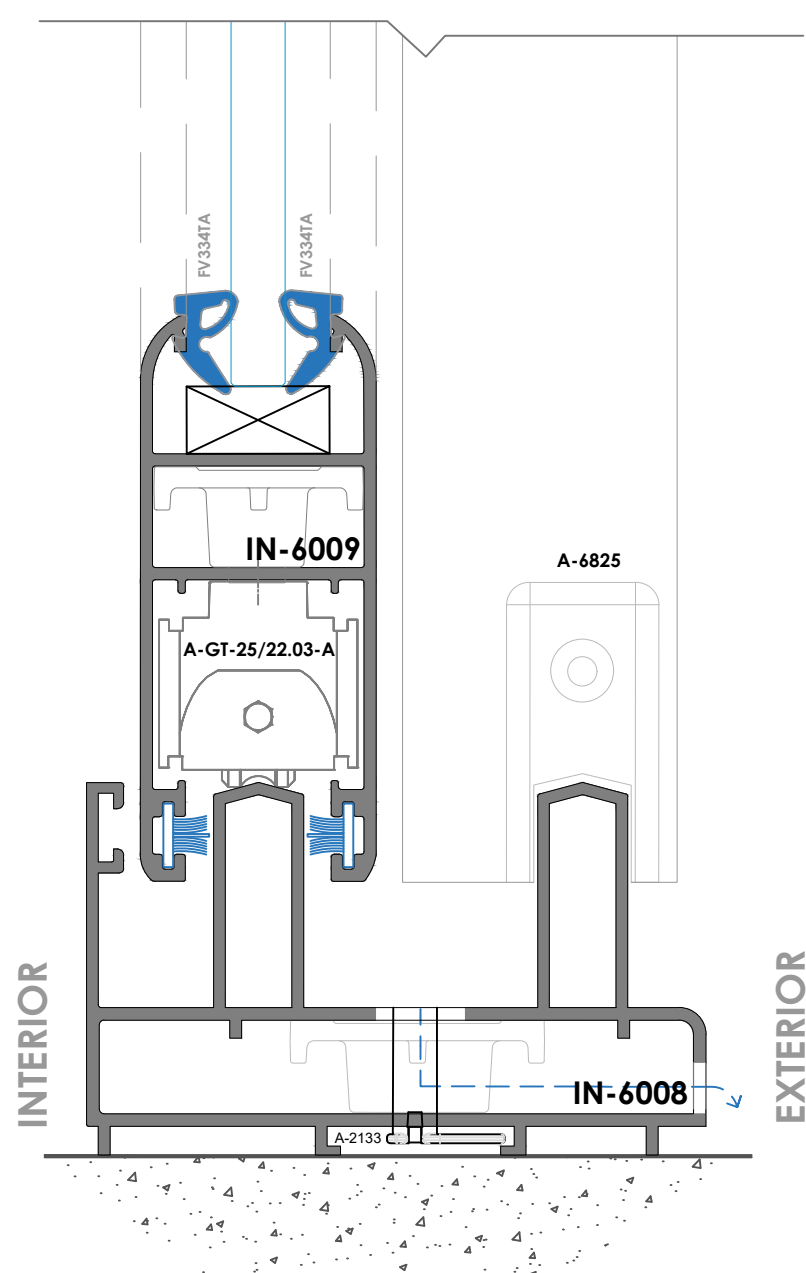
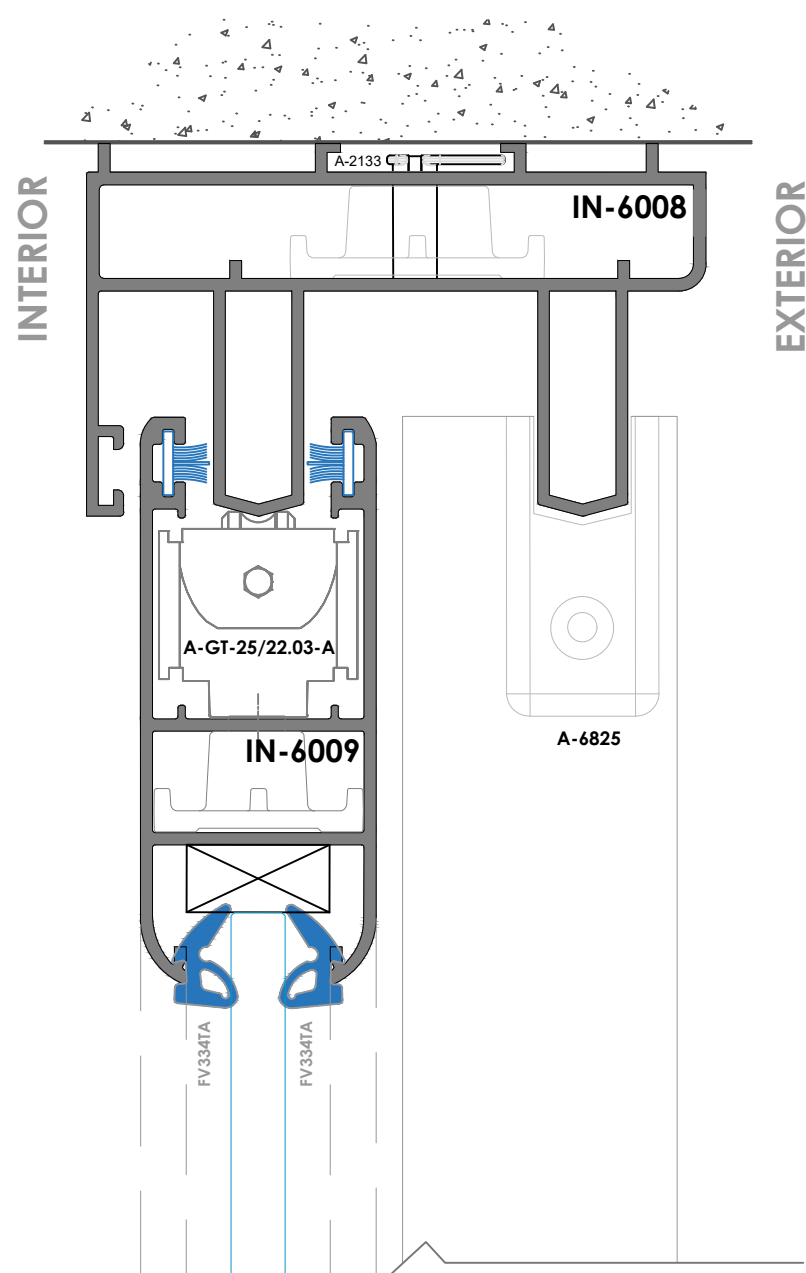


6 SASH SLIDING DOOR
(4 SLIDING + 2 FIXED)

INTER 60 SERIES

CONFIGURATIONS

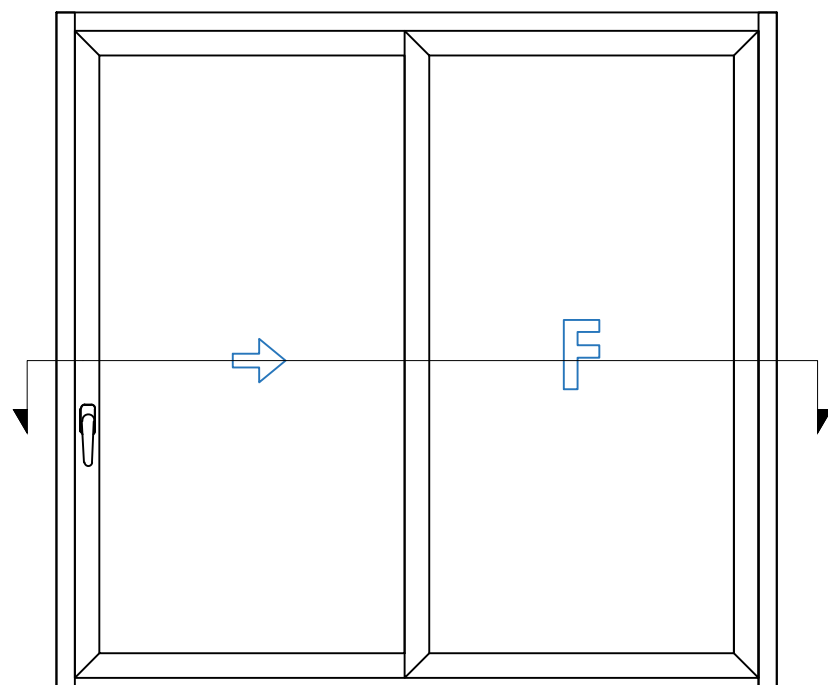
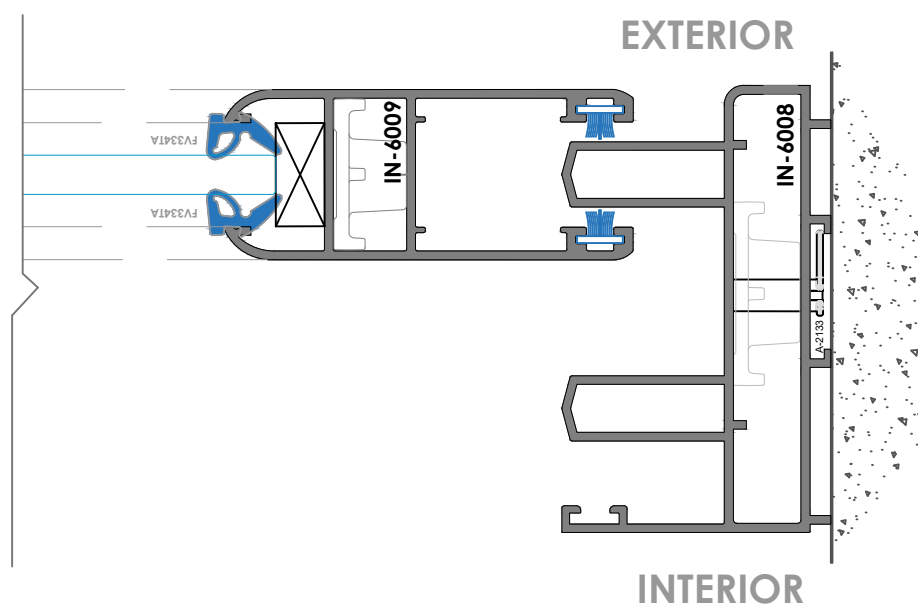
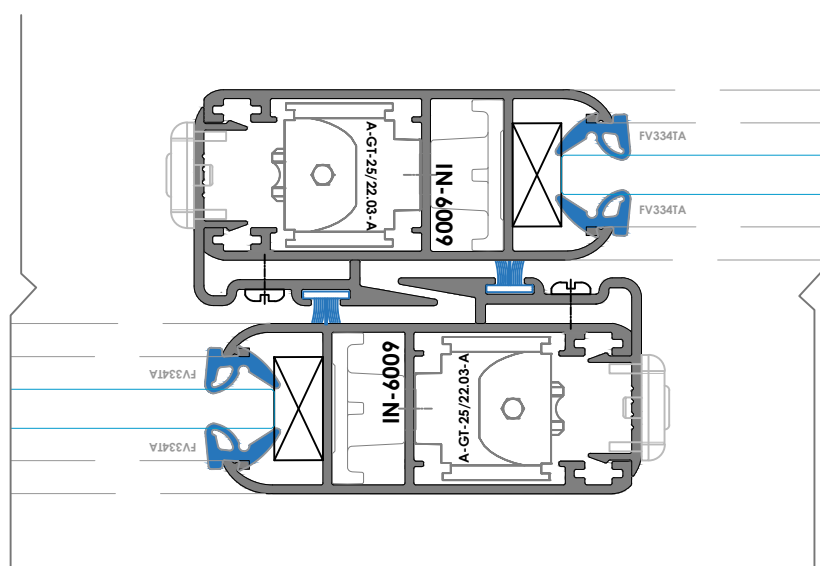
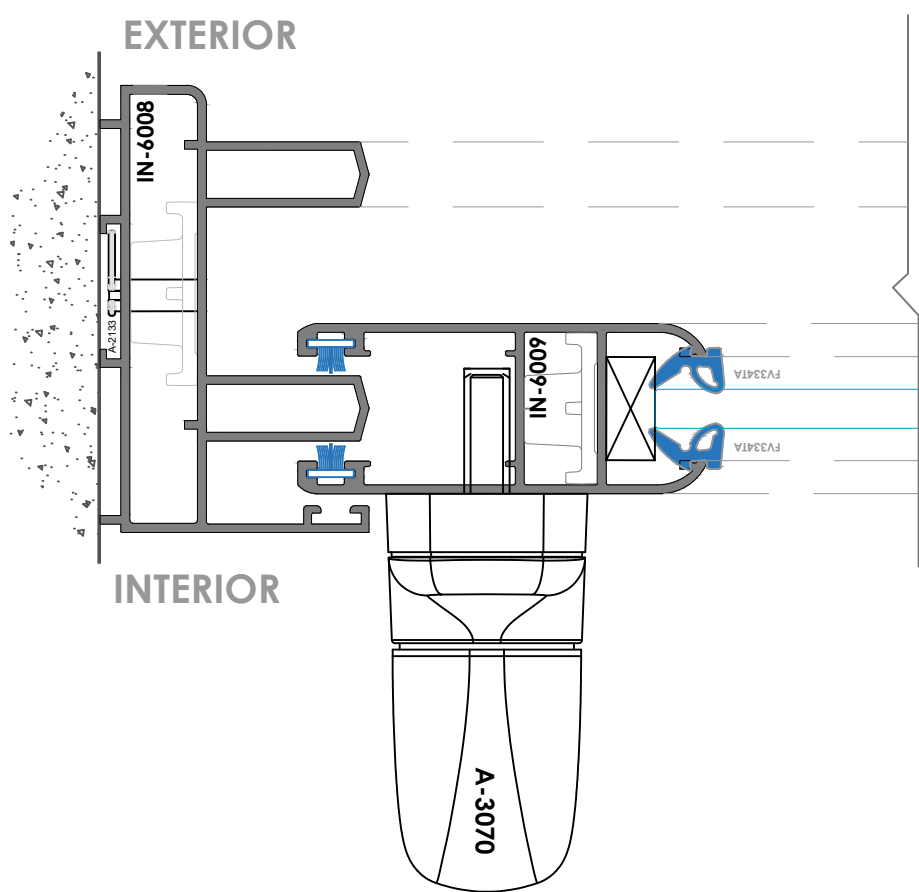
SECTIONS



INTER 60 SERIES

CONFIGURATIONS

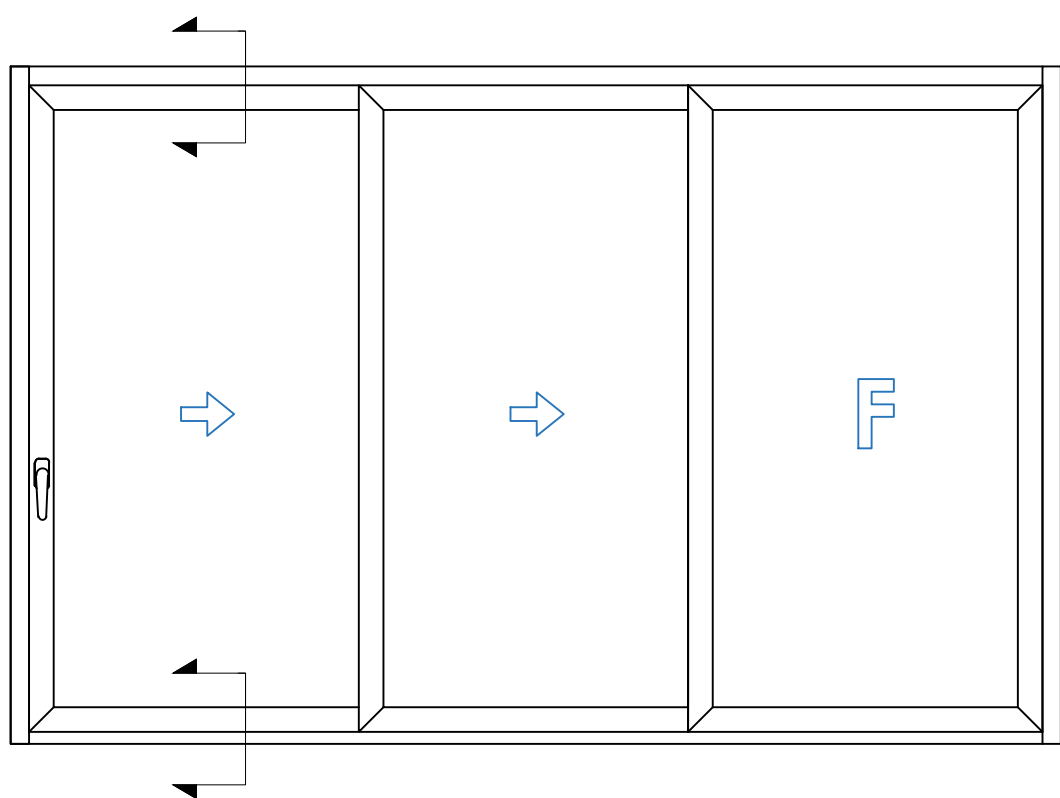
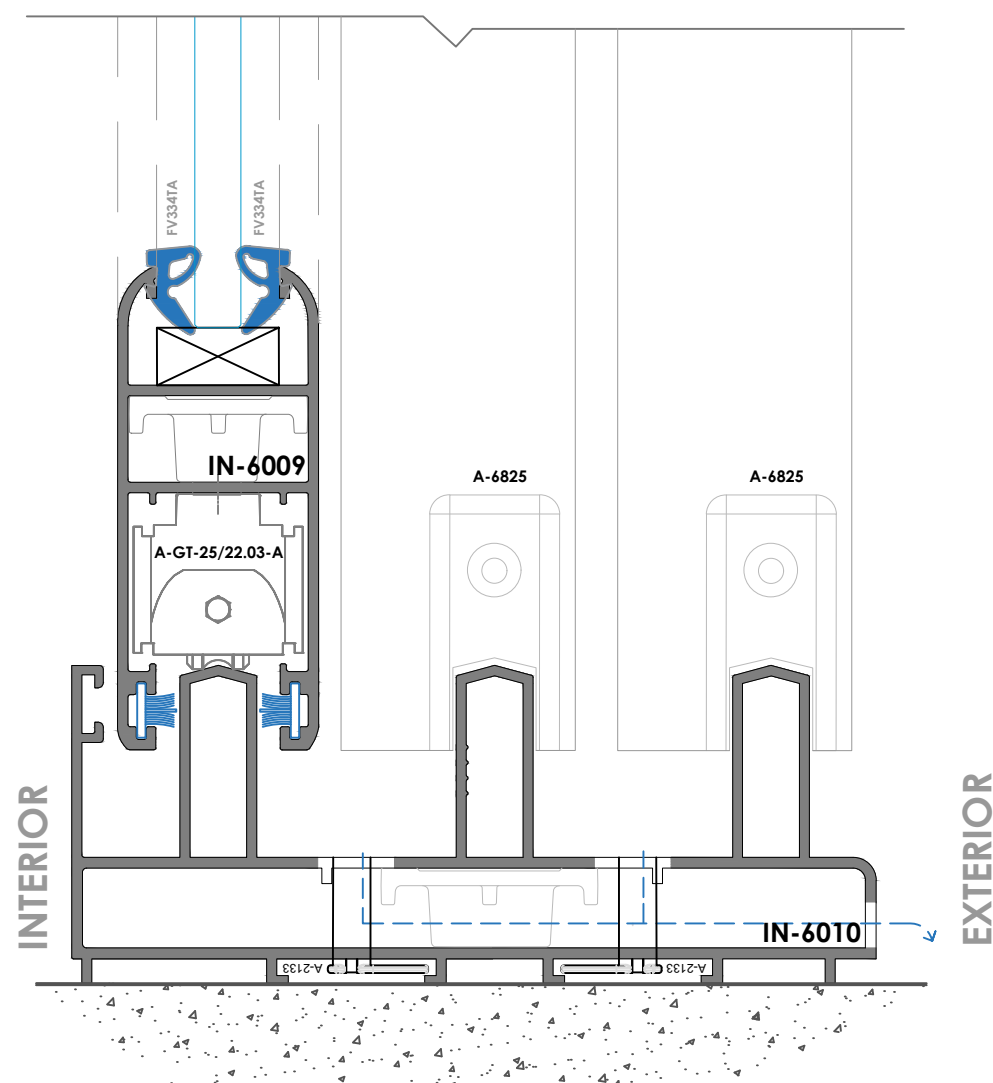
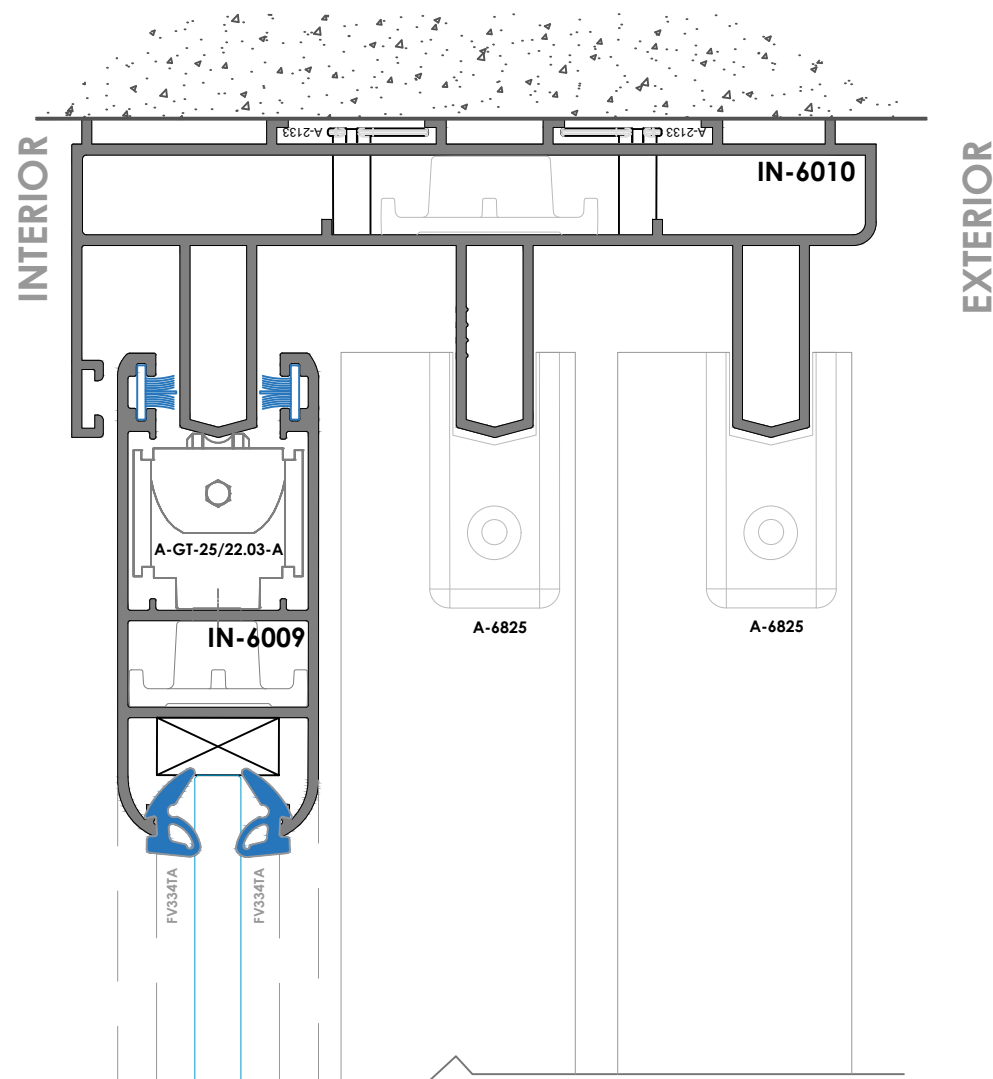
SECTIONS



INTER 60 SERIES

CONFIGURATIONS

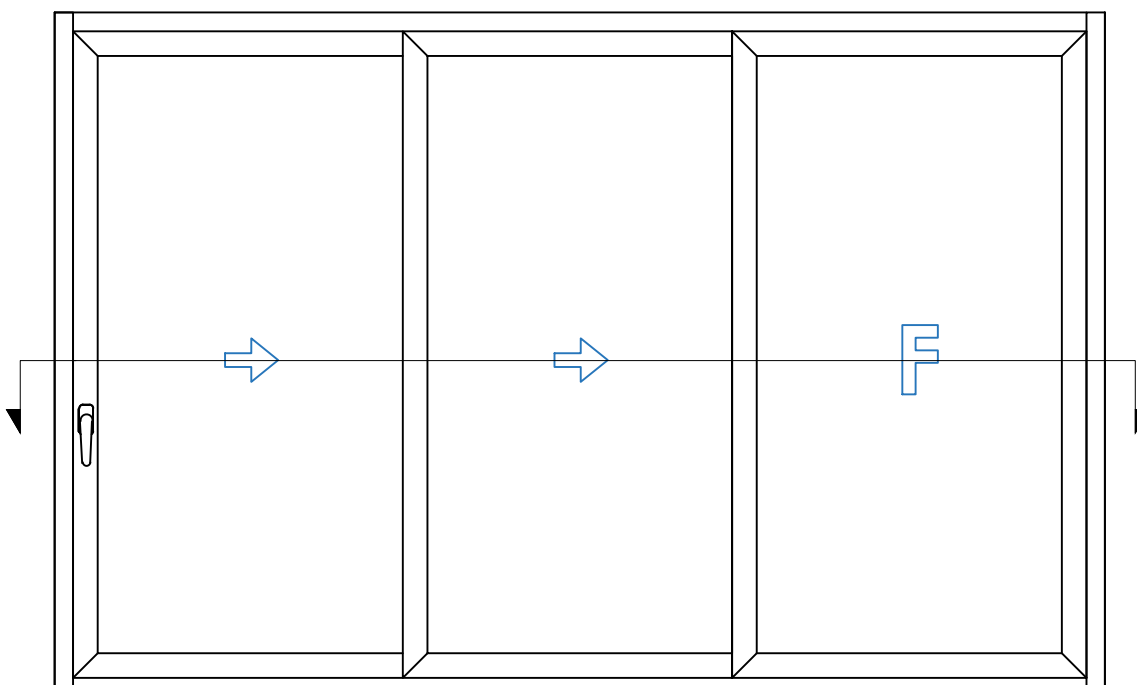
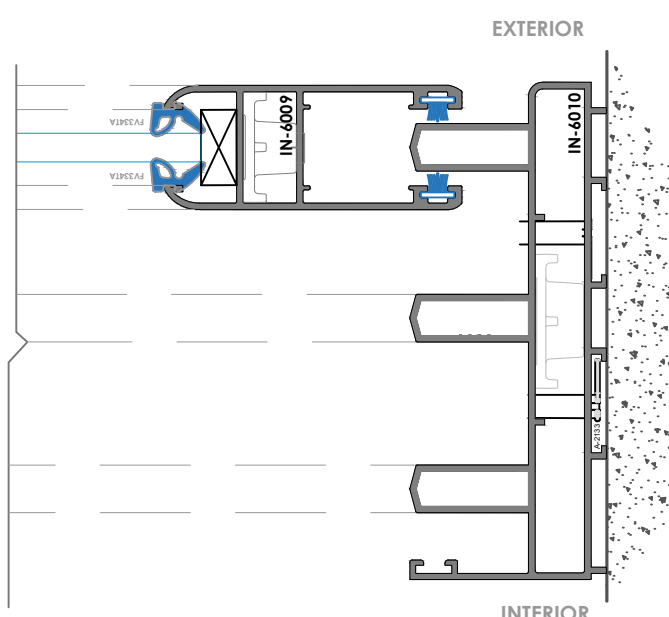
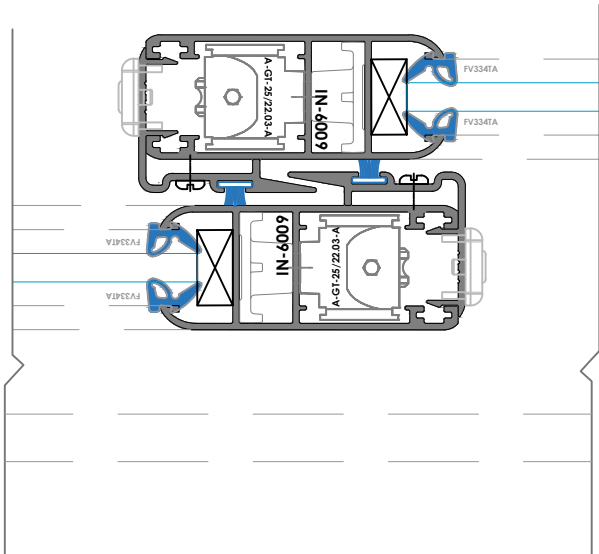
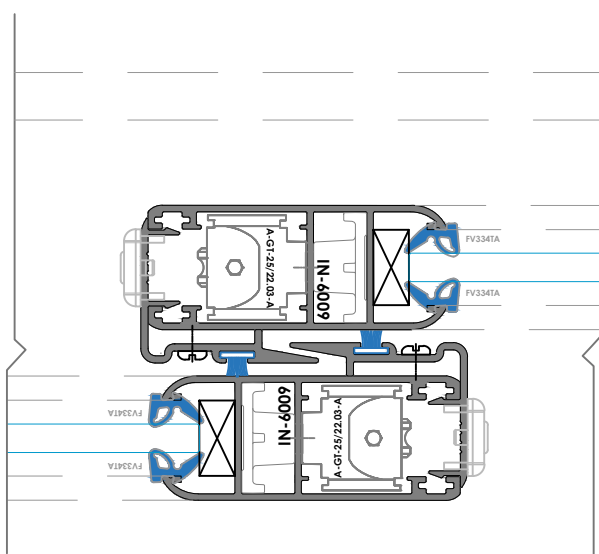
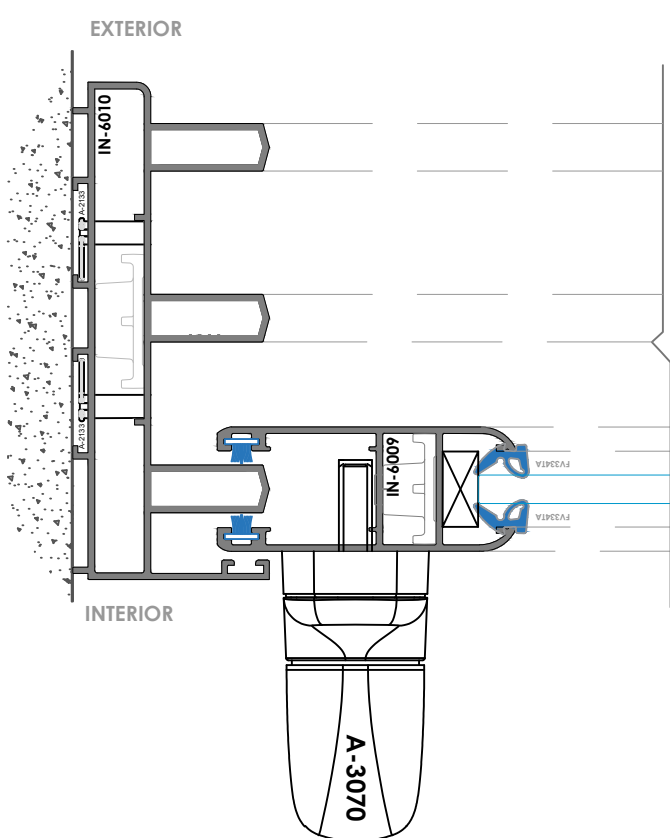
SECTIONS



INTER 60 SERIES

CONFIGURATIONS

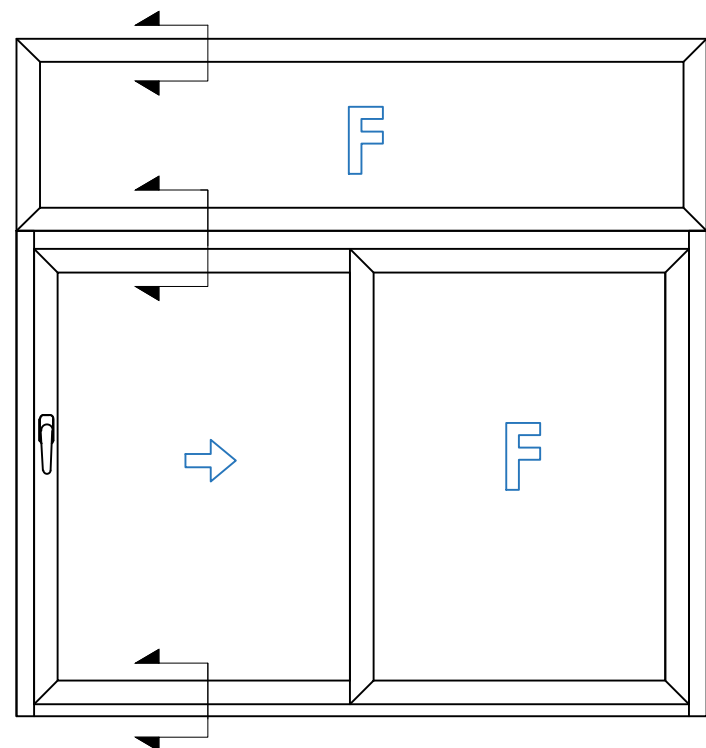
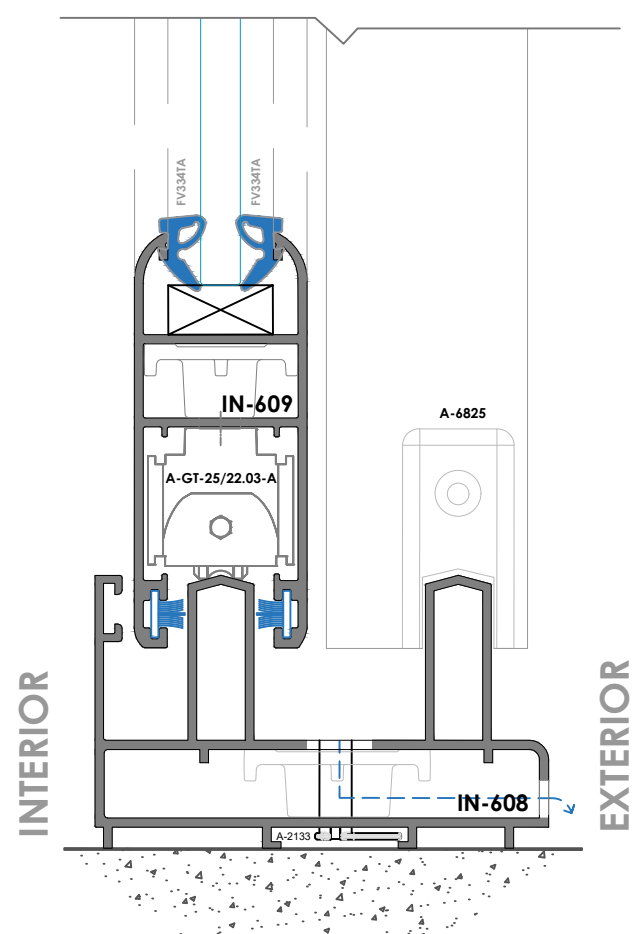
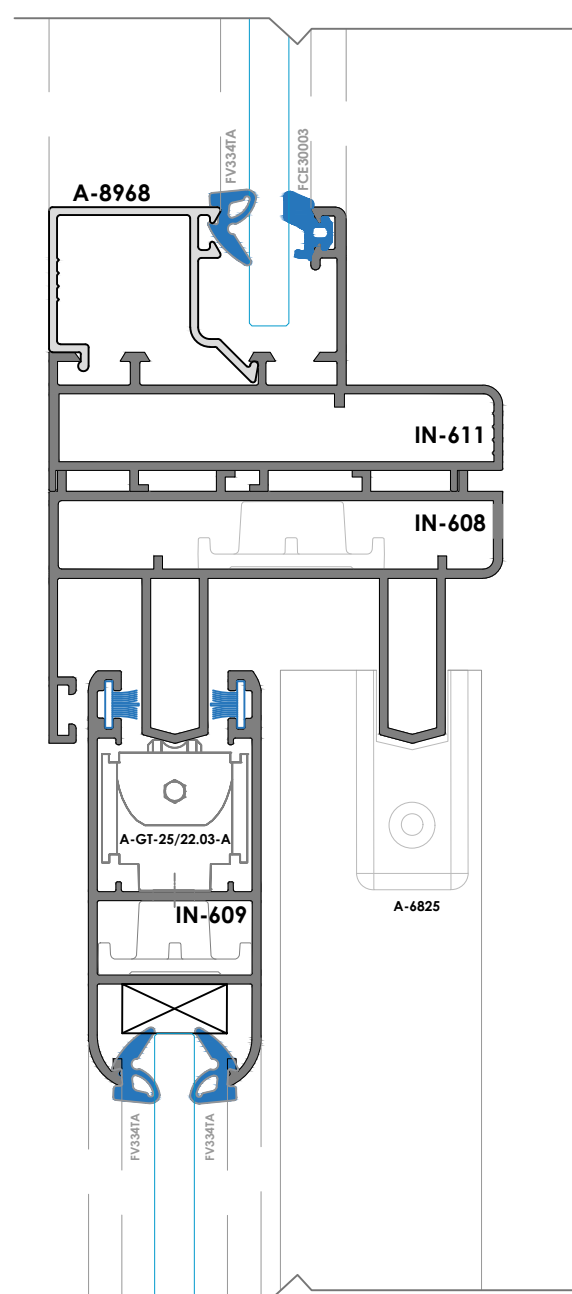
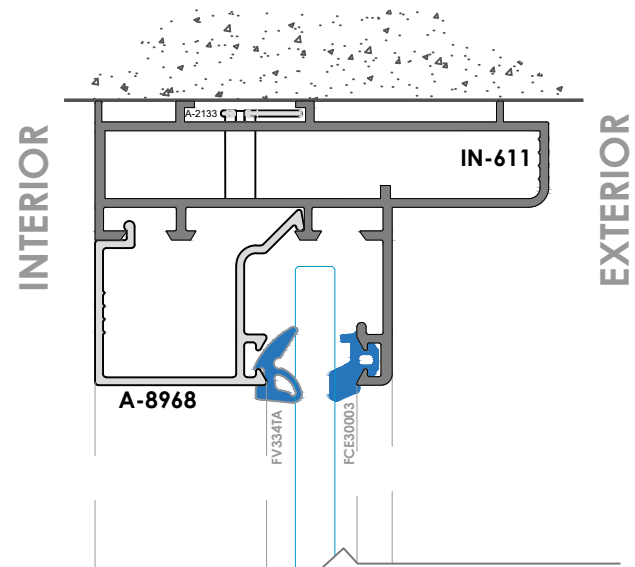
SECTIONS



INTER 60 SERIES

CONFIGURATIONS

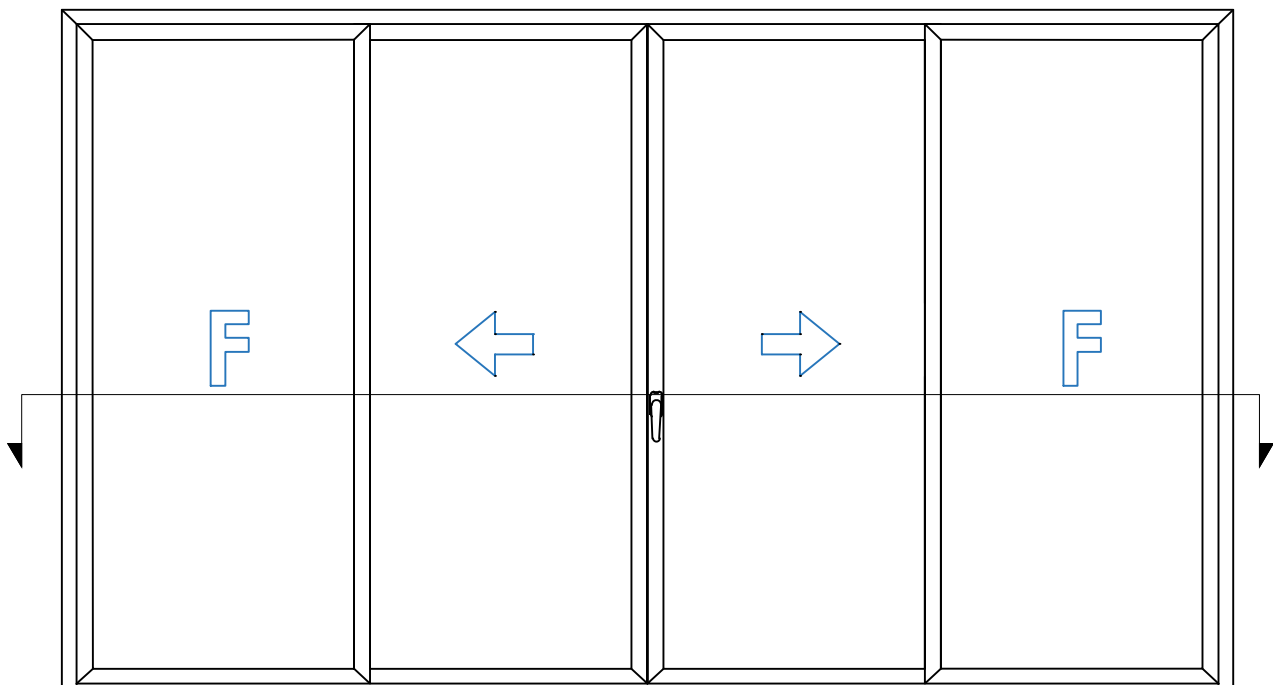
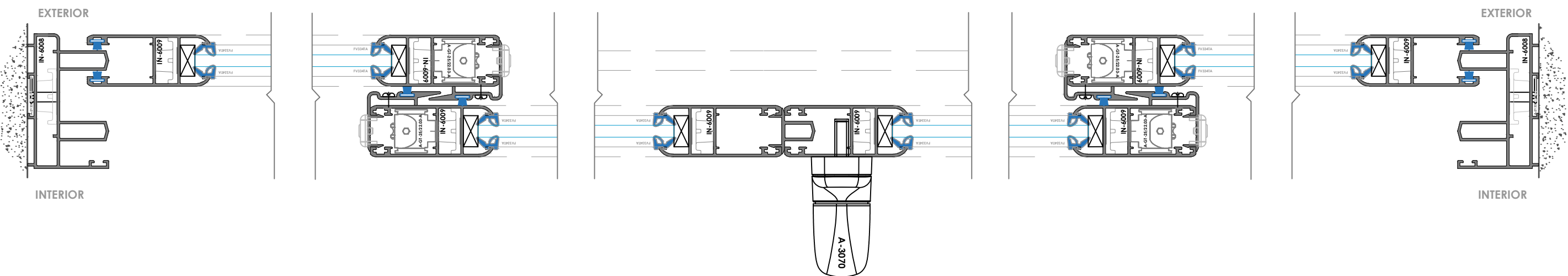
SECTIONS



INTER 60 SERIES

CONFIGURATIONS

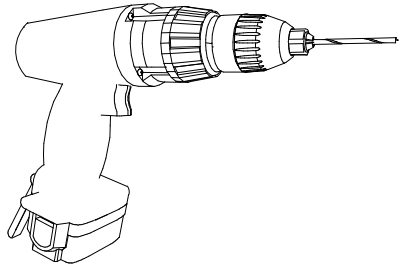
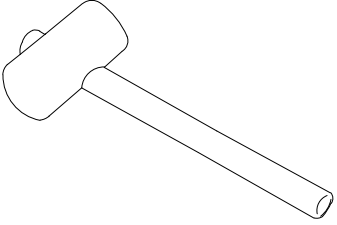
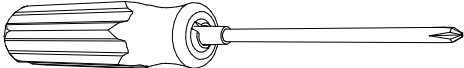

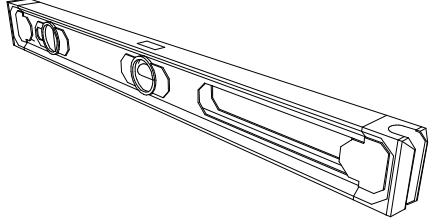
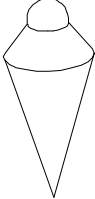
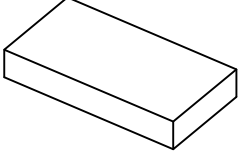
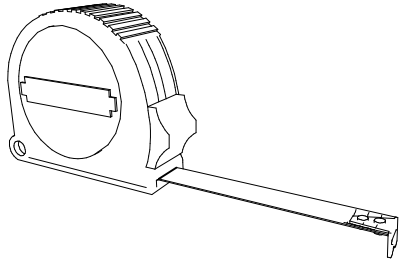
SECTIONS



INSTALLATION

INSTRUCTIONS

TOOLS AND SUPPLIES FOR INSTALLATION

CODE	DRAWING	DESCRIPTION
		DRILL
		MALLET
		SCREWDRIVER
		KNIFE
		LEVEL
		PLUMB
		PLASTIC SHIMS
		MEASURE TAPE

CODE	DRAWING	DESCRIPTION
		BRUSH
		SILICONE GUN
		THREAD
		ALCOHOL
		SAFETY GLOVES
		SAFETY GLASSES
		TAPE
		CLEANING RAG

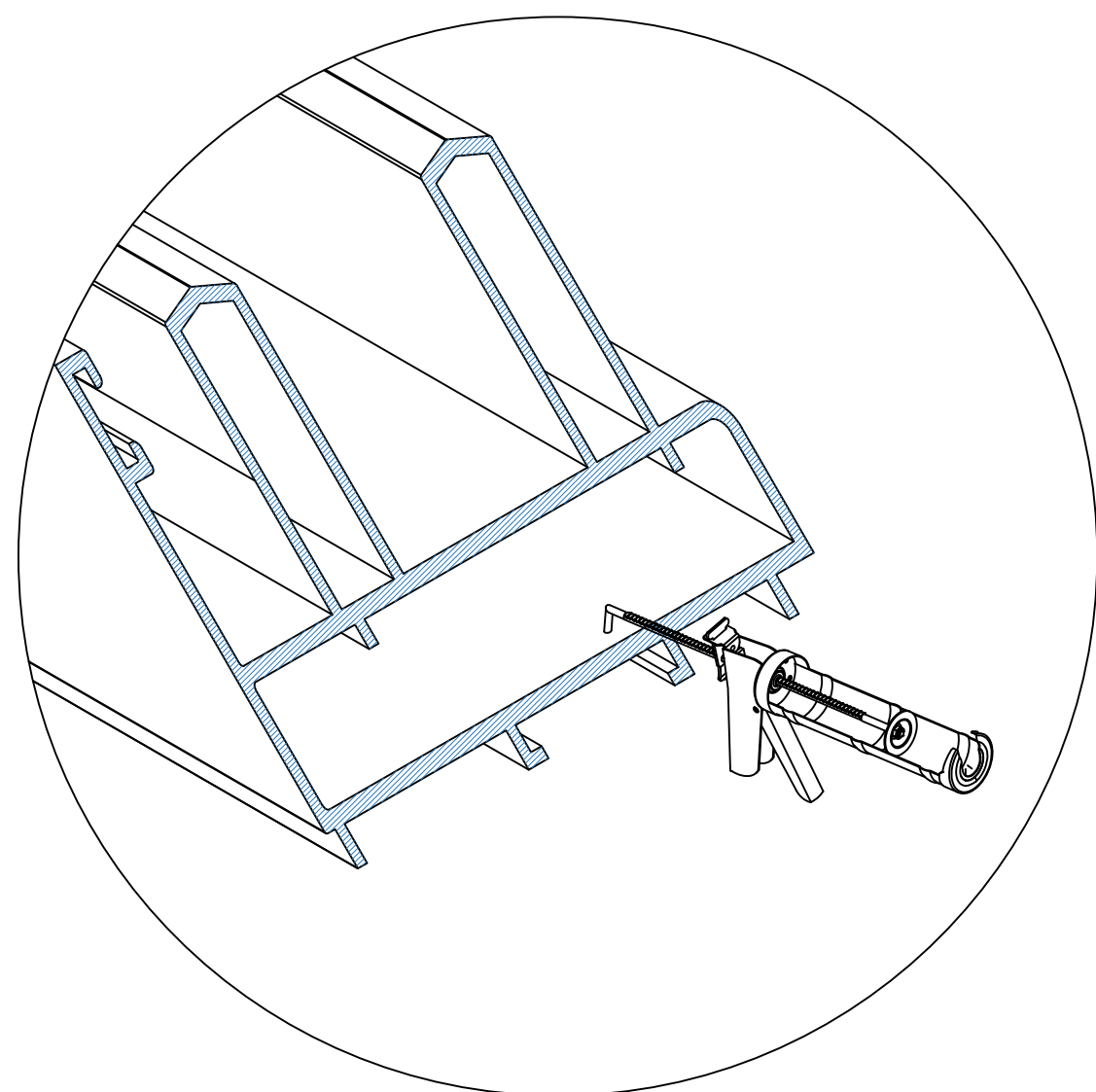
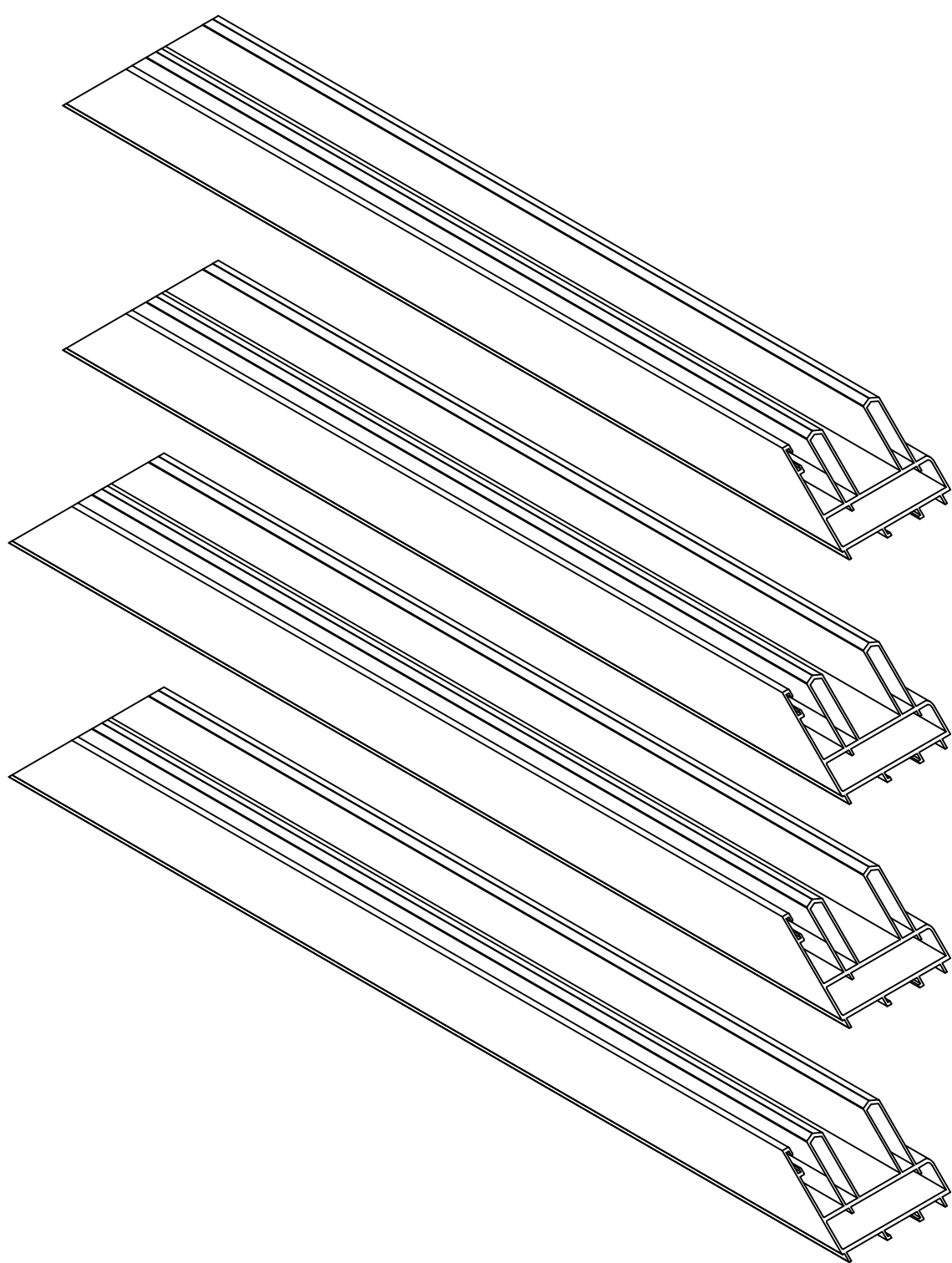
INSTALLATION



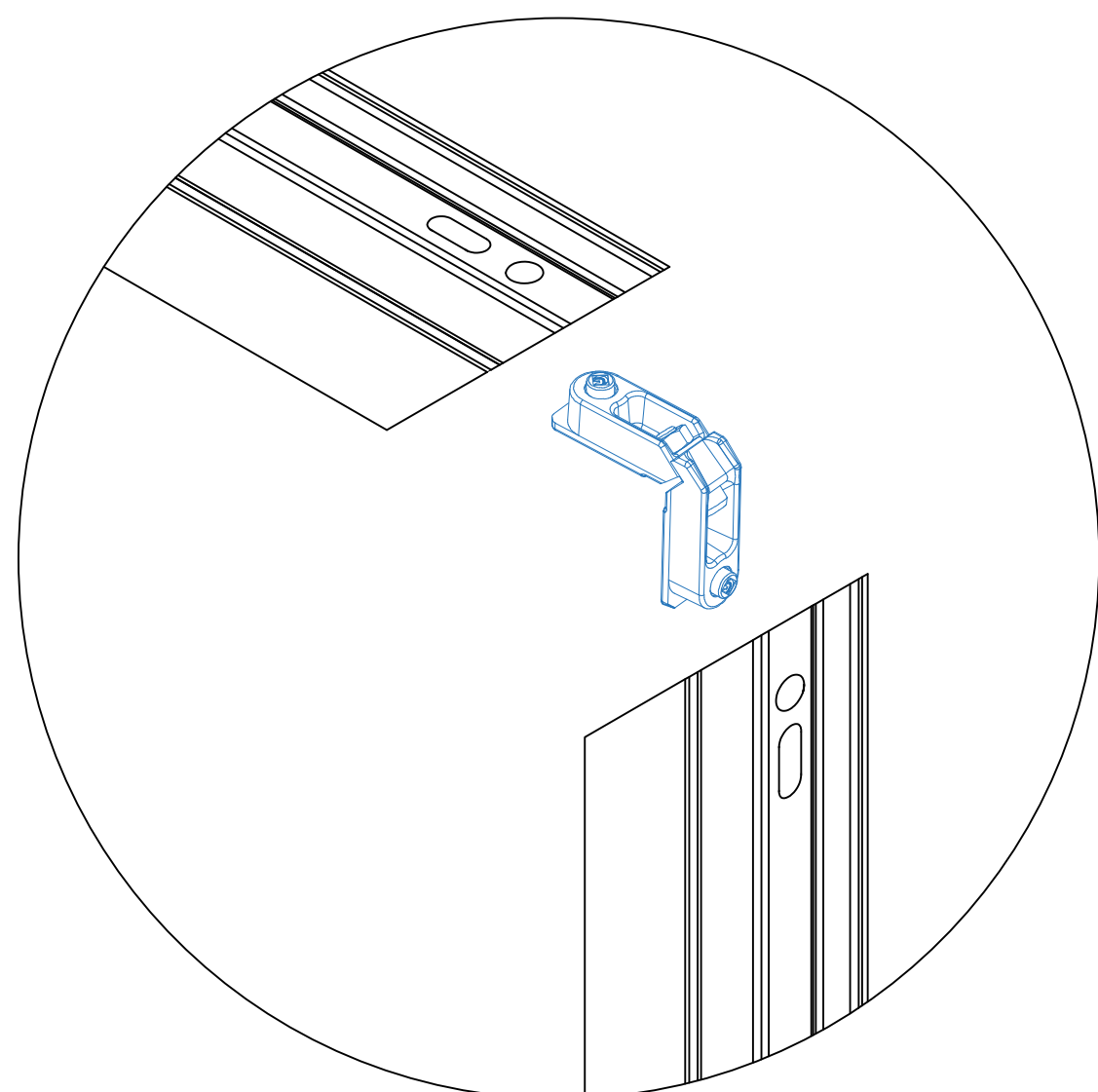
INTERALUM

INSTRUCTIONS

Before the installation, please make sure to check the measurements of the opening and remove any debris that could interfere with the proper installation of the window.



Add weatherproofing sealant to each corner for better assembly.

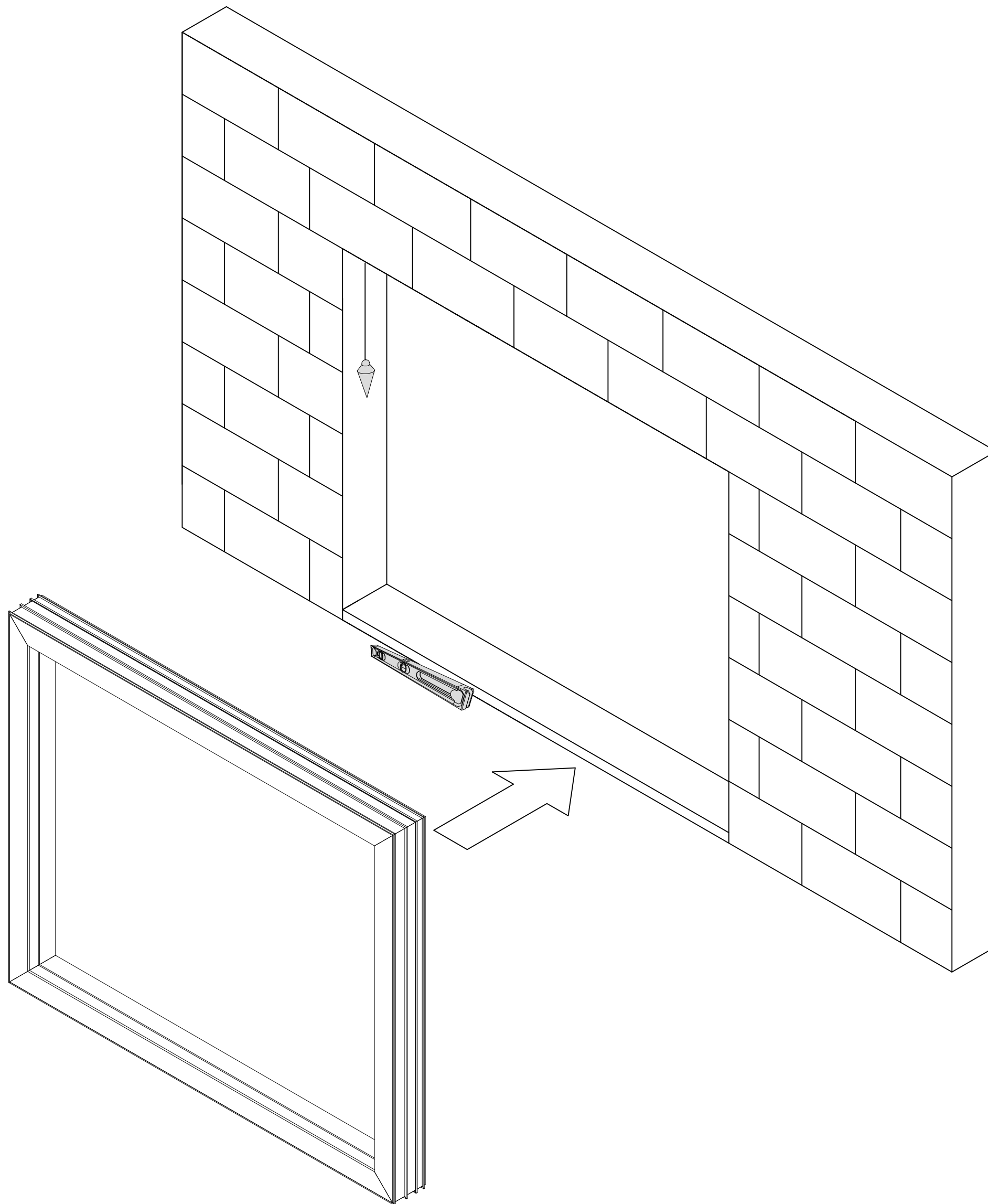


STEP ONE

Locate the frame profiles and assemble the frame by clipping in the corner cleats provided.

INSTALLATION

INSTRUCTIONS



STEP TWO

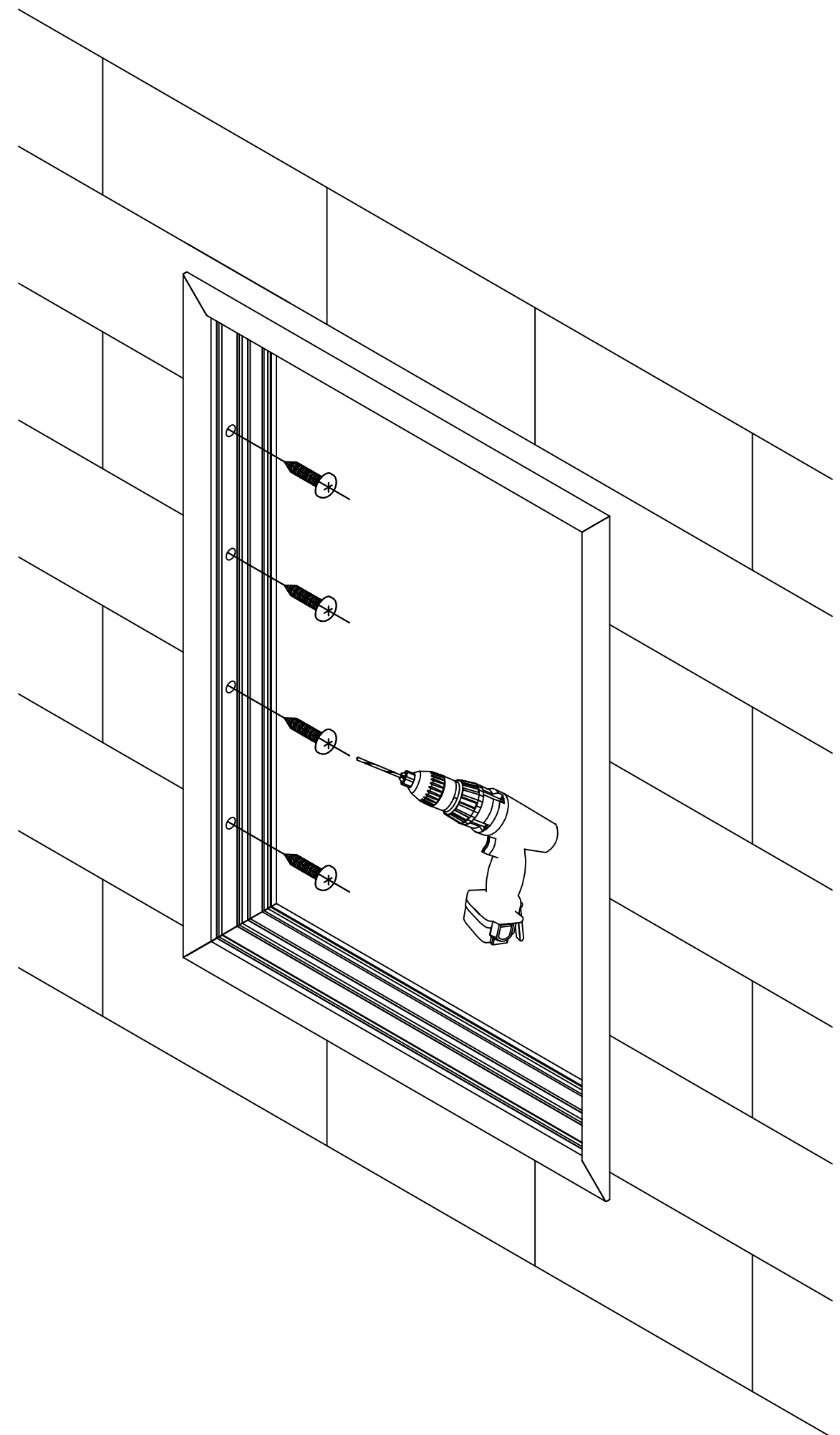
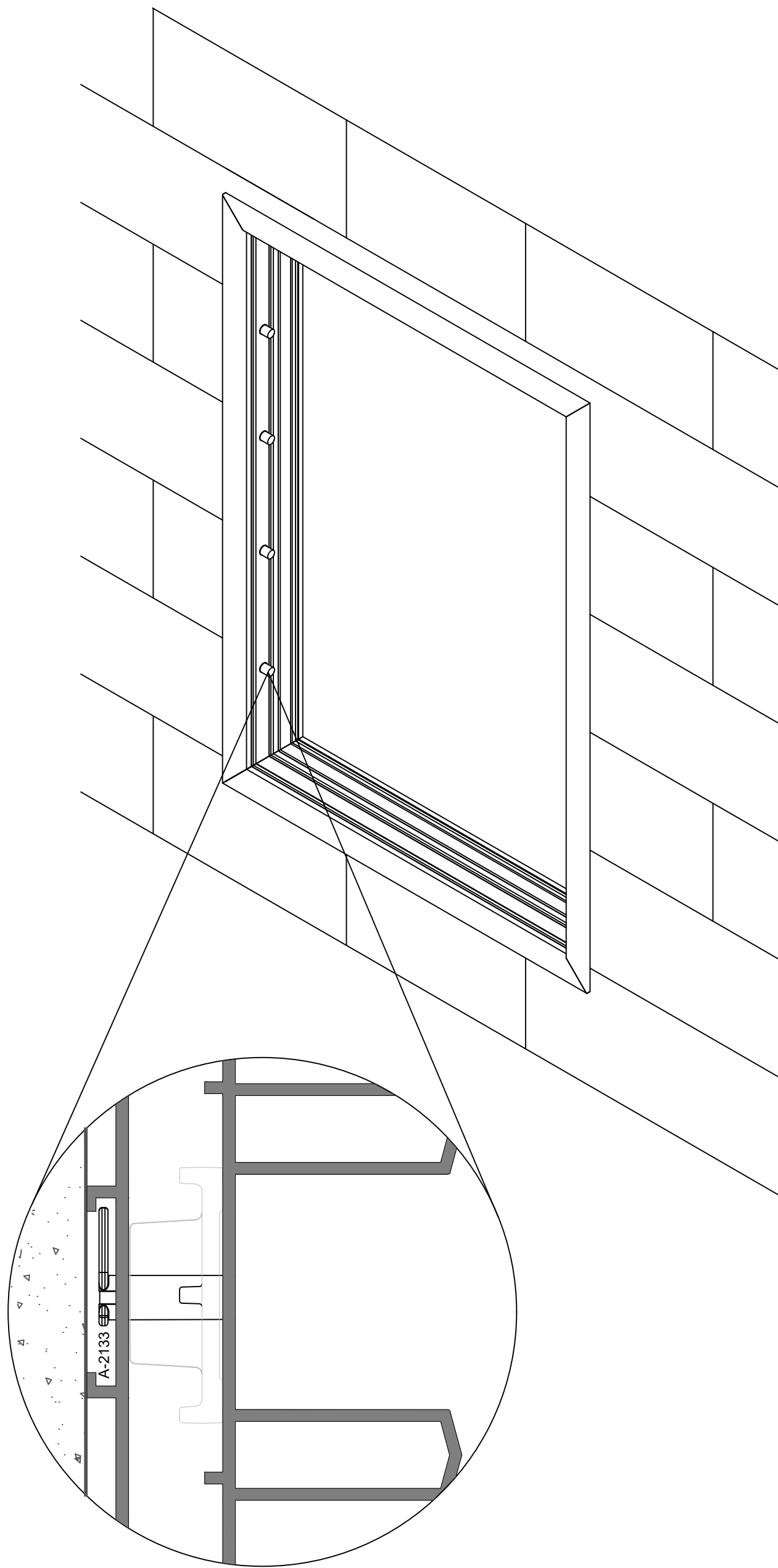
Place the sliding door in the opening, level, plumb and square the window using the shims.

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP THREE

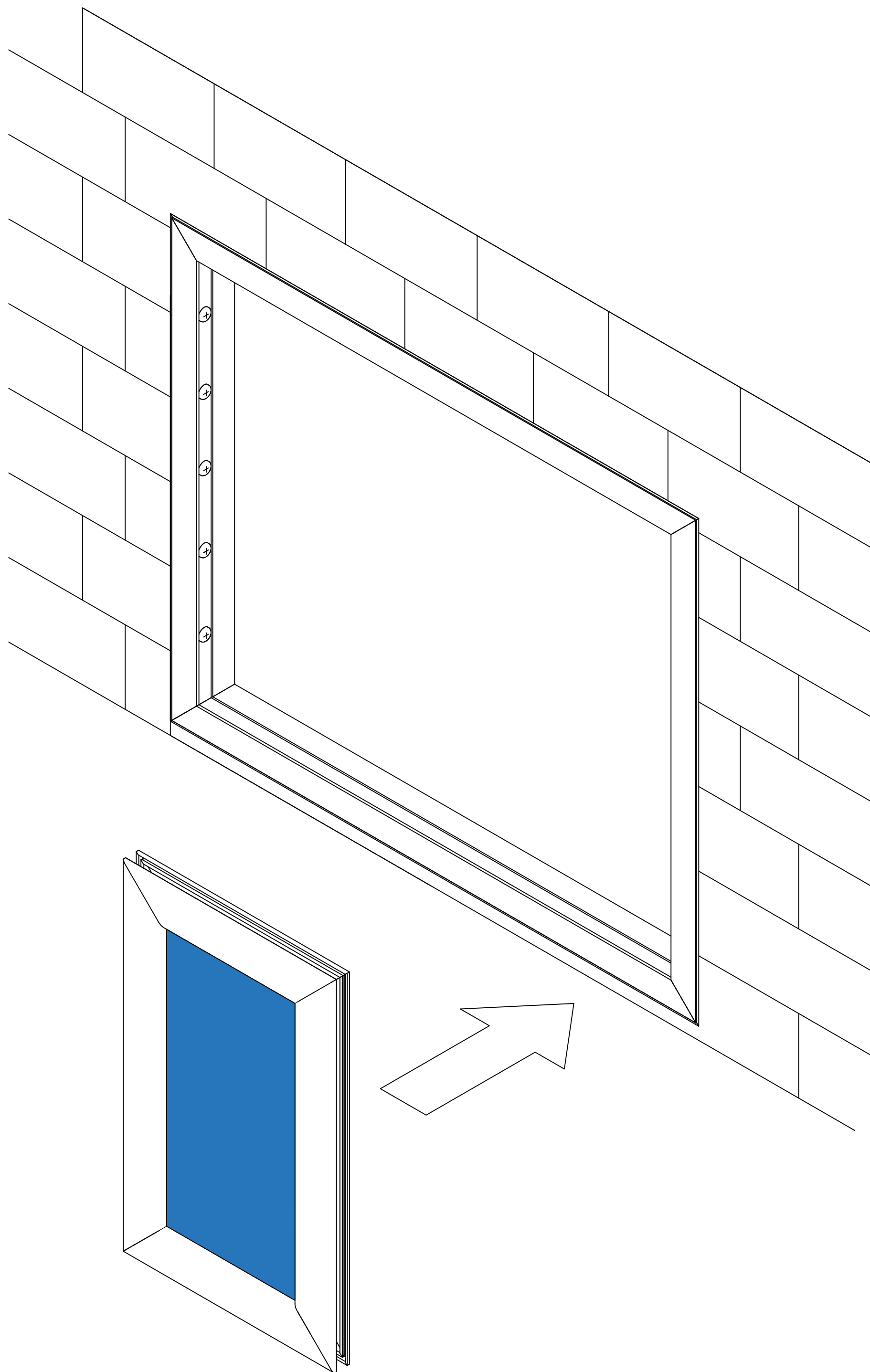
Use frame adjusting device to level the frame and use frame holes as a guide to drill and install the anchor screws.

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP FOUR

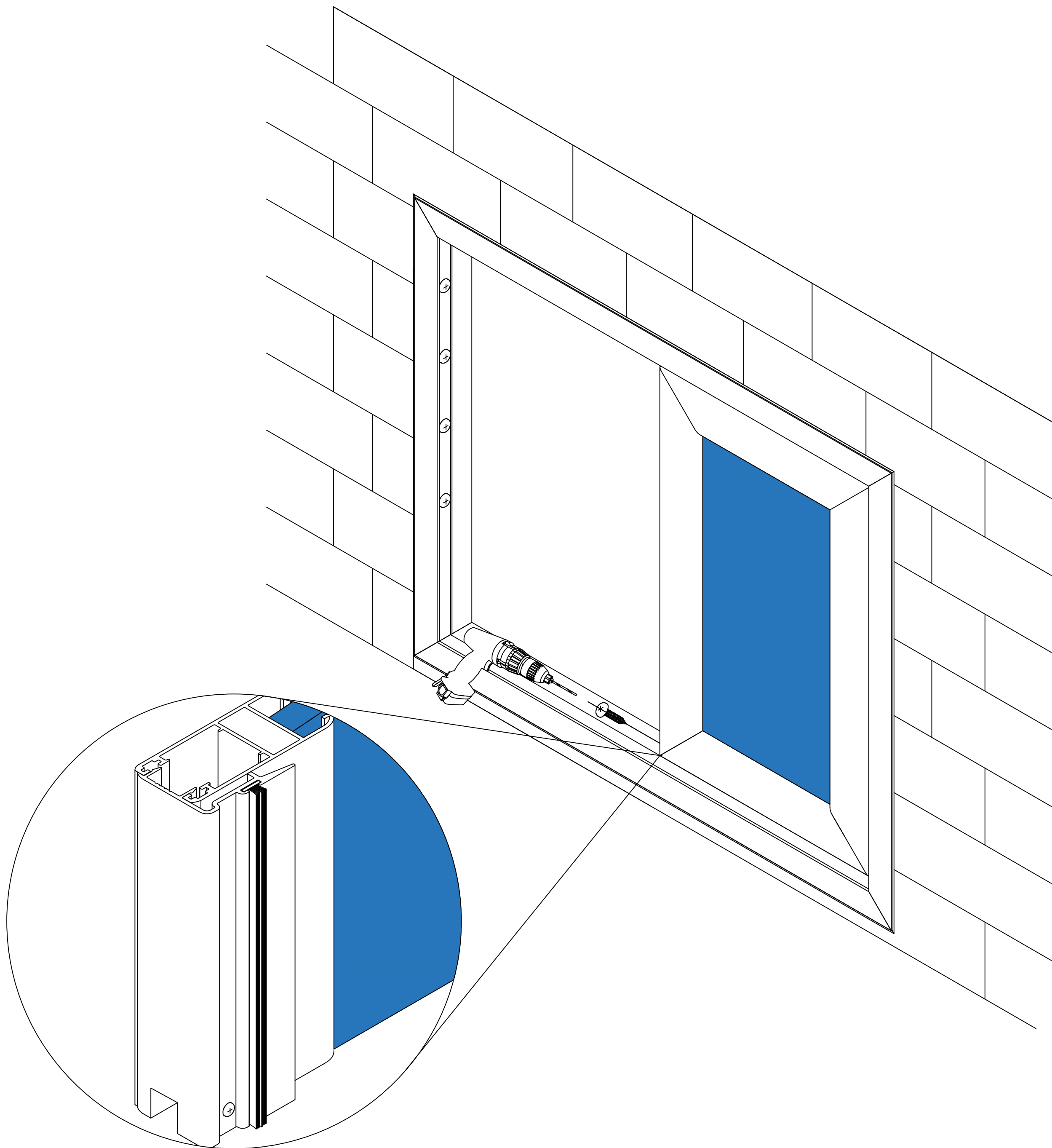
Insert the fixed sash in the frame and secure it in place.

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP FIVE

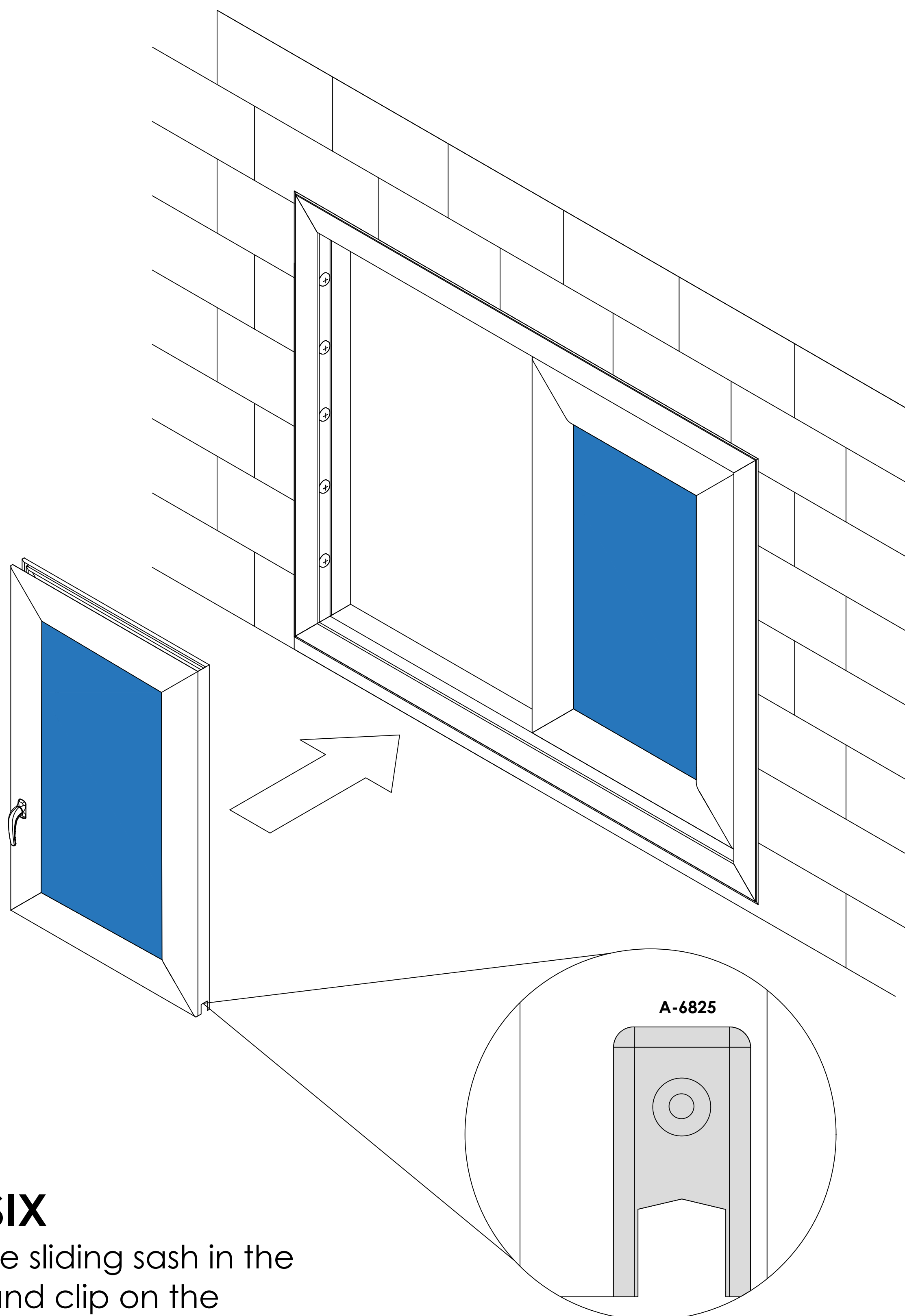
Secure the fixed sash in place by drilling the screw in a downwards angle through both the interlock and the track frame.

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP SIX

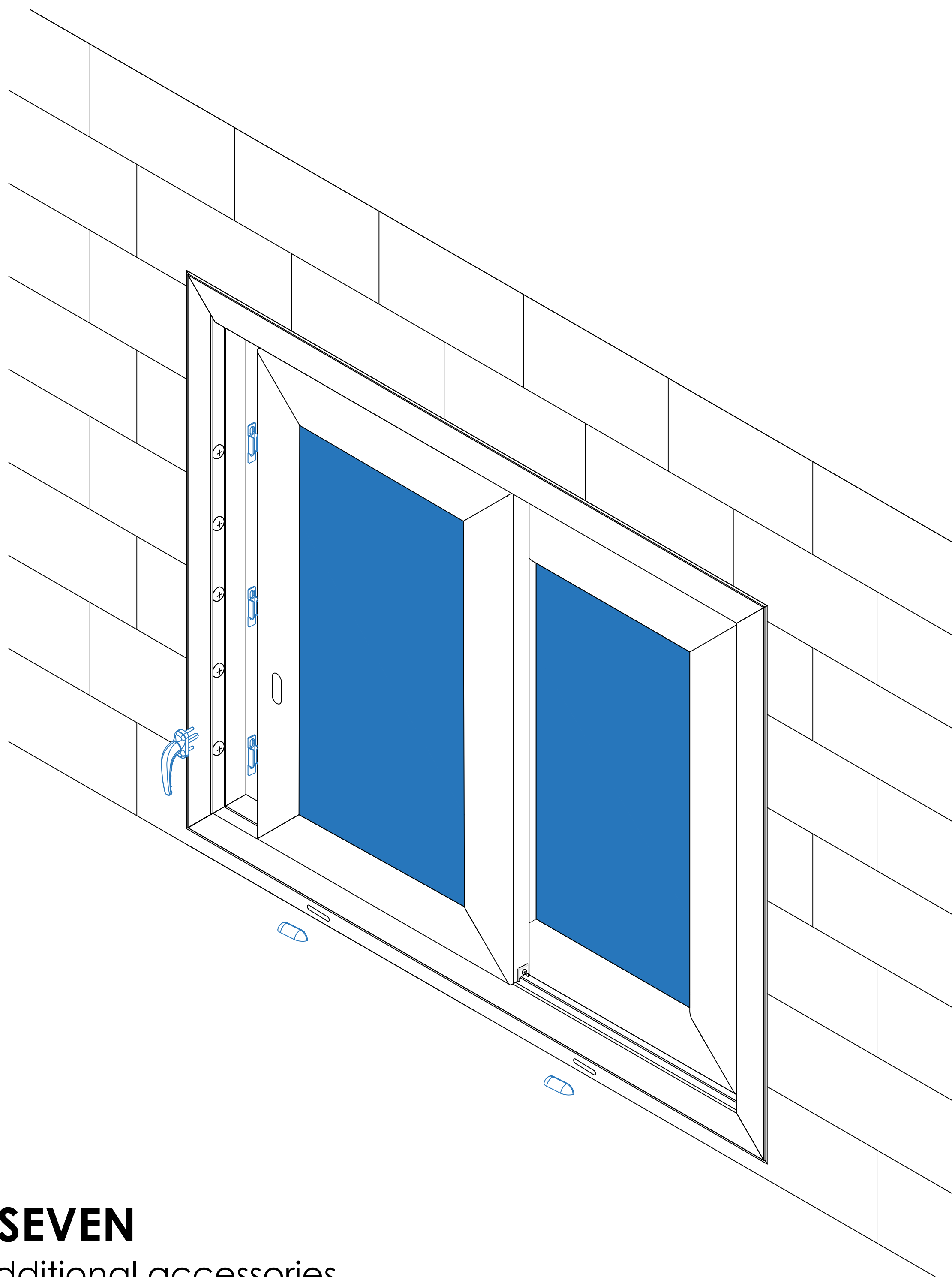
Insert the sliding sash in the frame and clip on the interlock cover

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP SEVEN

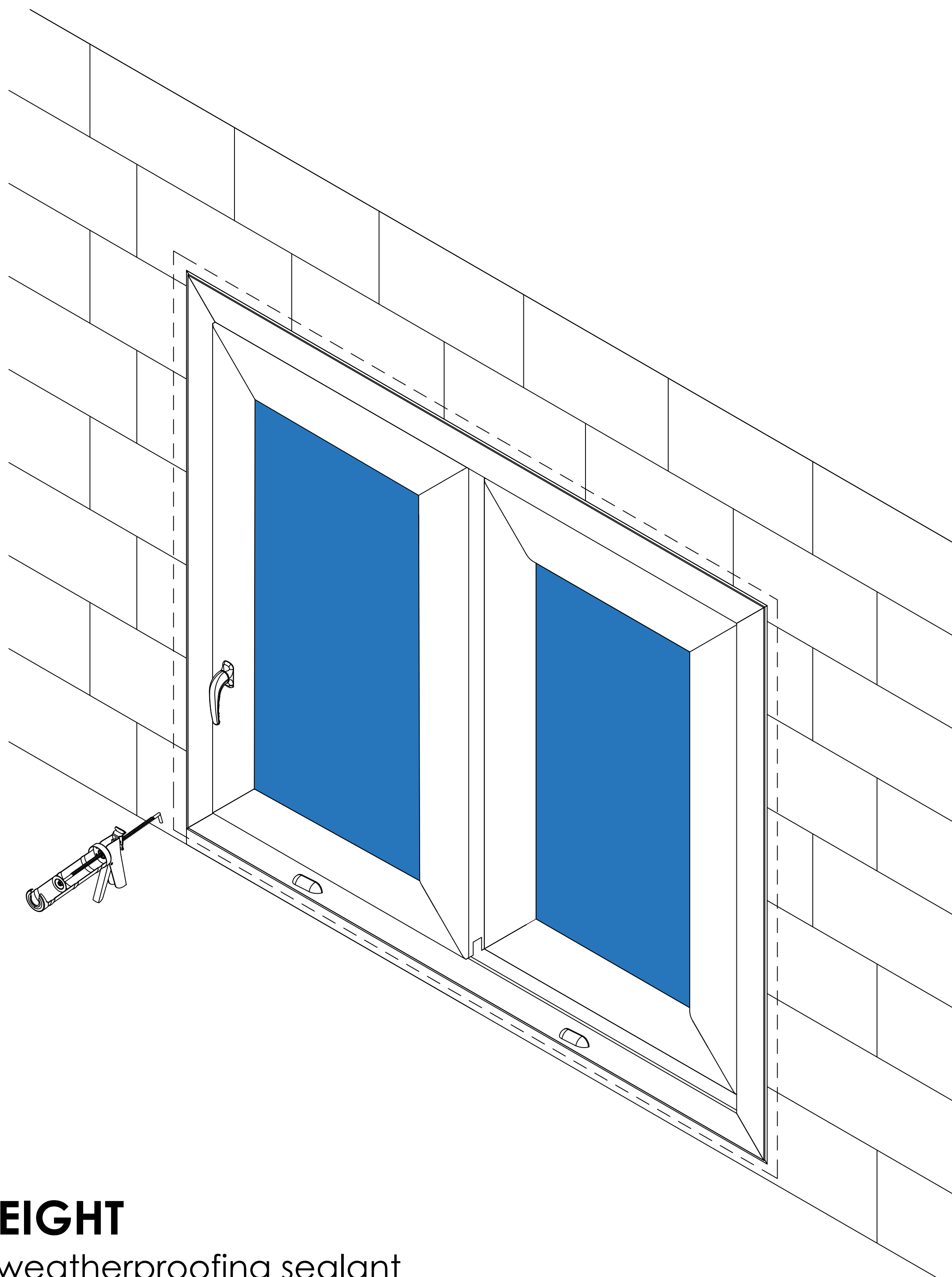
Add additional accessories to sliding door.

INSTALLATION

INSTRUCTIONS



INTERALUM



STEP EIGHT

Apply weatherproofing sealant to the frame perimeter.